



**Welcome to the
16th Annual Meeting of the
*SRC/Sematech***

***Engineering Research Center for
Environmentally Benign Semiconductor
Manufacturing***

March 20-22, 2012

ERC: A Pioneer in University-Industry Collaborative Research on the ESH Aspects of SC Manufacturing

Founding Universities (1996)

- U Arizona
- U California – Berkeley
- MIT
- Stanford

*16 years of
Experience*

Other University members

- Arizona State U (1998 -)
- Columbia (2006 - 2009)
- Cornell (1998 -)
- Georgia Inst. of Tech. (2009 -)
- U Maryland (1999-2003)
- U Massachusetts (2006 - 2009)
- U North Carolina (2009 -)
- Purdue (2003 - 2008)
- U Texas - Dallas (2009 -)
- Tufts (2005 - 2008)
- U Washington (2008-)
- U Wisconsin (2009-)
- UCLA (2011 -)
- North Carolina A&T (2012 -)
- Johns Hopkins (2012 -)
- Colorado School of Mines (2012 -)

Welcome to **The New University Partners**

- **Colorado School of Mines**
- **Johns Hopkins University**
- **North Carolina State A&T**
- **UCLA**
- **U North Carolina/Greensboro**

Sources of Funding

- **SRC (core)**
- **Sematech (core)**
- **Industrial members (membership)**
- **Customized projects** (including Intel/ERC new HVnM initiative, Sematech and SRC customized projects, etc)
- **Cost sharing by participating universities**
- **Grants from Federal and State agencies** (NSF, SFAz, WSP, etc.)
- **Donations** (Koshiyama Planarization Chair by Fujimi; Simon Karecki memorial Endowment; Ella Philipossian memorial endowment, etc.)

Success in creating research leverage for S/C industry

Types of ERC Research Projects

- **Two types of projects:**
 - **Core projects** (mainly funded by the core ERC contract; cost shared by other ERC funds)
 - **Customized projects** (non-core funding)
- **Core projects were selected through RFP process, proposals, and review/selection by a panel appointed by SRC.**
- **Customized projects are added throughout the year. Review and selection procedures are set by the ERC and the sponsors.**

ERC Thrust Areas

Environmentally Sustainable IC Manufacturing

Thrust A
Novel
Solutions
to Existing
ESH Problems

Thrust B
ESH-Friendly
Novel
Materials and
Processes

Thrust C
ESH Aspects
of Future
Nano-Scale
Manufacturing

Enabling ESH Fundamentals

Core Project in (2009 – 2012)

A) ESH Challenges of Existing Processes (4 Universities)

- **Lowering the Environmental Impact of High-k and Metal Gate-Stack Surface Preparation Processes**
PIs: Yoshio Nishi (Stanford); Sriniraghavan, Farhang Shadman (U of Arizona); Bert Vermeire (Arizona State U)
- **Fundamentals of Advanced Planarization: Pad Micro-Texture, Pad Conditioning, Slurry Flow, and Retaining Ring Geometry**
PIs: Ara Philipossian (U of Arizona); Duane Boning (MIT)

Core Project in (2009 – 2012)

B) ESH-Friendly Novel Materials and Process (3 Universities)

- **Low-ESH-impact Gate Stack Fabrication by Selective Surface Chemistry**
PI: Anthony Muscat (U of Arizona)
- **Carbon Dioxide Compatible Additives: Design, Synthesis, and Application of an Environmentally Friendly Development Process to Next Generation Lithography**
PIs: Christopher Ober (Cornell); Juan de Pablo (U of Wisconsin)
- **Improvement of ESH Impact of Back-End-of-Line (BEOL) Cleaning Formulations Using Ionic Liquids to Replace Traditional Solvents**
PI: Srinivasa Raghavan (U of Arizona)
- **High-Dose Implant Resist Stripping (HDIS): Alternatives to ASH/Strip Method**
PI: Srinivasa Raghavan (U of Arizona)
- **Sugar-Based Photoacid Generators (Sweet PAGs): Environmentally Friendly Materials for Next Generation Photolithography**
PIs: Christopher Ober (Cornell); Reyes Sierra (U of Arizona)

