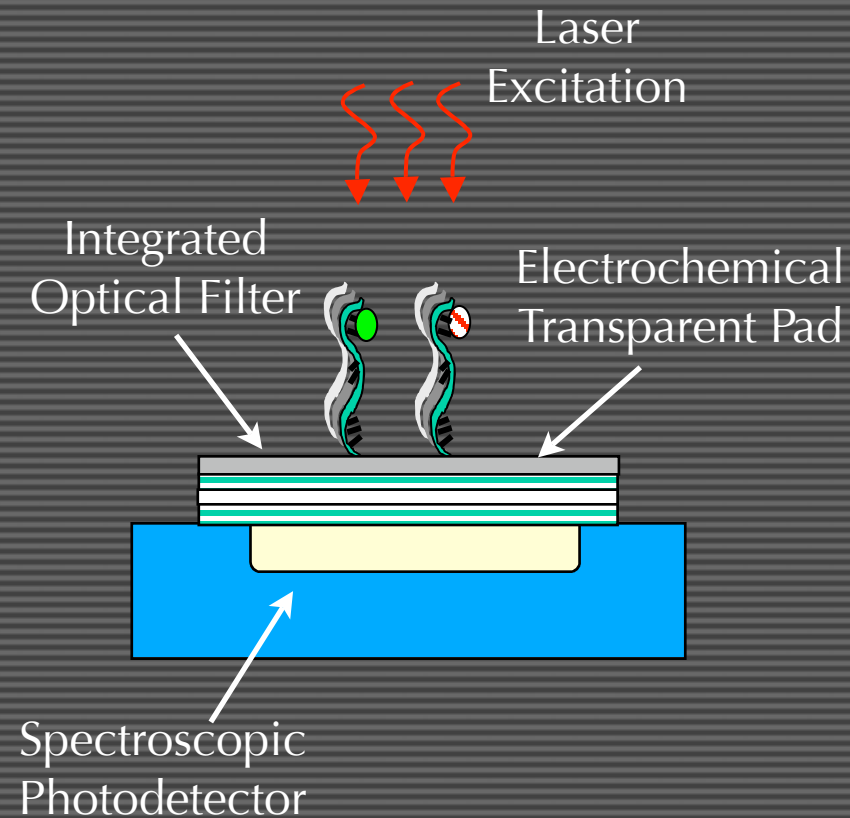


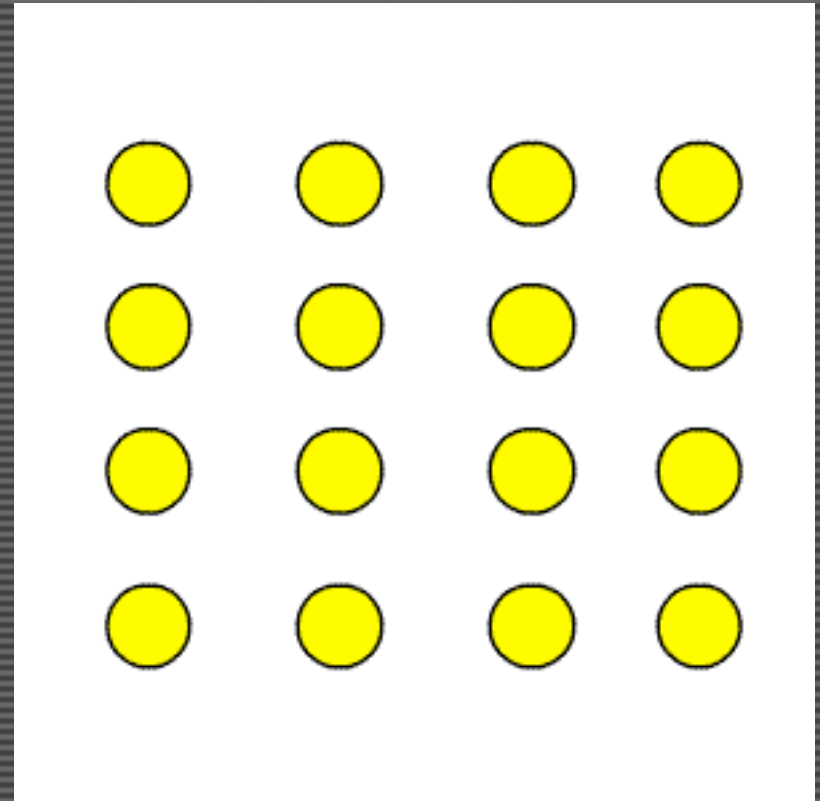
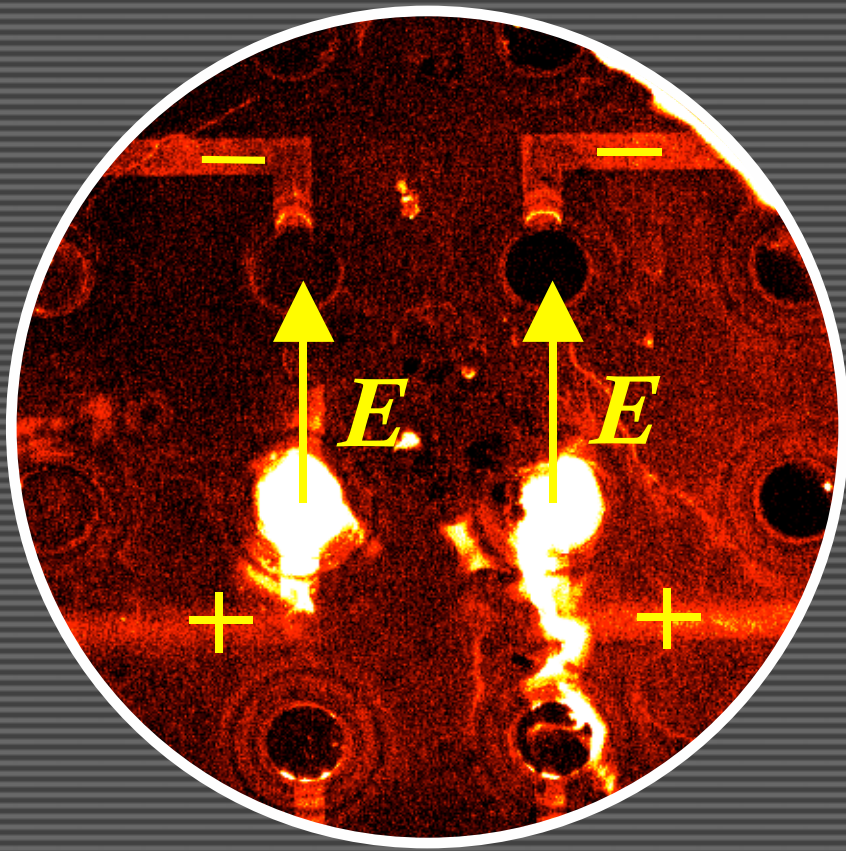
# MultiSensor Fusion

