

# Biochips and Micro-Arrays for Rapid Assessment of Chemical Toxicity

Task 425.012

by

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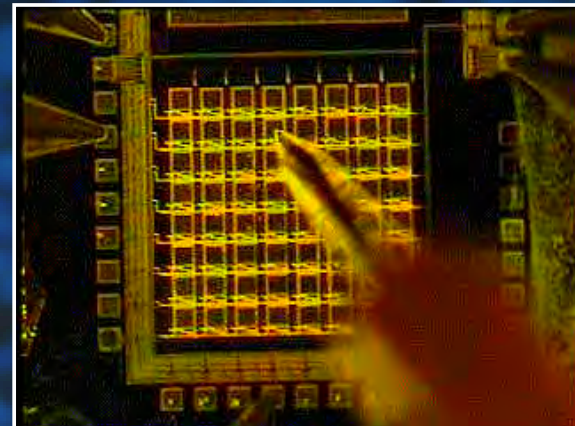
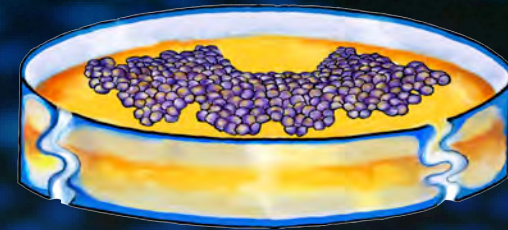
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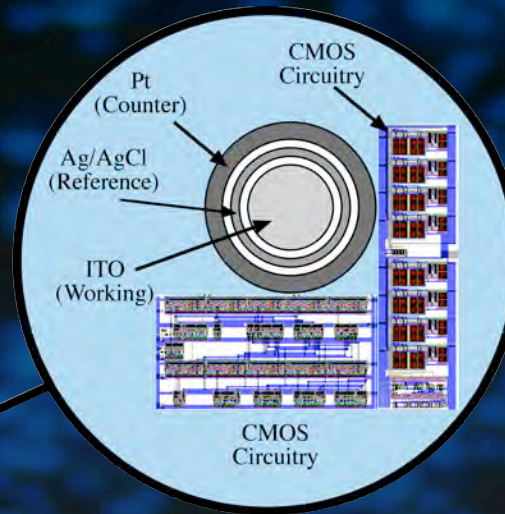
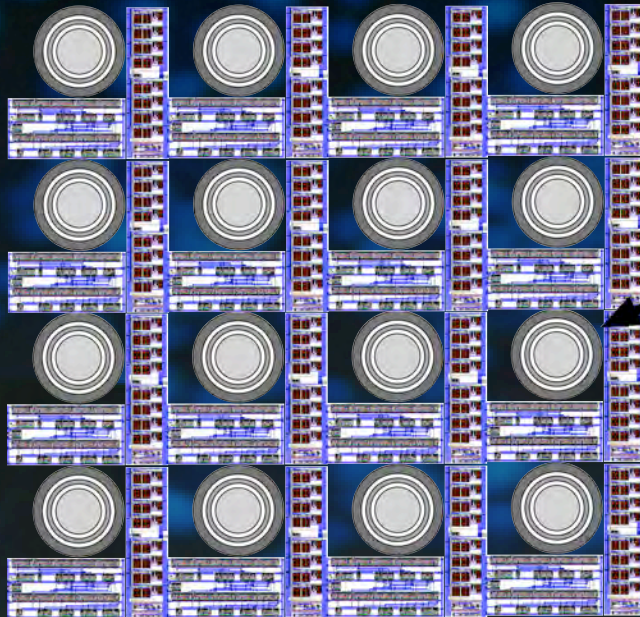
<sup>3</sup>Department of Anatomy and Cell Biology, University of Arizona, Tucson, AZ

# Rapid Assessment of Chemicals and Process Chemistries

- Rapid assessment of chemicals and process chemistries
- Important for both chemical suppliers (starting materials) and equipment suppliers/end users (for process-generated by-products, interactions of multiple chemicals, proprietary chemistries in R/D stage, etc.)
- A first step towards an on-line ESH monitor.