Core Project in (2009 – 2012)

C) ESH Aspects of Nano-Materials (6 Universities)

- **Development of Quantitative Structure-Activity Relationship for Prediction of Biological Effects of Nanoparticles Associated with Semiconductor Industries**
PIs: Yongsheng Chen (Georgia Inst. of Technology), Trevor Thornton, Jonathan Posner (Arizona State U)
- **Environmental Safety and Health (ESH) Impacts of Emerging Nanoparticles and Byproducts from Semiconductor Manufacturing**
PIs: Jim Field, Reyes Sierra, Scott Boitano, Farhang Shadman (U of Arizona); Buddy Ratner (U of Washington)
- **Computational Models and High-Throughput Cellular-Based Toxicity Assays for Predictive Nanotoxicology**
PIs: Alex Tropsha, Russell Mumper (U of North Carolina)
- **Predicting, Testing, and Neutralizing Nanoparticle Toxicity**
PIs: Steven Nielsen, Rockford Draper, Paul Pantano, Inga Musselman, Gregg Dierkmann, (U of Texas- Dallas); Ara Philipossian (U of Arizona)

New Projects (2012- 2015)

A) ESH Challenges of Existing Processes

- **ESH-Friendly Cleaning and Rinsing of Multi-Material Surfaces and Structures:** *Srini Raghavan, Manish Keswani, and Farhang Shadman (U Arizona)*
- **Cell-based Toxicity Assay-on-Chip for the Next-Generation CMOS Technology:** *Shyam Aravamudhan and Shanthi Iyer (North Carolina State A&T); Adam Hall and Ethan Taylor (U North Carolina/Greensboro)*

New Projects (2012- 2015)

B) ESH-Friendly Novel Materials and Process

- **Non-PFC Plasma Chemistries for Patterning Complex Materials and Structures:** *Jane Chang (UCLA)*
- **Pad-in-a-Bottle: Planarization with Slurries Containing Suspended Polyurethane Beads:** *Ara Philipossian (UA) and Duane Boning (MIT)*

New Projects (2012 - 2015)

C) ESH Aspects of Nano-Materials

- **Interactions of Chemical Mechanical Planarization Nanoparticles with Model Cell Membranes: Implications for Nanoparticle Toxicity:** *Kai Loon Chen (Johns Hopkins)*
- **Dispersion, Bioaccumulation, and Mechanisms of Nanoparticle (NP) Toxicity:** *Steven Nielsen, Rockford Draper, Paul Pantano, Inga Musselman, and Gregg Dieckmann (U Texas/Dallas)*
- **Computer-Aided Design of Nanomaterials with the Desired Bioactivity and Safety Profiles:** *Alex Tropsha, and Denis Fourches (U North Carolian/Chapel Hill)*
- **Detection of Engineered Nanomaterials at Semi-Conductor Facilities and Consumer Products:** *Paul Westerhoff and Pierre Herckes (Arizona State U); Jonathan Posner (U. Washington); James Ranville, and Chris Higgins (Colorado School of Mines)*

New Faculty Co-PIs

- **Arizona State University**
 - *Paul Westerhoff* (Civil and Environmental Engineering)
 - *Pierre Herckes* (Chemistry and Biochemistry)
- **Colorado School of Mines**
 - *Chris Higgins* (Environmental Science and Engineering)
 - *James Ranville* (Chemistry and Geochemistry)
- **Johns Hopkins University**
 - *Kai Loon Chen* (Geography and Environmental Engineering)
- **North Carolina State A&T**
 - *Shyam Aravamudhan* (Nanoscience and Nanoengineering)
 - *Shanthi Iyer* (Electrical and Computer Engineering)
- **University of California/ Los Angeles**
 - *Jane Chang* (Chemical Engineering)
- **University of North Carolina/Greensboro**
 - *Adam Hall* (Nanosciences)
 - *Ethan Taylor* (Chemistry and Biochemistry)
- **University of Washington**
 - *Jonathan Posner* (Mechanical Engineering, Chemical Engineering)