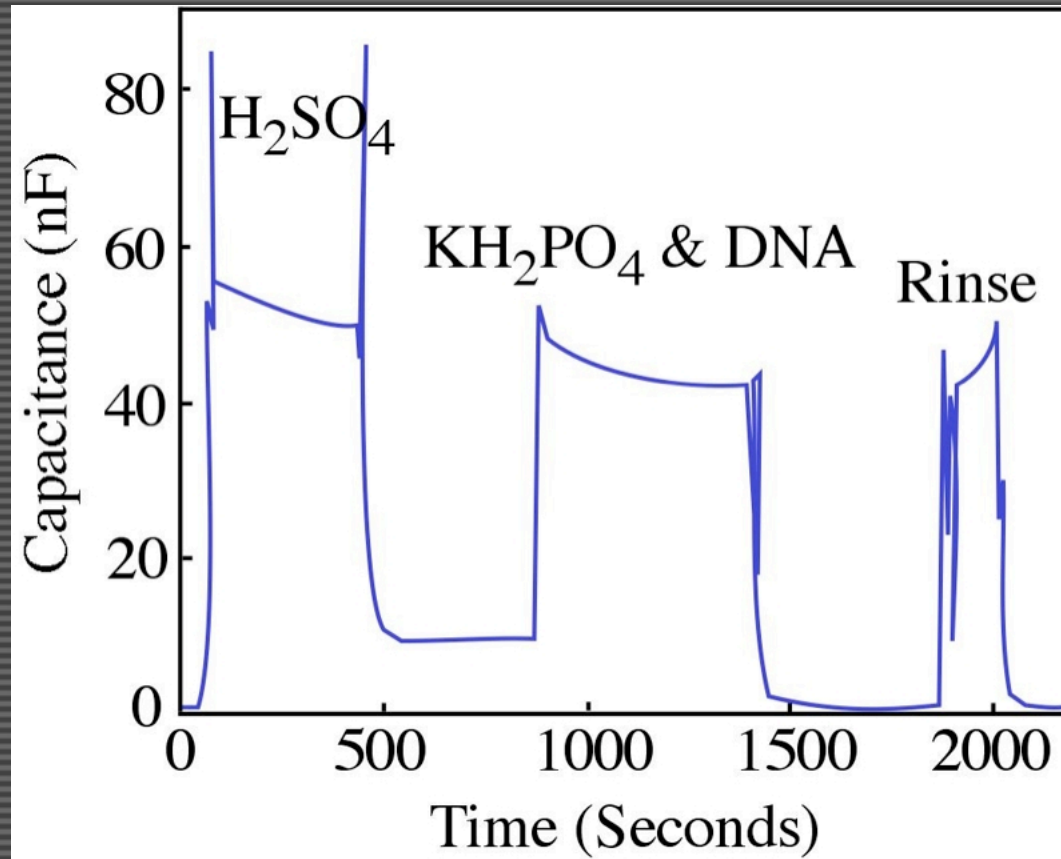
# MultiSensor Fusion

- 1 Electric Field Directed Binding
- 2 Hybridization Site Monitored with Capacitance
- 3 Electrochemical Analysis at Each Pad
- 4 On Chip Photodetectors
- 5 Data Transfer from Chip to Bioinformatics



# Electric Field Assisted DNA

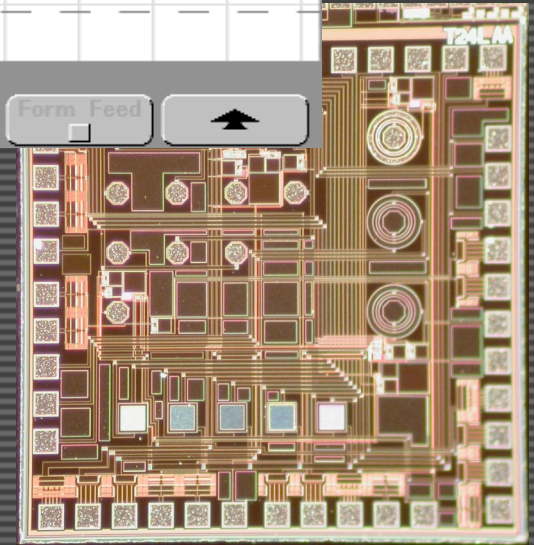
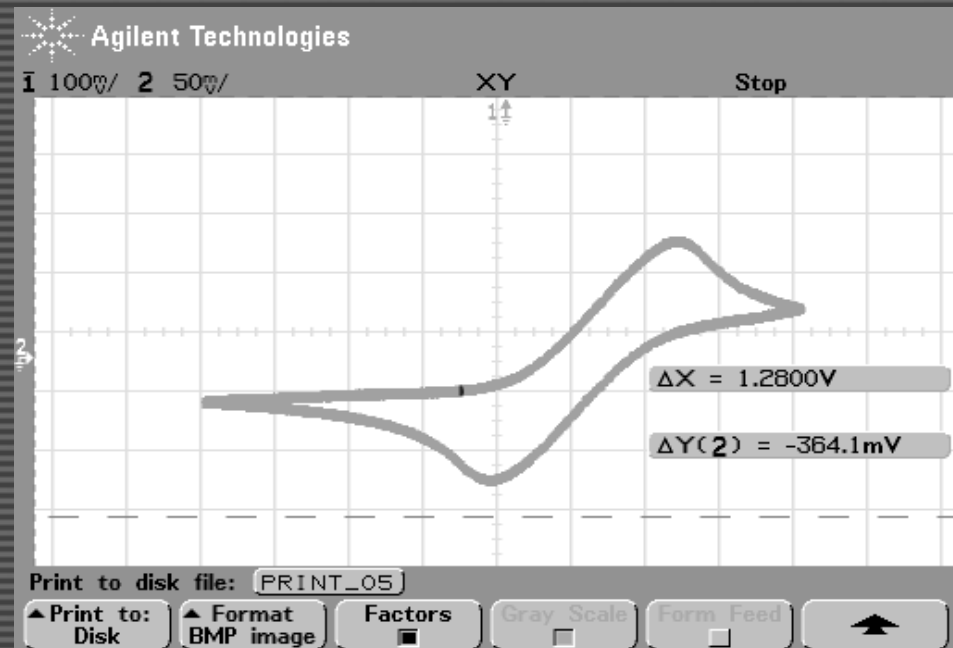




