Data Acquisition and Analysis for Cu CMP

[Use of opsEnvironmental software for analysis of chemical, energy, and water consumption in fabs]

David Cox, PE VP Sales, ESP

Transition to 300 mm

The transition to 300 mm wafers now underway affords the most significant opportunity in the history of the semiconductor industry to collectively and systematically control and lower manufacturing costs*.

*1999 International Technology Roadmap for Semiconductors

Factory Connectivity

Central MIES

Links to business systems

Site planning, scheduling and automation control

Source: Dataquest/Gartner Group

Design and Product Control

Links to business systems

Site planning, scheduling and automation control

Individual Tool Control

Fault Detection

Internal Metrology

Internet Based
Protocol for
Communication

Individual Tool Control

Production Tool

Consumables and Waste

Trend Analysis

R2R Control

Defect Detection

Overall Equipment Effectiveness

Factory Facilities

Consumables

Waste Treatment

Overall Facilities
Efficiency

ESP opsEnvironmental Software

Customers include

American Airlines Boeing

Lockheed Martin Marathon Ashland

Lafarge Cement New Century Energy

- Object-based enterprise software
- Combination client-server and web deployment
- Key functionality: live data linking, calculations, ticklers, and reporting

ESP opsEnvironmental Software

- Example: Airline paint booth operations
 - Live Data Linking: Signal read from sensors on paint booth dry filters
 - Calculations: Pressure drop calculated and compared against regulatory set points
 - <u>Ticklers</u>: Maintenance notified via email,
 pager, visible signs when set point exceeded
 - Reporting: Number of excursions recorded and reported, across multiple booths and facilities

Trial Project

- SEMATECH sponsored study on post-copper CMP
- Goal: Chemical, water, and/or energy use data acquisition to enable trend analysis and process optimization
- Subject: Applied Materials CMP tool operating in Texas Instruments Fab

Trial Project (cont.)

• Unknowns:

- Existing data availability from tool
- Ease of collecting additional parameters
- Transferability to other fab processes
- CMP tool optimization opportunities