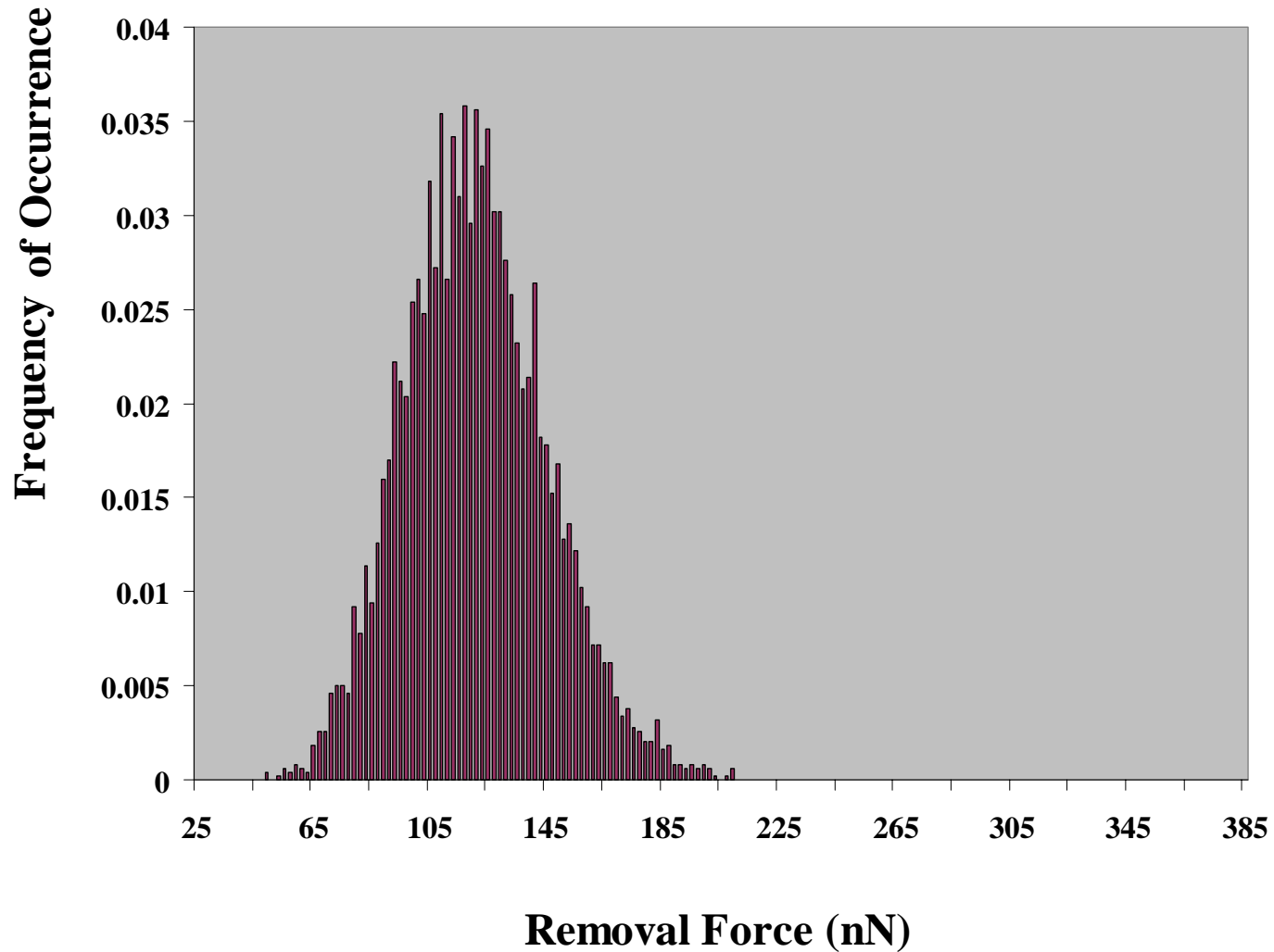


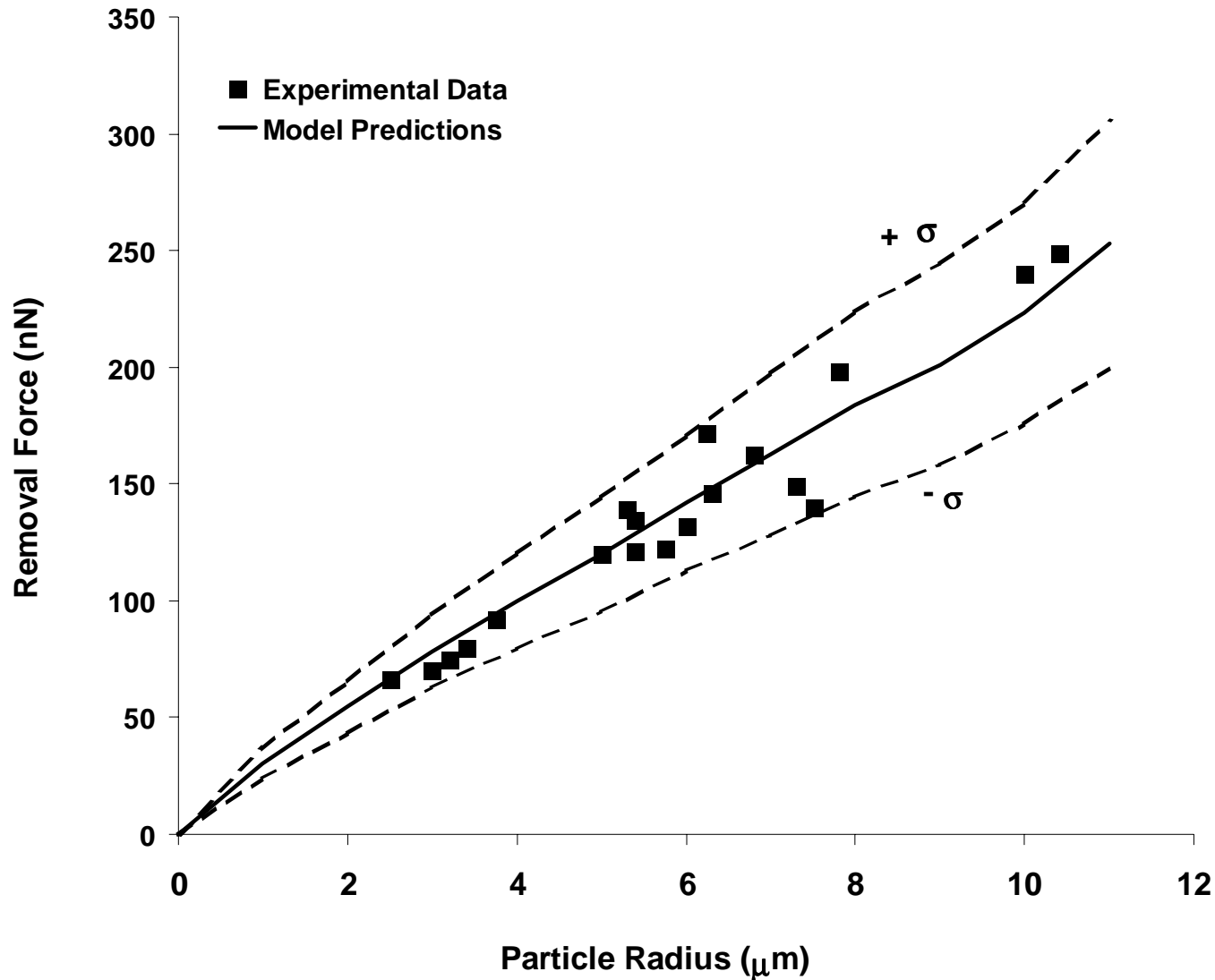