# Pad Characterization

# Cyclic Voltammetry

- On Chip Chemical Characterization
- Monitor Pad Coverage
- Determine Prehybridization Potential



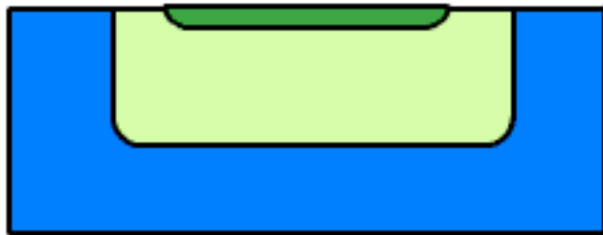
# OPTI580 Microphotonics



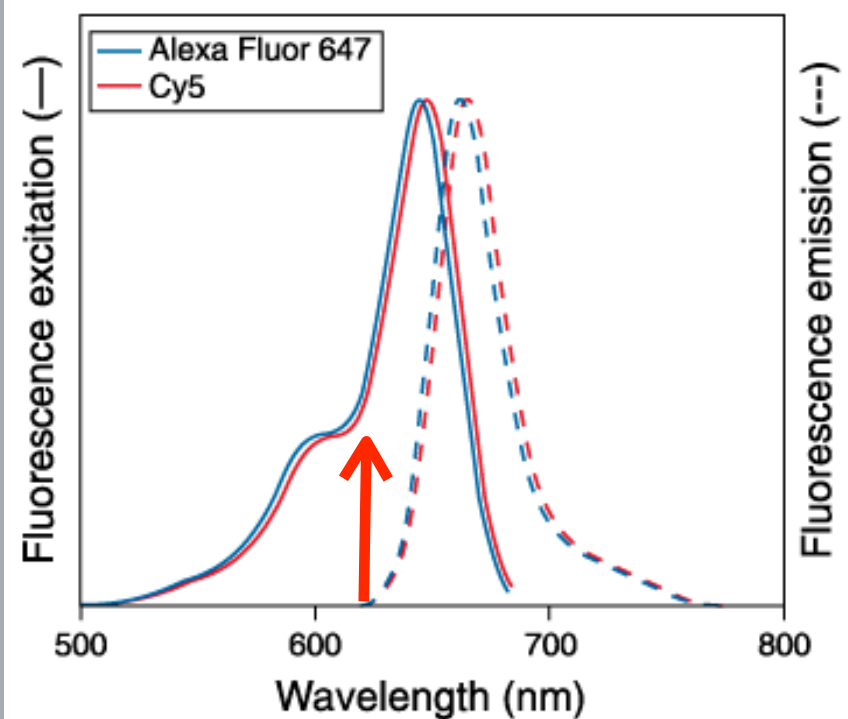