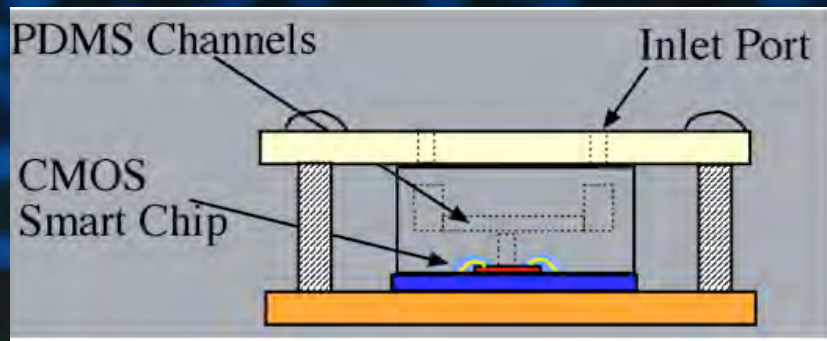
# Biosensor Fusion



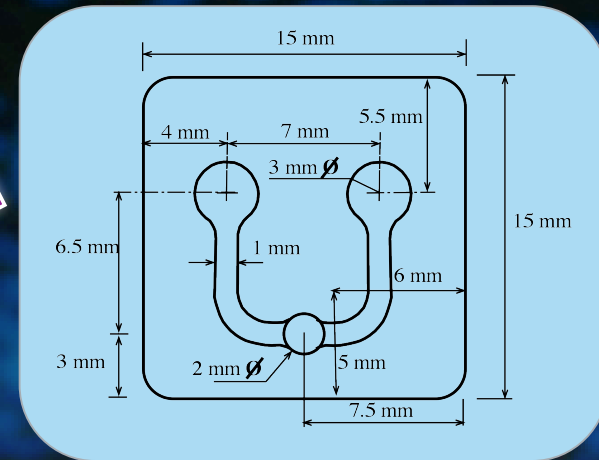
- Optical Sensors
- Capacitance Sensors
- Electrochemical Sensors
- Electrical Sensors