# Simulation Prediction

\* 5  $\mu\text{m}$  PSL in contact with a silicon substrate in water

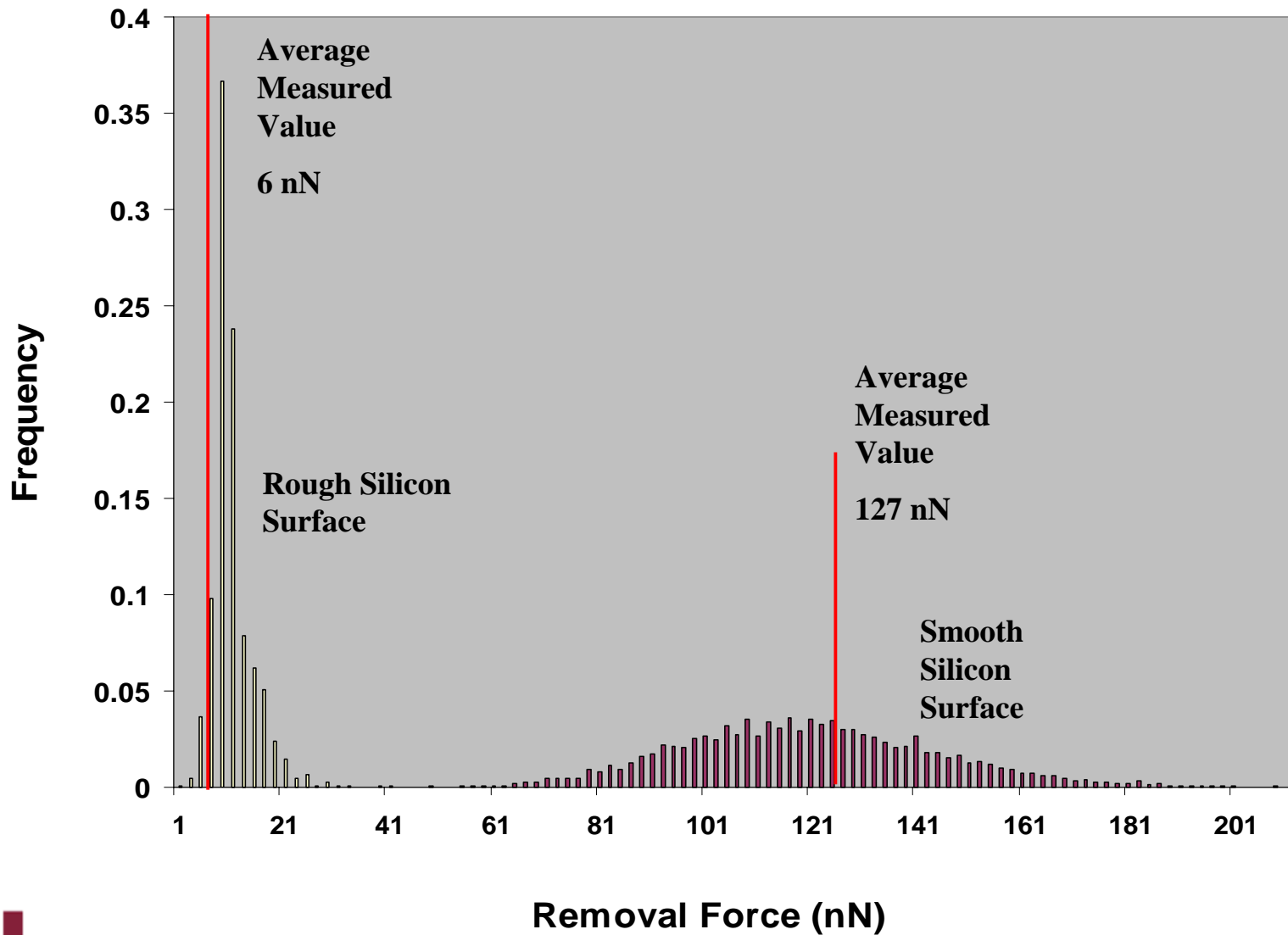


# Simulation Prediction