# CMOS Photodetector

Lambert's Law

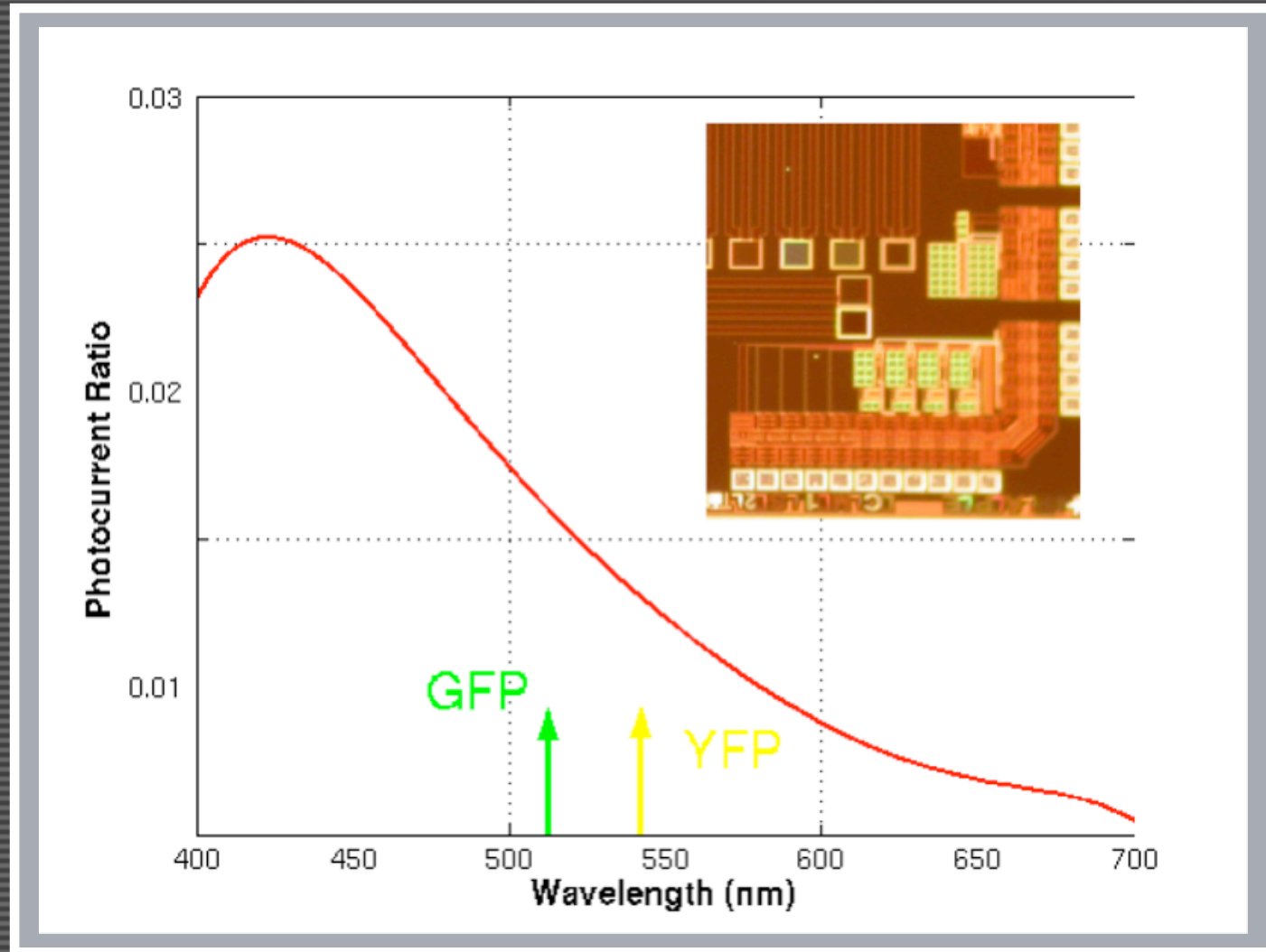
$$I = I_0 e^{-\alpha X}$$



See Class Notes  
OPTI580 Microphotonics  
Instructor: D. L. Mathine

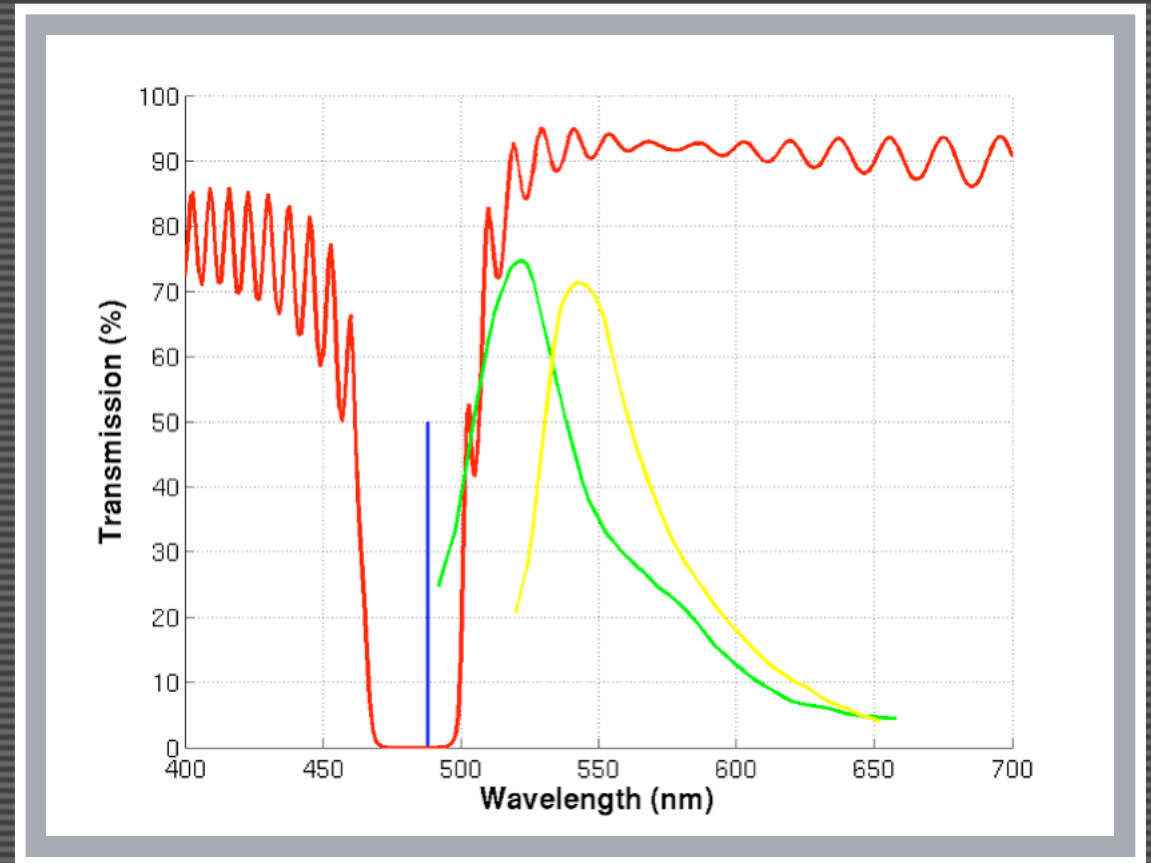