# Biochamber Design

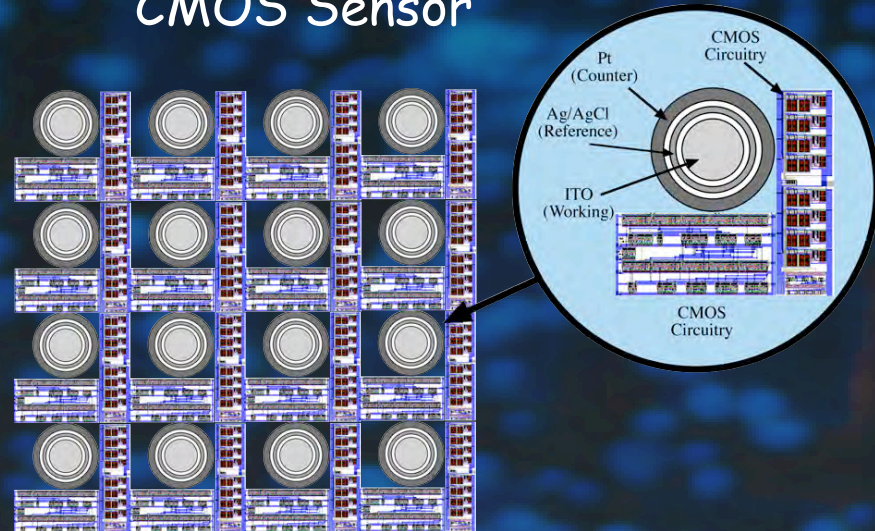
## Environmental Chamber



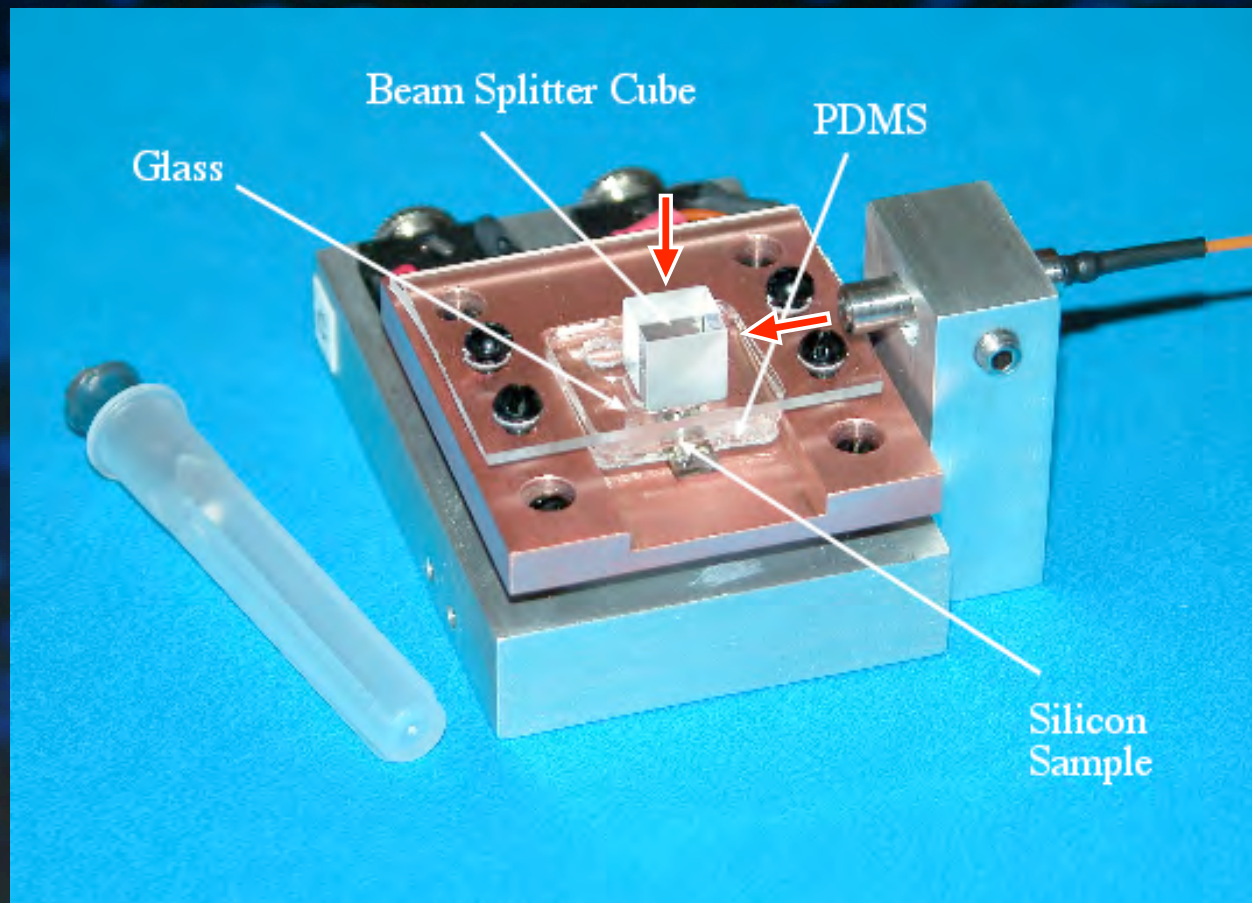
## Biofluidics



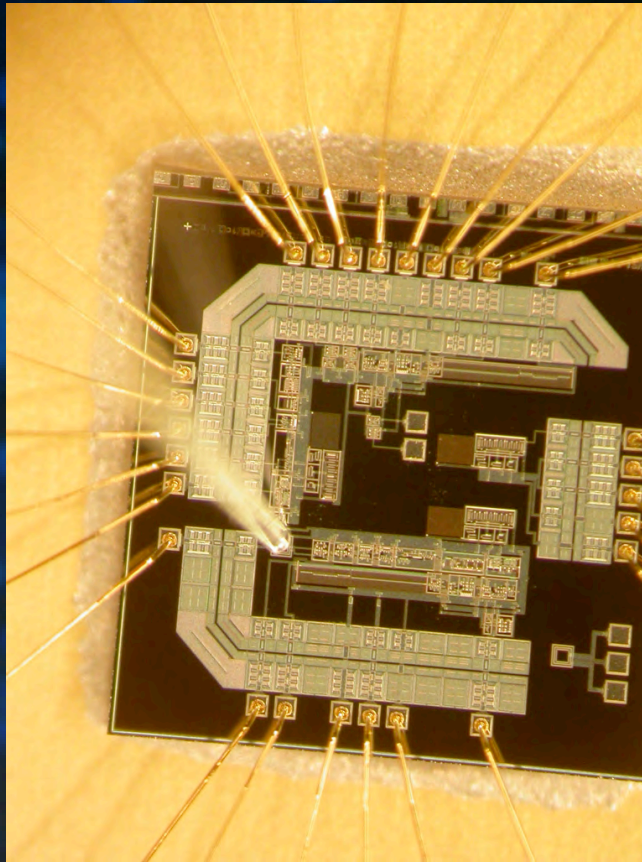
## CMOS Sensor



# Biochamber Design

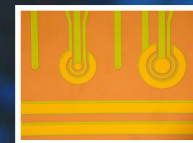


