

**Task ID:** 425.033

**Task Title:** Development of an All-Wet Benign Process Based on Catalyzed Hydrogen Peroxide (CHP) Chemical System for Stripping of Implanted State-of-the-Art Deep UV Resists

**Deliverable Title:** Report on the analysis of amorphous carbon and graphitic films used as model compounds

**Abstract:**

Disruption of crust (carbonized layer) that typically forms on photoresists exposed to high energy ion dose was investigated using amorphous carbon (in the form of  $\sim 900 \text{ \AA}$  film formed by RF decomposition of  $\text{C}_2\text{H}_2$ ) and graphite foil (thickness  $\sim 0.5 \text{ mm}$ ) as model compounds. Morphological changes after CHP treatment were characterized using Leica DM4000B microscope operated using QCapture Pro 5.0 software and Leeds Confocal microscope respectively.

**Technical Results:**

CHP solutions (pH $\sim$ 2.8) containing 20%  $\text{H}_2\text{O}_2$  and different  $\text{Fe}^{2+}$  levels (1mM, 5mM, 10mM) were used at ambient conditions and the results are shown in Figure 1A. Presence of 5mM  $\text{Fe}^{2+}$  ions created many pores in amorphous carbon films and graphite foil within an hour. Amorphous carbon film treated with CHP system containing 5mM  $\text{Fe}^{2+}$  ions and 20%  $\text{H}_2\text{O}_2$  at  $80^\circ\text{C}$  for 15 minutes created pores of size  $\sim 90 \text{ nm}$  measured by confocal microscope as shown in Figure 1B.

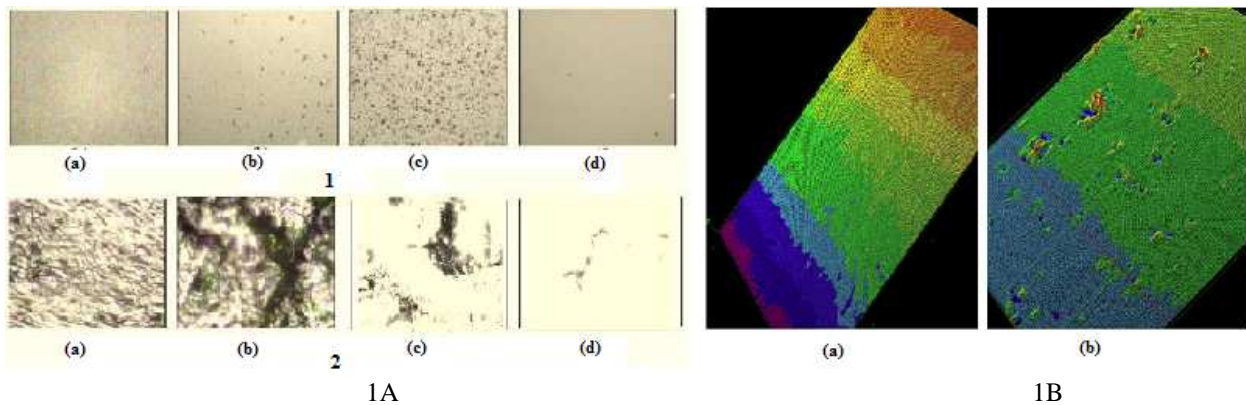


Figure 1A: Optical microscopic images (magnification 1000x) of (1) amorphous carbon films and (2) graphite foil after CHP treatment using 20%  $\text{H}_2\text{O}_2$  a) Control (without CHP treatment) b) 1mM  $\text{Fe}^{2+}$  c) 5mM  $\text{Fe}^{2+}$  d) 10mM  $\text{Fe}^{2+}$ ; Figure 1B: Confocal microscopic images (magnification 17Kx) of a-C film a) Blanket a-C film b) a-C treated with 5mM  $\text{Fe}^{2+}$ , 20%  $\text{H}_2\text{O}_2$  at  $80^\circ\text{C}$  for 15minutes

**Conclusion:**

The results show that CHP system has the capability to attack carbonaceous materials by creating pores of depth equal to film thickness.