# Spectroscopic Photodetectors

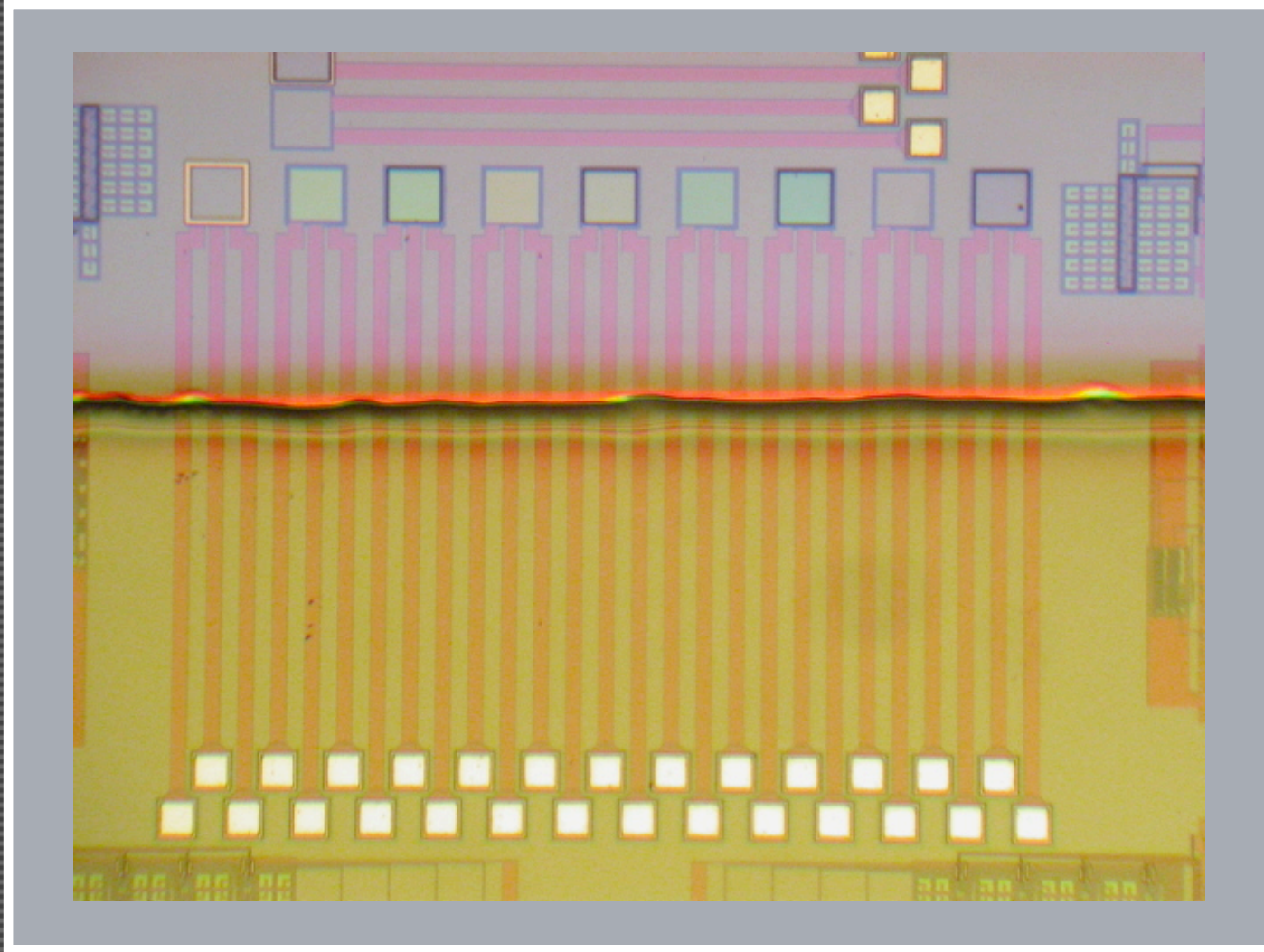




# Optical Filter



# Optical Filter Integration



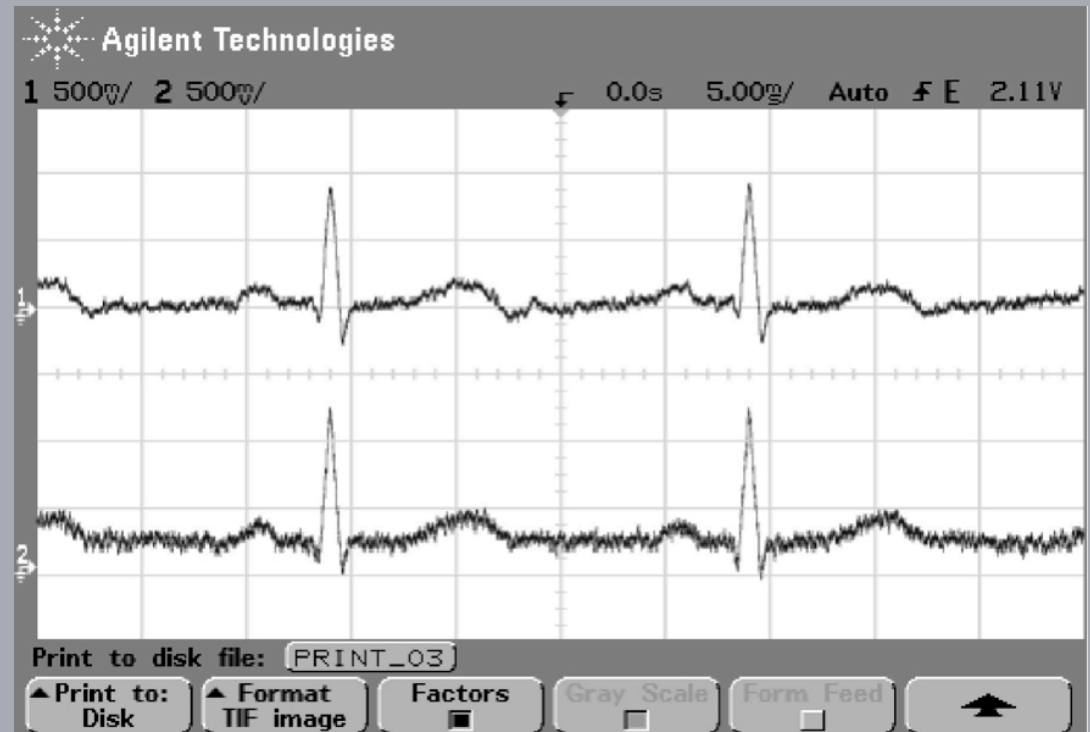
# Cardiomyocytes

- Measure Action Potentials
- Electronic Circuit Design
- Real Time Monitor Cell Health

