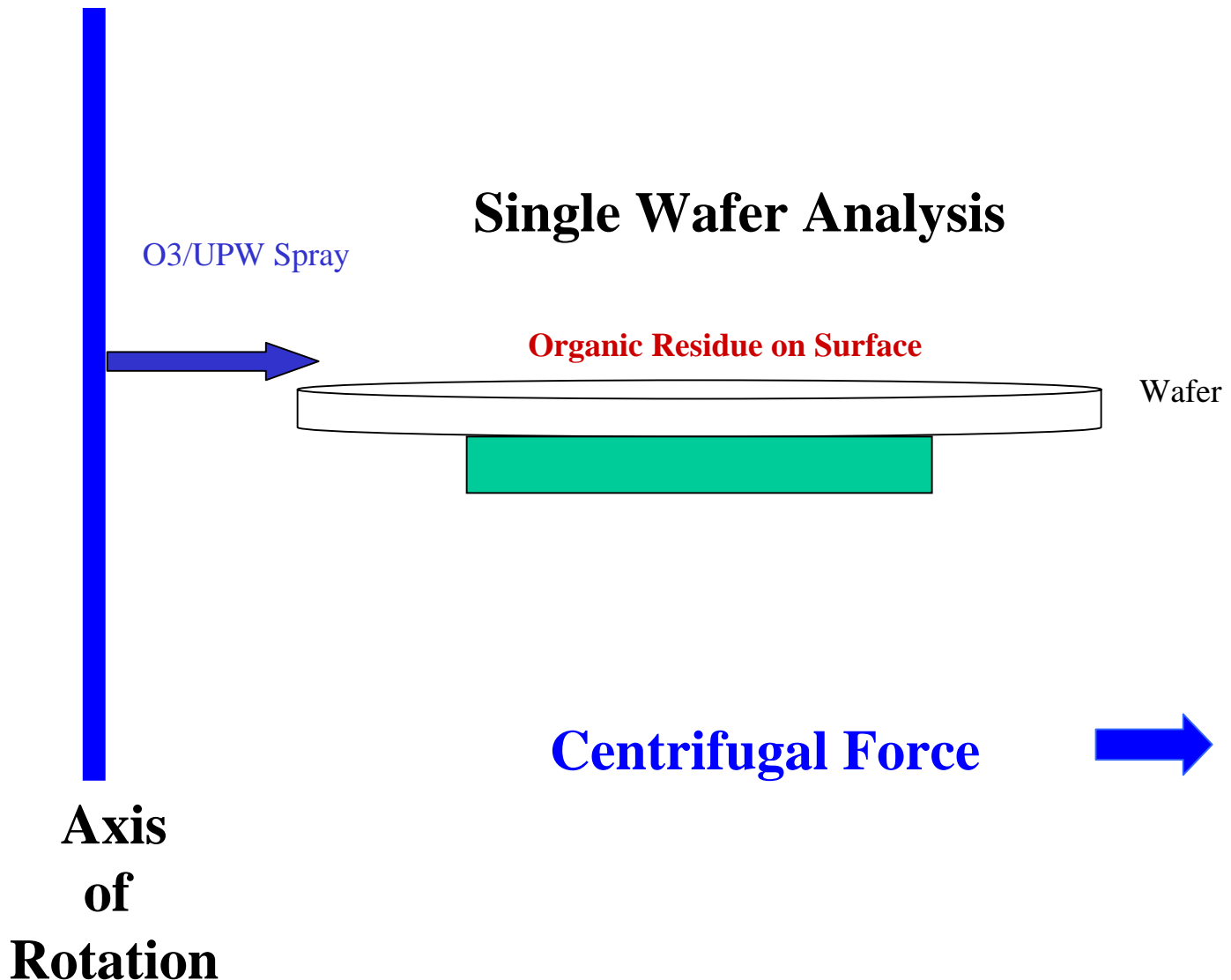


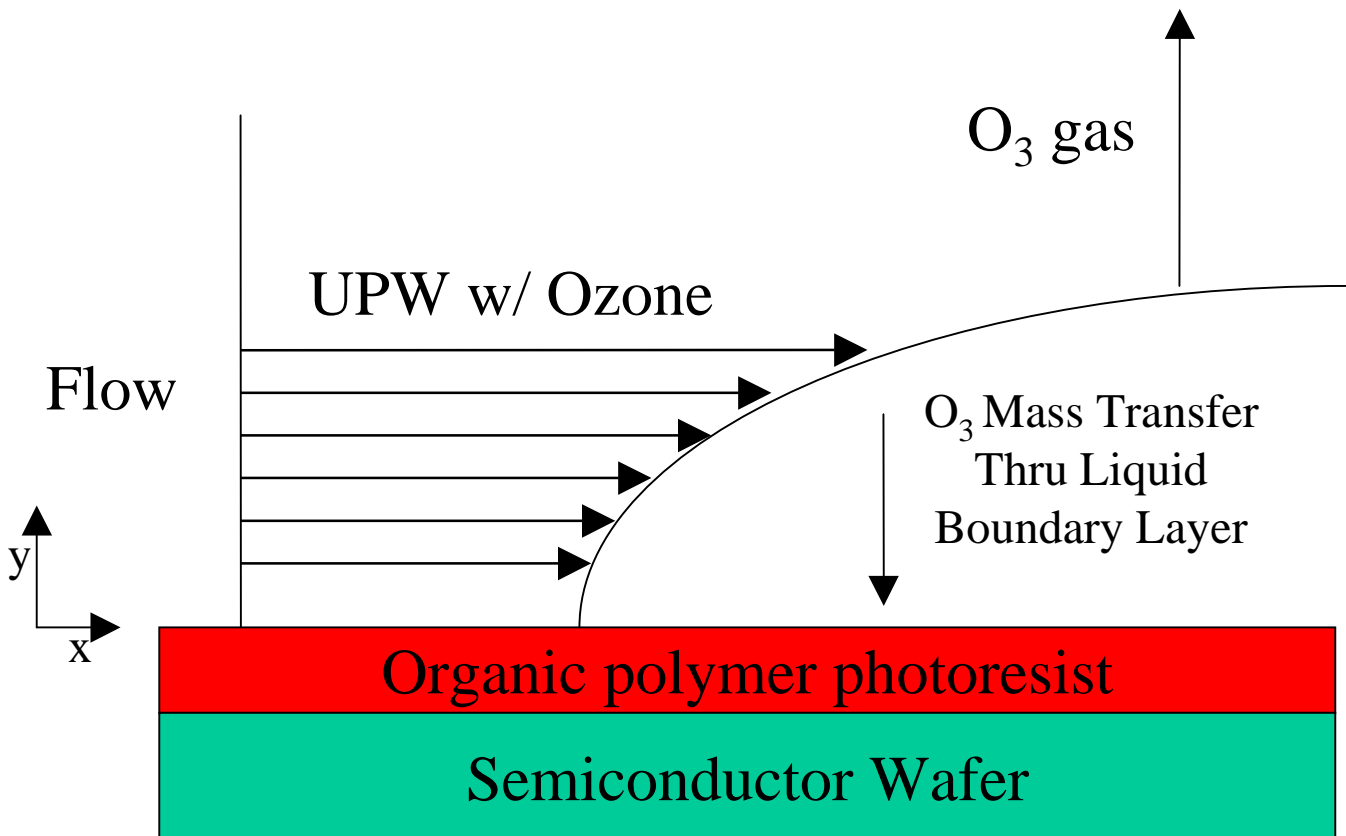
Mass Transfer of O_3 in Ultrapure Water through a boundary