AGENDA

2012 SRC/SEMATECH ERC REVIEW MEETING

Wednesday, March 21st

- 7:00 – 7:45 AM** **Continental Breakfast and Registration** [*Pima/Sabino Foyer*]
- 7:30 – 7:50 AM** **TAB/PAG Caucus** [*Ventana Room*]
- 7:50 – 8:15 AM** **Introduction and Overview: Farhang Shadman** [*Pima/Sabino*]
- 8:15 – 8:35 AM** **Improvement of ESH Impact of Back End of Line (BEOL) Cleaning Formulations Using Ionic Liquids to Replace Traditional Solvents (425.034)**
Srini Raghavan (UA)
- 8:35 – 8:55 AM** **Development of an All-Wet Benign Process Based on Catalyzed Hydrogen Peroxide (CHP) Chemical System for Stripping of Implanted State-of-the-Art Deep UV Resists (425.033)**
Srini Raghavan (UA)
- 8:55 – 9:35 AM** **Fundamentals of Advanced Planarization: Pad Micro-Texture, Pad Conditioning, Slurry Flow, and Retaining Ring Geometry (425.032)**
Ara Philipossian (UA); Duane Boning (MIT)
- 9:35 – 9:50 AM** **Break** [*Pima/SabinoFoyer*]

- 9:50 – 10:15 AM** *Supercritical Carbon Dioxide Compatible Additives: Design, Synthesis, and Application of an Environmentally Friendly Development Process to Next Generation Lithography (425.030 and 425.031)*
Chris Ober (Cornell); Juan dePablo (U. Wisconsin)
- 10:15 – 10:40 AM** *Sugar-Based Photoacid Generators (Sweet PAGs): Environmentally Friendly Materials for Next Generation Photolithography (425.029)*
Chris Ober (Cornell); Reyes Sierra (UA)
- 10:40 – 11:00 AM** *Low-ESH-Impact Gate Stack Fabrication by Selective Surface Chemistry (425.026)*
Anthony Muscat (UA)
- 11:00 – 11:30 AM** ** Introduction: Projects on ESH Aspects of Nano-Materials, Jim Field (UA)*
Environmental Safety and Health (ESH) Impacts of Emerging Nanoparticles and Byproducts from Semiconductor Manufacturing (425.023 and 425.024)
Jim Field, Scott Boitano, Reyes Sierra, Farhang Shadman (UA); Buddy Ratner (U. Washington)
- 11:30 AM – 1:00PM** **Lunch [Canyon Rooms]**
- 1:00 – 1:25 PM** *Development of Quantitative Structure-Activity Relationship for Prediction of Biological Effects of Nanoparticles Associated with Semiconductor Industries (425.025)*
Yongsheng Chen (Georgia Tech); Jonathan Posner, Trevor Thornton (ASU)

- 1:25 – 1:50 PM** *Predicting, Testing, and Neutralizing Nanoparticle Toxicity (425.027)*
Steven Nielsen, Rockford Draper, Paul Pantano, Inga Musselman, Gregg Dieckmann (UT-Dallas)
- 1:50 – 2:15 PM** *High-Throughput Cellular-Based Toxicity Assays for Manufactured Nanoparticles and Nanostructure-Toxicity Relationship Models (425.035)*
Alex Tropsha (UNC-Chapel Hill)
- 2:15 – 2:30 PM** **Summary of Results and Conclusions of Four Nano-Tox Projects*
Jim Field (UA)
- 2:30 – 2:40 PM** **Break [Pima/Sabino Foyer]**
- 2:40 – 2:55 PM** *Lowering the Environmental Impact of High-k and Metal Gate-Stack Surface Preparation Processes (425.028)*
Yoshio Nishi (Stanford); Srini Raghavan, Farhang Shadman (UA); Bert Vermeire (ASU)
- 2:55 – 3:15 PM** **Customized Projects**
Novel Methods for Reducing UHP Gas Usage in Fabs: Back Diffusion Minimization
Roy Dittler (UA)
- Other Customized Projects*
- 3:15 – 3:30 PM** **General Discussion**