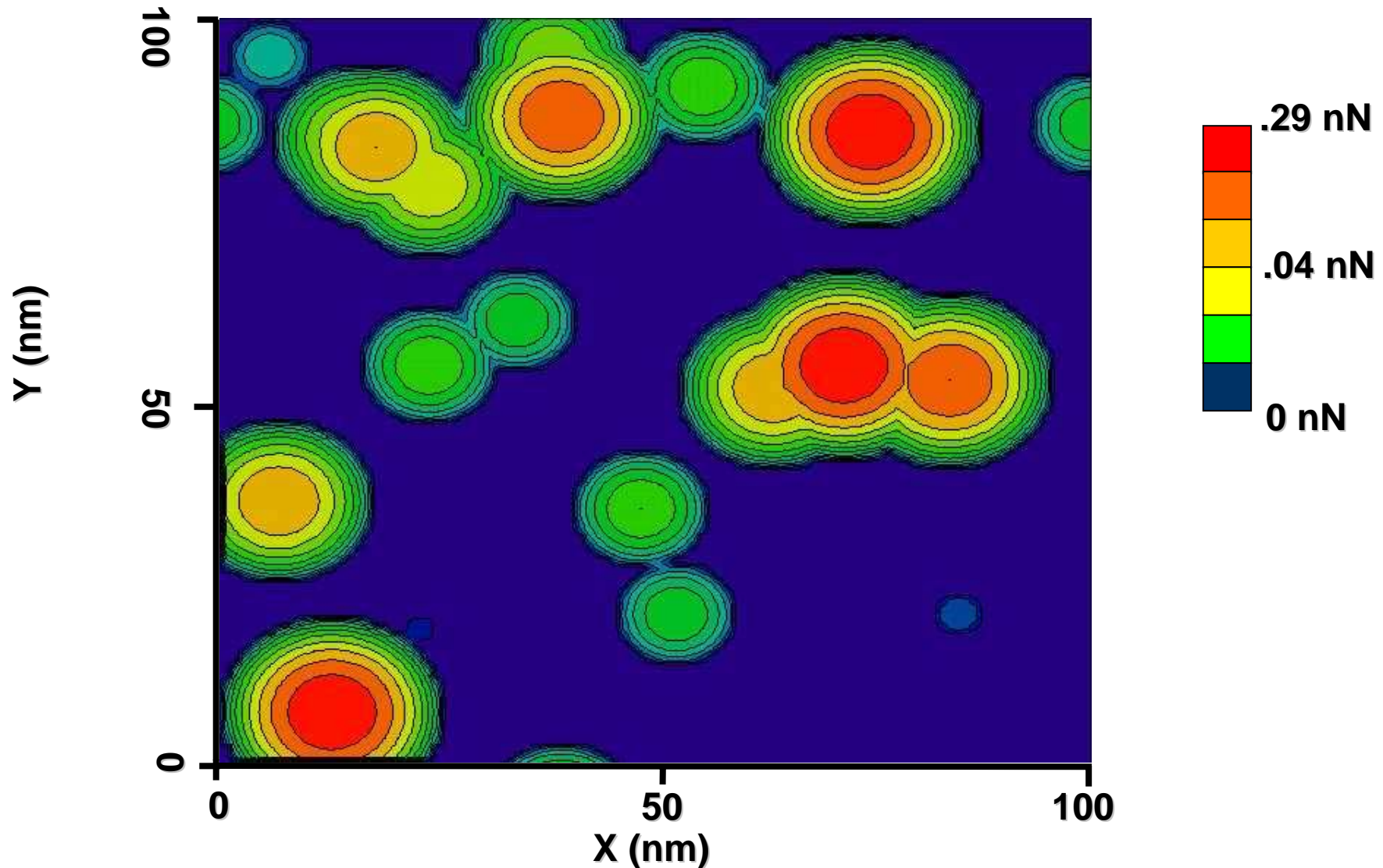
\* PSL colloids in contact with a silicon substrate in water