layer to the Wafer.

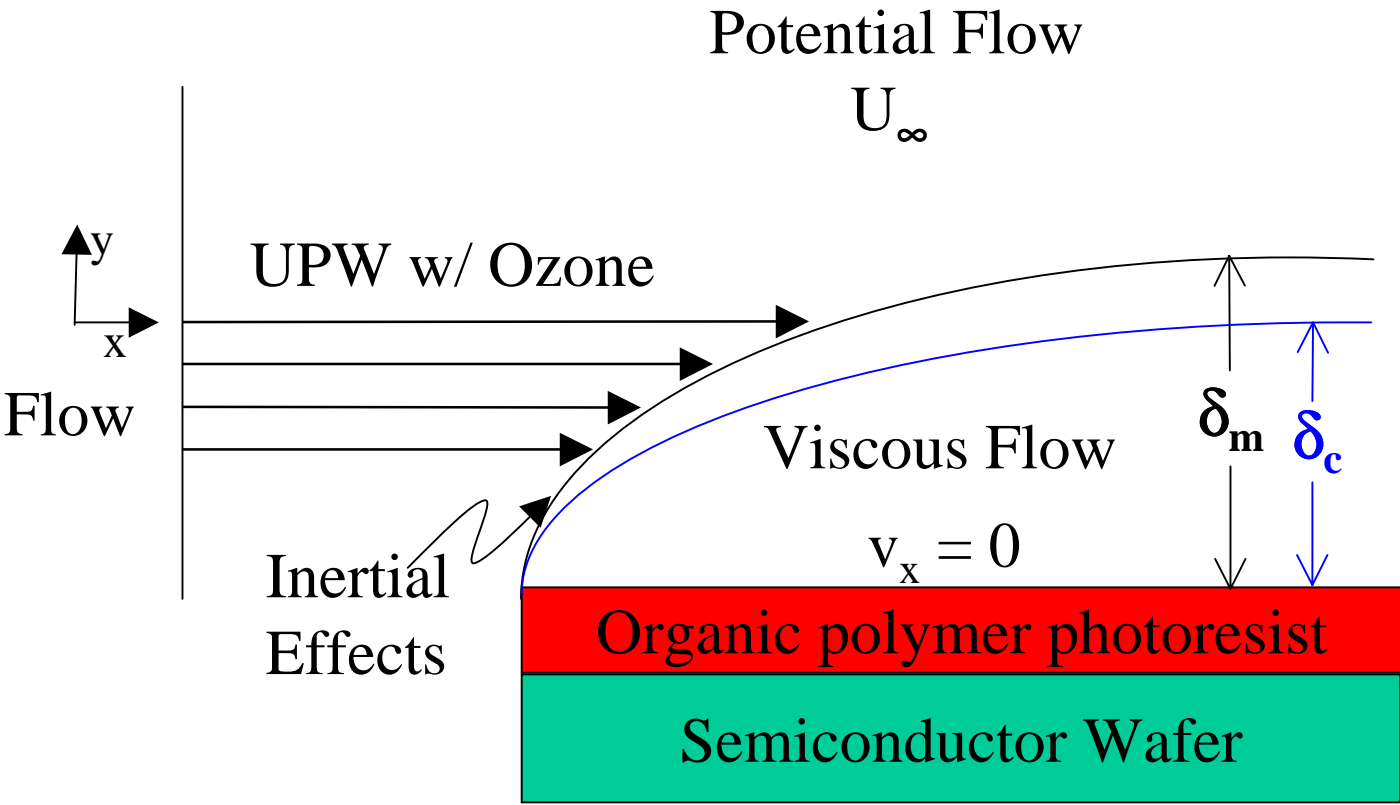
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Boundary Layer Theory