3:30 – 3:45 PM	Simon Karecki Award Presentation
3:45 – Open	Poster Session [<i>Madera Room</i>]
4:30 – 5:15 PM	SRC Student/Industry Networking Event [<i>Madera/Pima Rooms</i>]
4:30 – Open	Hors d'oeuvres [<i>Madera/Pima Rooms</i>]
5:00 – Open	Cash bar [<i>Madera/Pima Rooms</i>]
5:15 – 7:45 PM	TAB/PAG Caucus w/ working dinner [<i>Sabino Room</i>]
5:30 – Open	Buffet Dinner [<i>Canyon Foyer & Canyon Rooms</i>]
7:00 – Open	Special HVnM Planning Meeting [<i>Ventana Room</i>]
7:00 – Open	Meetings of Research Groups [<i>Canyon Rooms</i>]

Thursday, March 22nd

- 6:30 – 7:30 AM** **Continental Breakfast [*Pima/Sabino Foyer*]**
- 7:30 – 7:35 AM** **Dean’s Message: Jeff Goldberg, Dean of Engineering, UA**
- 7:35 – 7:50 AM** **Update on new proposals and initiatives**
Intel/ERC High-Volume Nano-Manufacturing Initiative
Other Initiatives
- 7:50 – 10:00 AM** **Presentation of New Projects:**
7:50 – 8:00 **425.037: *Cell-based Toxicity Assay-on-Chip for the Next-Generation CMOS Technology* -- Shyam Aravamudhan, Shanthi Iyer (NC A&T); Adam Hall, Ethan Taylor (UNC/Greensboro)**
- 8:00 – 8:20** **425.038: *Non-PFC Plasma Chemistries for Patterning Complex Materials and Structures* -- Jane Chang (UCLA)**
- 8:20 – 8:30** **425.039: *‘Pad-in-a-Bottle’: Planarization with Slurries Containing Suspended Polyurethane Beads* -- Ara Philipossian (UA); Duane Boning, MIT)**
- 8:30 – 8:40** **425.040: *Detection of Engineered Nanomaterials at Semi-Conductor Facilities and Consumer Products* (Paul Westerhoff, Pierre Herckes (ASU); Jonathan Posner (U.Washington); James Ranville, Chris Higgins (Colorado School of Mines)**
- 8:40 – 8:55 AM** **Break [*Pima/Sabino Foyer*]**

8:55 – 9:05	425.041: <i>Interactions of Chemical Mechanical Planarization Nanoparticles with Model Cell Membranes: Implications for Nanoparticle Toxicity</i> (<u>Peng Yi</u>, Kai Loon Chen (Johns Hopkins))
9:05 – 9:15	425.042: <i>Dispersion, Bioaccumulation, and Mechanisms of Nanoparticle (NP) Toxicity</i> (<u>Steven Nielsen</u>, Rockford Draper, Paul Pantano, Inga Musselman, Gregg Dieckmann (UT/Dallas))
9:15 – 9:25	425.043: <i>ESH-Friendly Cleaning and Rinsing of Multi-Material Surfaces and Structures</i> (<u>Srini Raghavan</u>, Farhang Shadman, Manish Keswani (UA))
9:25 – 9:35	425.044: <i>Computer-Aided Design of Nanomaterials with the Desired Bioactivity and Safety Profiles</i> (<u>Alex Tropsha</u>, Denis Fourches (UNC/Chapel Hill))
9:35 – 10:00 AM	Q/A and Comments on New Projects
10:00 – 11:20 AM	IAB Meeting [<i>Ventana</i>]
10:00 – 11:00 AM	Meeting of Research Groups [<i>Canyon</i>]
11:00 – 11:20 AM	ISMI Program on ESH (His-An Kwong, ISMI) [<i>Pima/Sabino</i>]
11:20 – 12:00 AM	Feedback to PIs [<i>Pima/Sabino</i>]
12:00 – 2:00 PM	Buffet Lunch [<i>Pima/Sabino Foyer & Canyon Rooms</i>]
12:30 – 2:00 PM	Executive Advisory Board Meeting [<i>Board Room</i>]
2:00 PM	Program End