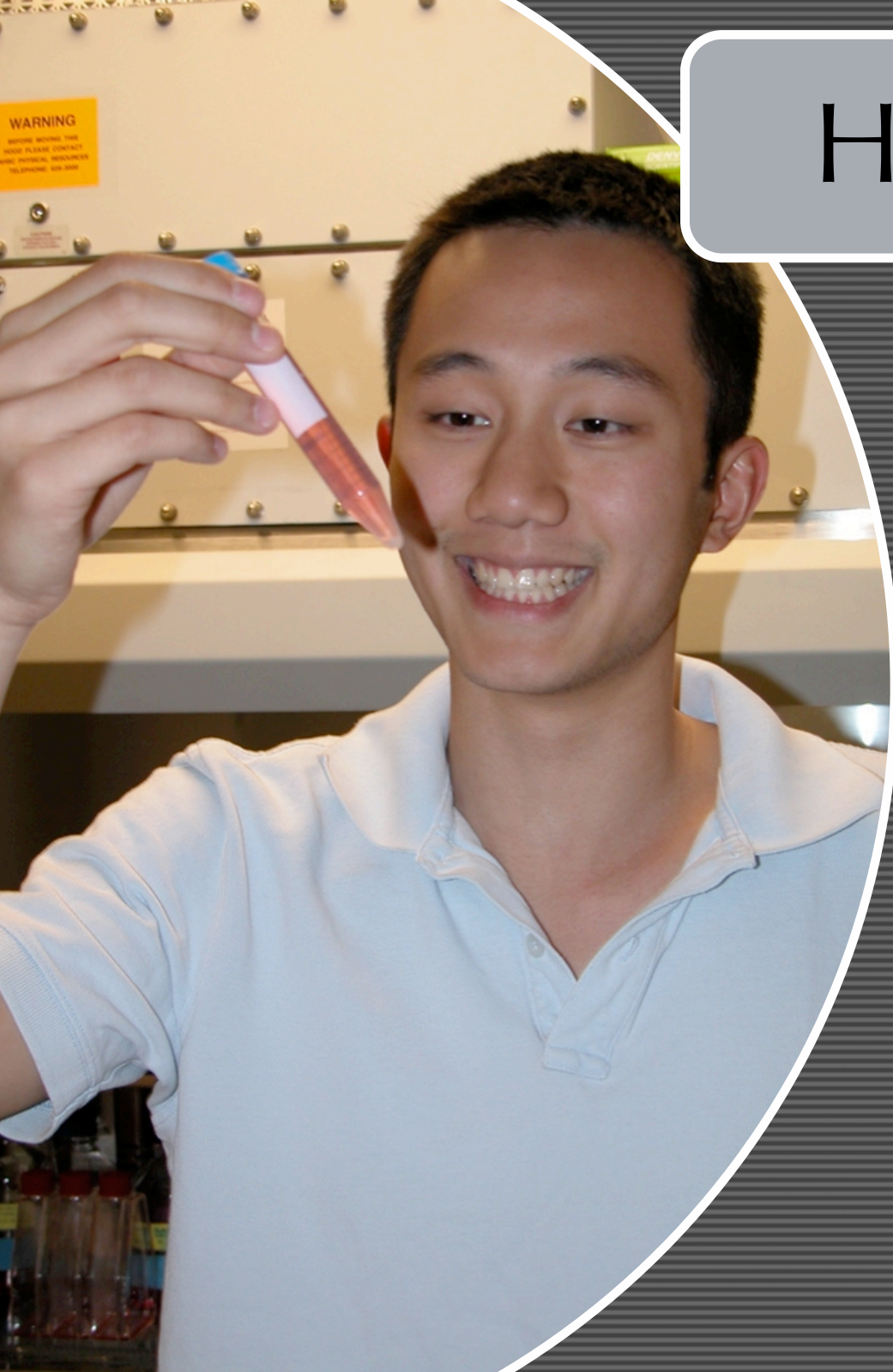


# Abiotic Testing

- Upper curve filtered
- Lower curve unfiltered
- Filter from 150Hz to 25kHz



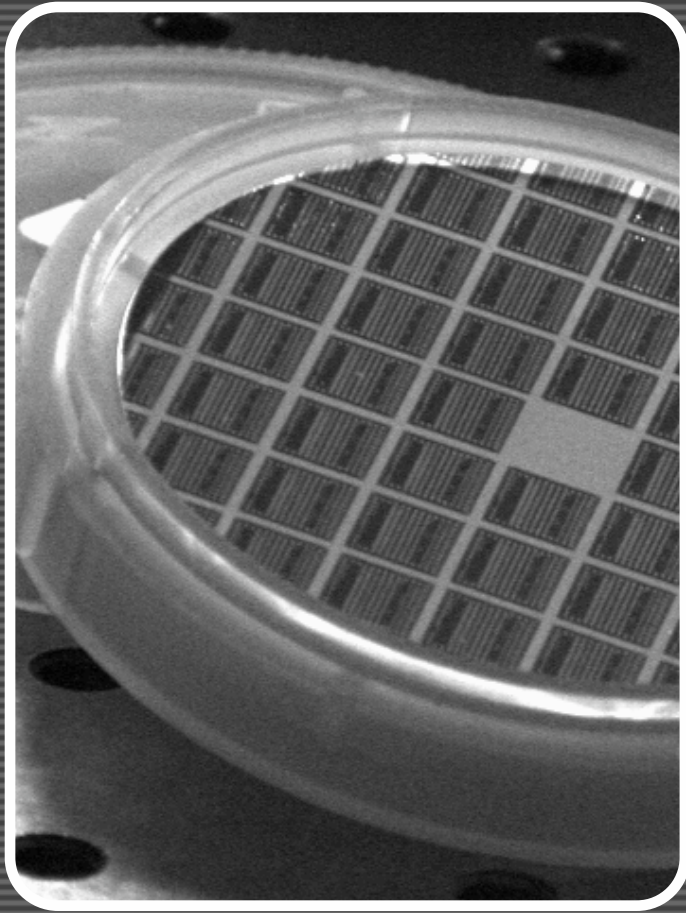
# HL-1 Cell Growth



- Undergraduate Students
- Interdisciplinary
- Enhanced Biochamber Design

# Microfabrication Techniques

# Why CMOS ?



- Complementary Metal Oxide Semiconductor (CMOS)
- Replace “dumb” substrate with “smart” substrate capable of self interrogation
- Introduce electronic control of primary hybridization and detection
- Couple advances in microelectronics with advances in microarrays

# Microfabrication Methods

Photolithography  
Reactive Ion Etching  
Metalization  
Ion Sputtering  
Dielectric Deposition  
BioMEMs



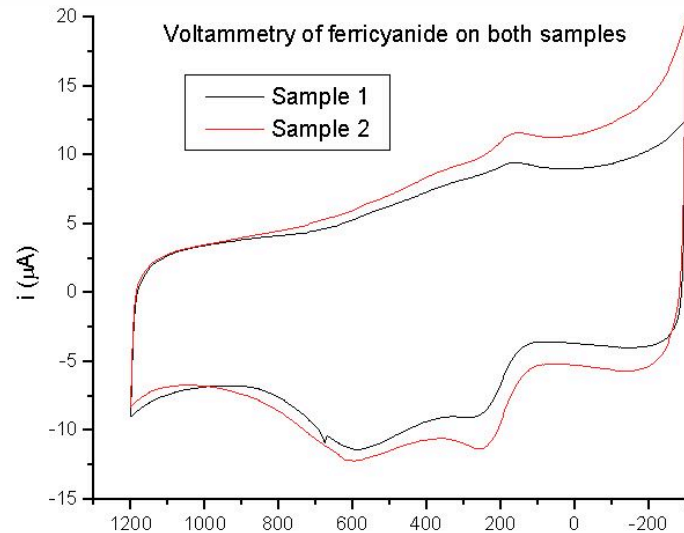


# Indium Tin Oxide (ITO) Fabrication

- Oxygen flow rate  
Best results around 20 sccm
- Deposition rate  
28.6-33.3 Å/min
- Resistance values  
Between 184 and  $2 \times 10^7 \Omega$
- Vacuum anneal  
225°C for 2 hours