Vapor Region





$$\tau_{yx} = -\mu \frac{\delta v_x}{\delta y}$$

Boundary Conditions:

- @ $x = 0$; $v_x = U_\infty$; for all $y > 0$
- @ $y = 0$; $v_x = v_y = 0$; no slip condition
- @ $y = \infty$; $v_x = U_\infty, v_y = 0$; a flat plate scenario

For Ultrapure Water, $Sc \cong 1000 \gg 1$.

Mass Transfer Equations

Continuity Equation:

$$\frac{\delta v_x}{\delta x} + \frac{\delta v_y}{\delta y} = 0$$

Conservation of Momentum:

X momentum;

$$\rho \left(\frac{\delta v_x}{\delta t} + v_x \frac{\delta v_x}{\delta x} + v_y \frac{\delta v_x}{\delta y} \right) = -\frac{dP}{dx} + \mu \left(\frac{\delta^2 v_x}{\delta x^2} + \frac{\delta^2 v_x}{\delta y^2} \right) + \rho g$$

Y momentum;

$$\rho \left(\frac{\delta v_y}{\delta t} + v_x \frac{\delta v_y}{\delta x} + v_y \frac{\delta v_y}{\delta y} \right) = -\frac{dP}{dy} + \mu \left(\frac{\delta^2 v_y}{\delta x^2} + \frac{\delta^2 v_y}{\delta y^2} \right) + \rho g$$

Conservation of Mass:

$$\frac{\delta C_{O_3}}{\delta t} + v_x \frac{\delta C_{O_3}}{\delta x} + v_y \frac{\delta C_{O_3}}{\delta y} = D_{O_3/H_2O} \left(\frac{\delta^2 C_{O_3}}{\delta x^2} + \frac{\delta^2 C_{O_3}}{\delta y^2} \right)$$

These equations can be solved for the Flux of Ozone through the boundary layer, by determining the concentration boundary layer thickness δ_c . This can be determined from a scale analysis relative to the momentum boundary layer thickness δ_m .

A scale analysis performed on the x momentum equation leads to;

$$\frac{\delta_m}{x} = \frac{1}{(\text{Re})^{1/2}}$$

For steady state conditions, with an incompressible fluid and a steady stream, the x momentum equation can also be simplified to;

$$v_x \frac{\delta v_x}{\delta x} + v_y \frac{\delta v_x}{\delta y} = \nu \frac{\delta^2 v_x}{\delta y^2}$$

Combining this Equation of Motion with the Continuity Equation, for $y \ll \delta_m$, using the combination of variables technique, these equations can be solved to yield;

$$v_x \cong \frac{U_\infty y}{\delta_m}$$

$$v_y \cong \frac{v y^2}{\delta_m^2} \quad \text{Very near the plate.}$$

The Conservation of Mass equation simplifies to;

$$v_x \frac{\delta C_{O_3}}{\delta x} + v_y \frac{\delta C_{O_3}}{\delta y} = D_{O_3/H_2O} \frac{\delta^2 C_{O_3}}{\delta y^2}$$

The concentration boundary layer thickness, δ_c , can be estimated from a scale analysis with the momentum boundary layer thickness, δ_m . This leads to;

$$\delta_c = \frac{\delta_m}{(Sc)^{1/3}}$$

$$\delta_c = \frac{x}{(Re)^{1/2} (Sc)^{1/3}}$$

Flux of Ozone : $N_{O_3} = -\frac{D_{O_3/H_2O}}{\delta_c} C_{O_3}$