# Simulation Prediction

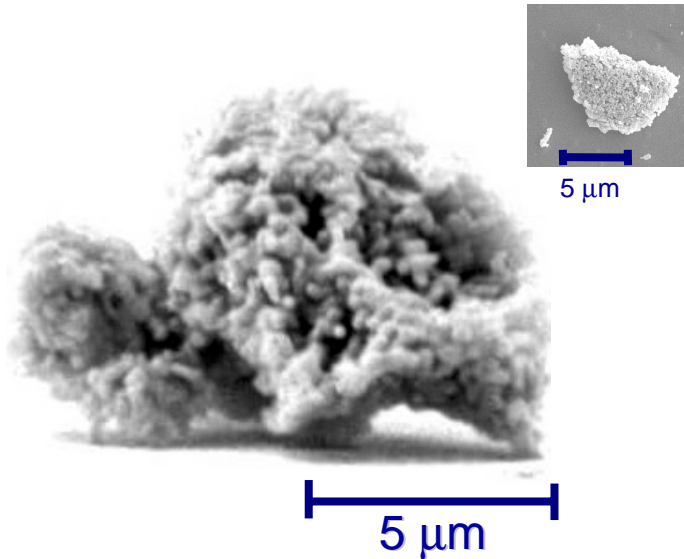


# Localized Particle Force



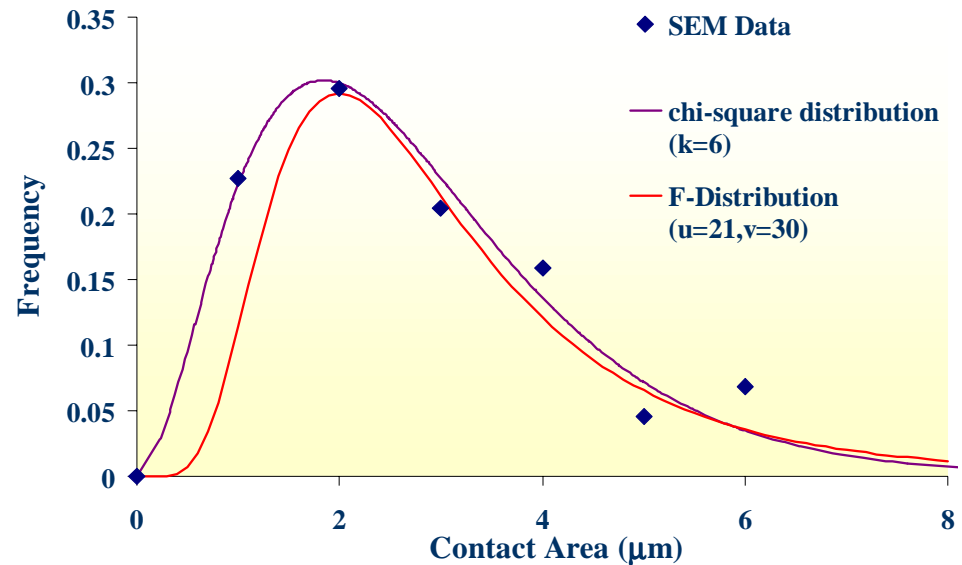
Force Contour for PSL colloid interacting with smooth Si surface (in water)

# Predictions - 2<sup>nd</sup> Generation Model



SEM of an alumina colloid on a polished silicon substrate (15 KeV, 10000X, 87 degrees)

Contact Area Distribution for Alumina Colloids on Smooth Silicon Surface



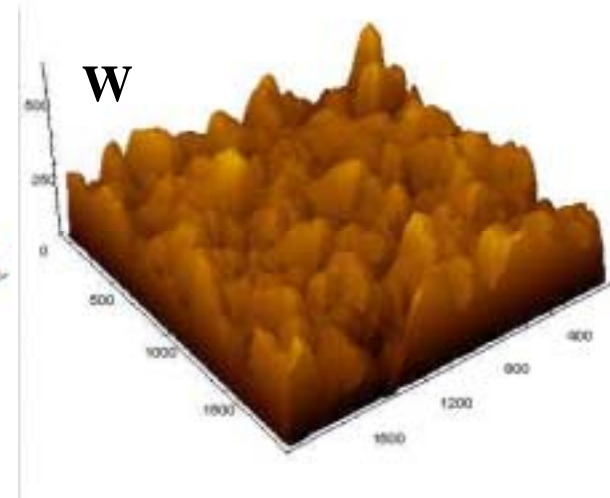
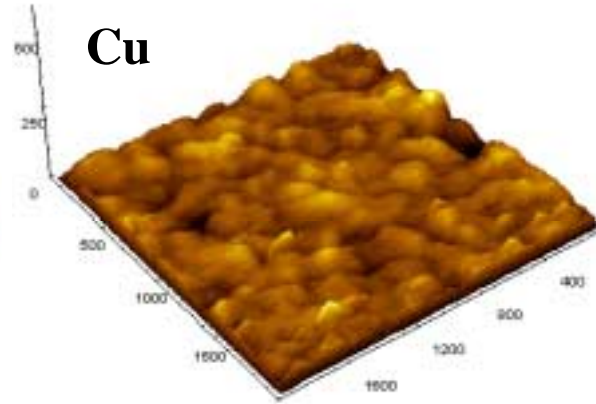
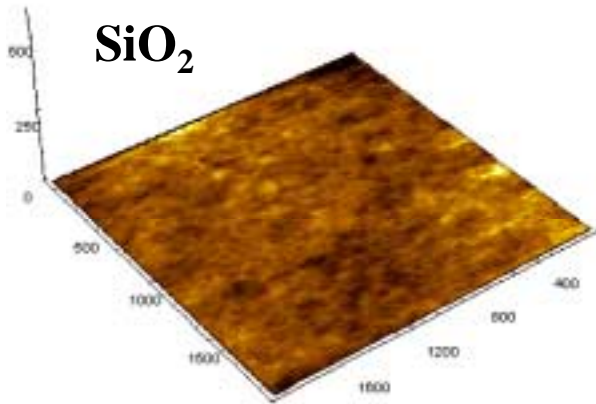
**Current vdW models for a spherical 0.15 μm alumina particle (slurry particle) in contact with a silicon surface predict a removal force of**

**15nN**

**Our simulation accounting for the larger than expected contact area predicts a removal force of**

**108 nN**

# Surface Characterization



Material	$\epsilon_s$ (nm)	Std (nm)	Frac. Coverage
SiO <sub>2</sub>	1.7	0.7	0.01
Cu	53.8	25.2	0.33
W	139.8	78.1	0.80
Al <sub>2</sub> O <sub>3</sub> particle	1.6	0.7	0.03