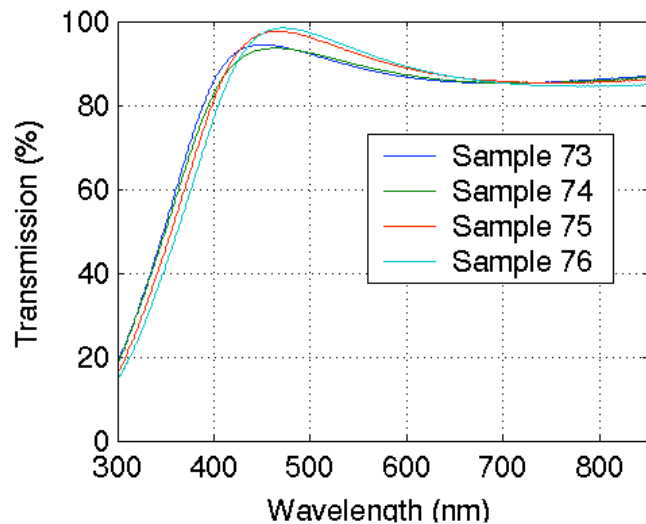


# ITO Characterization



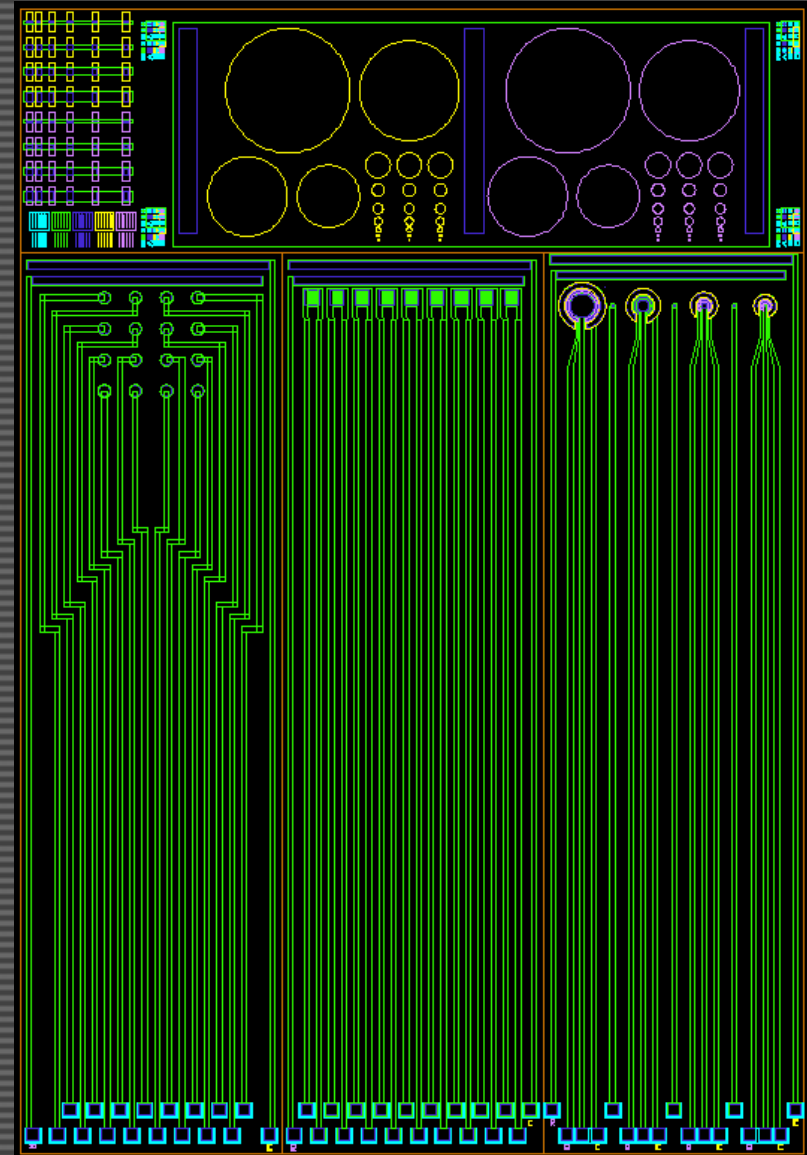
## Approaches

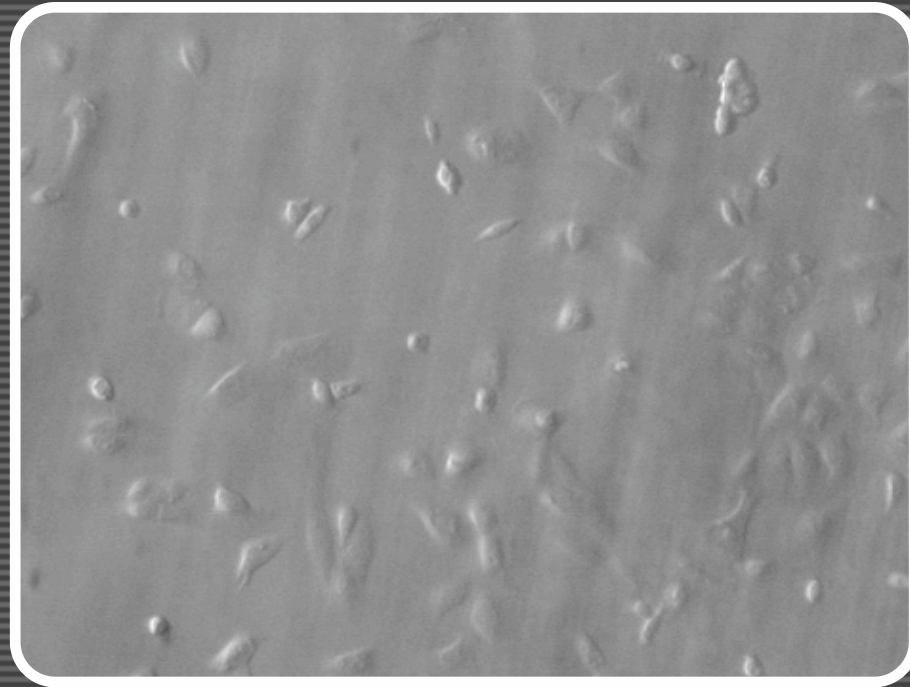
Cyclic Voltammetry  
Optical Transmission  
Conductivity



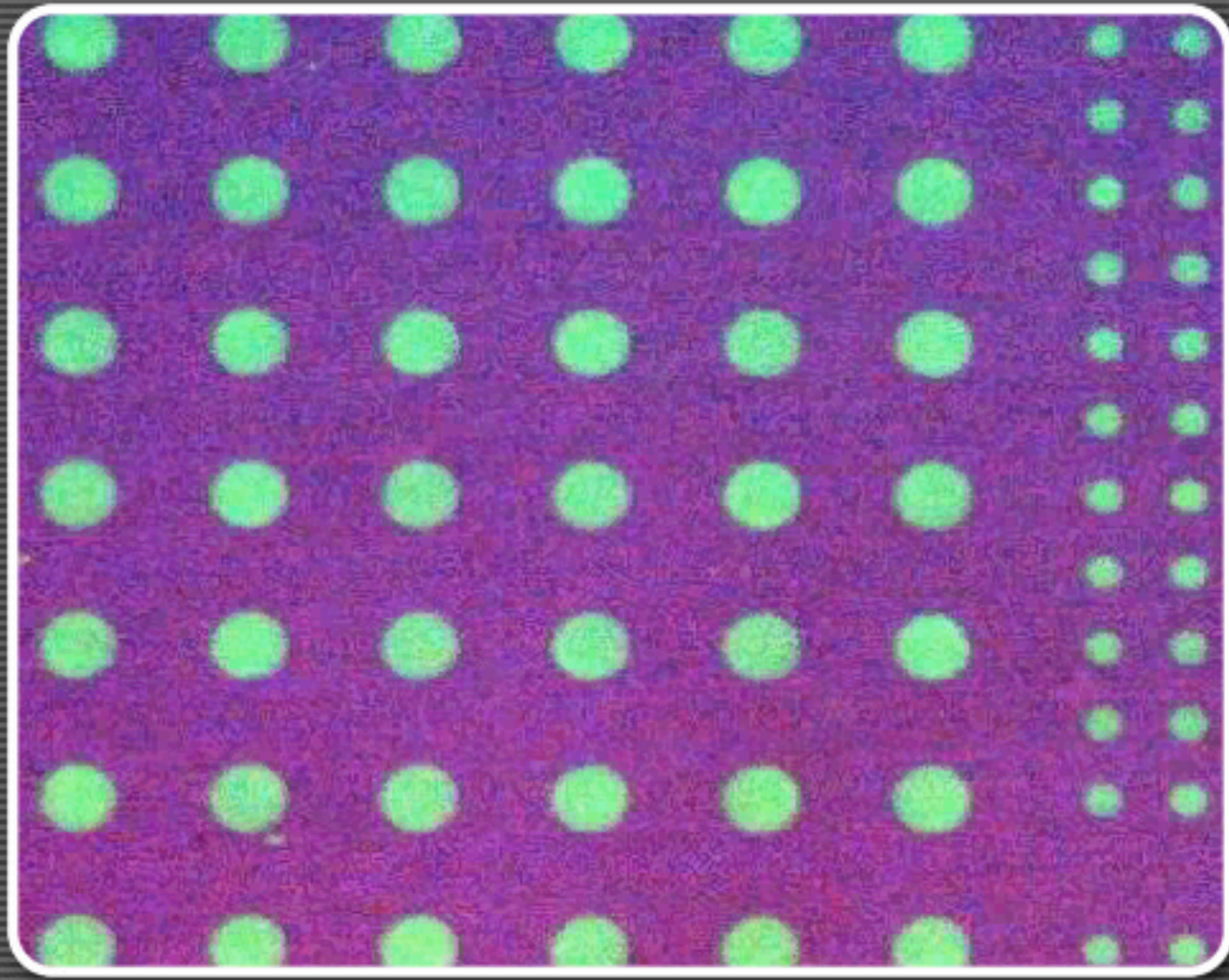
# Test Chip Layout

- Capacitance Structures
- Process Evaluation
- Action Potential
- Cyclic Voltammetry



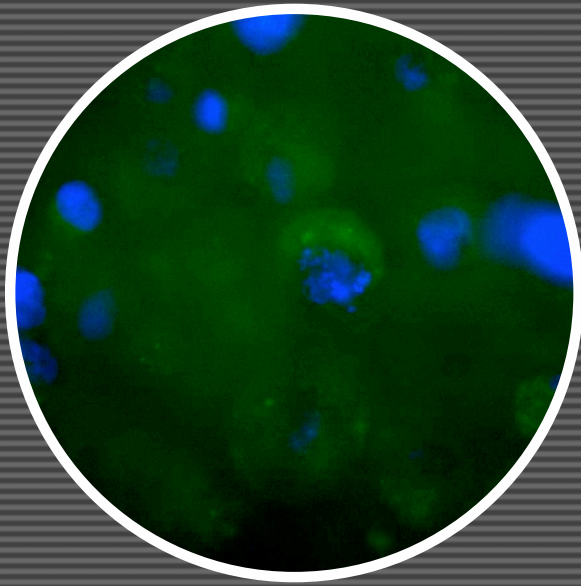


# Cell Growth on Polylysine

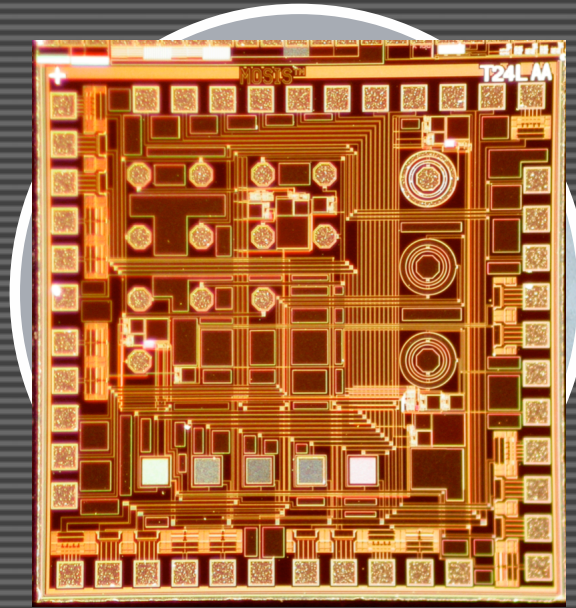


# Patterning of Protein

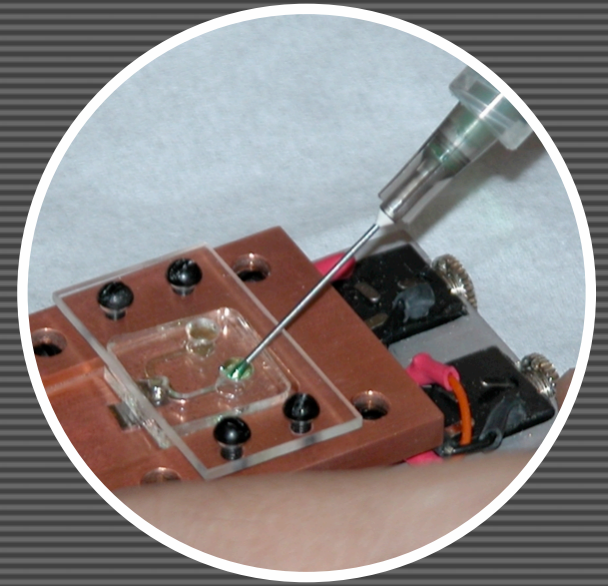
# Summary



Cell-Based  
Biosensor



CMOS  
Sensor



Biochamber

# That's All Folks!