# CMOS Prototyping

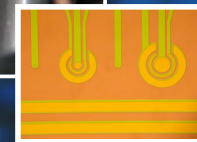
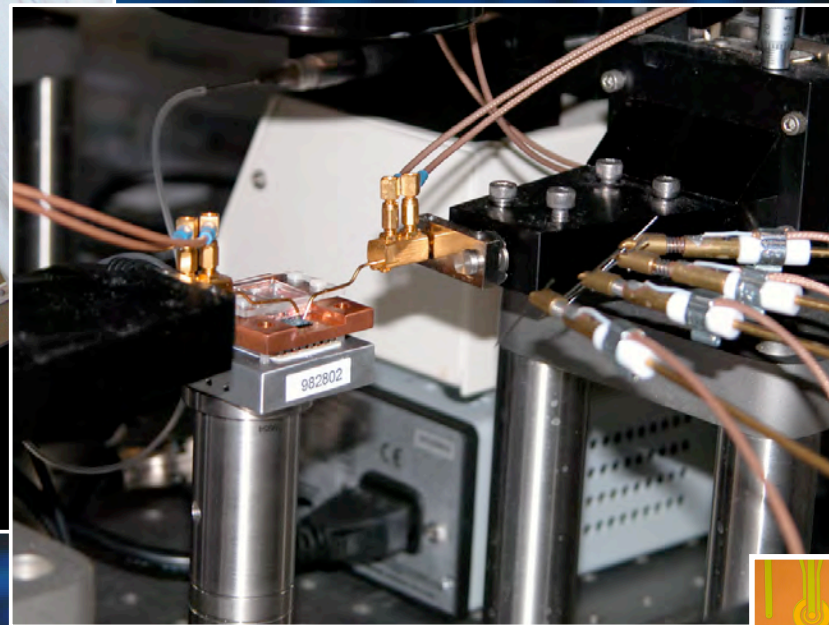
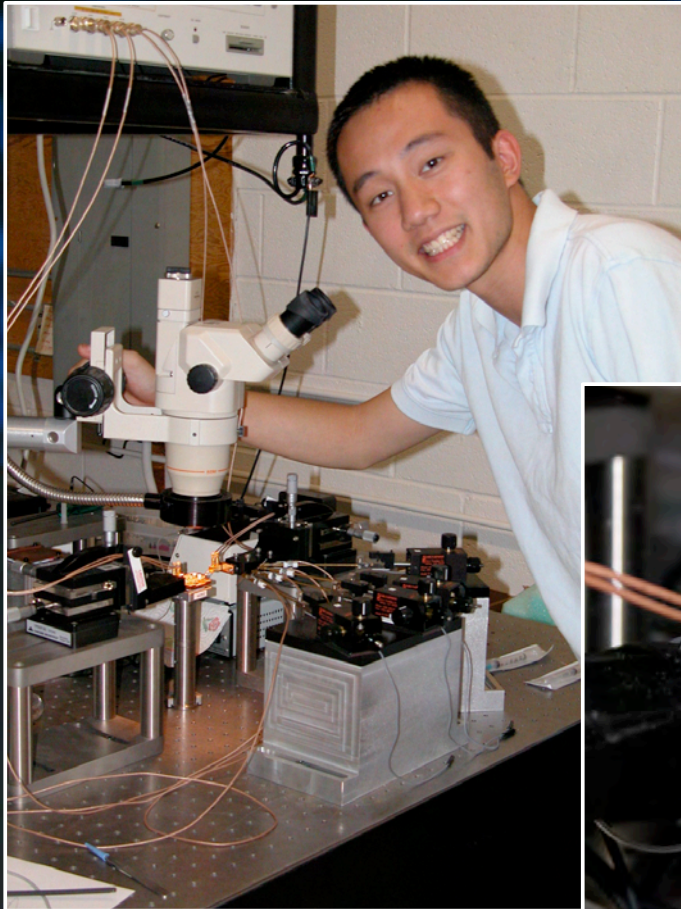


- Optical Sensors
- Capacitance Sensors
- Electrochemical Sensors
- Electrical Sensors

# Cell Preparation



# Electrical Measurements



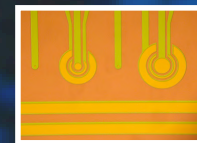
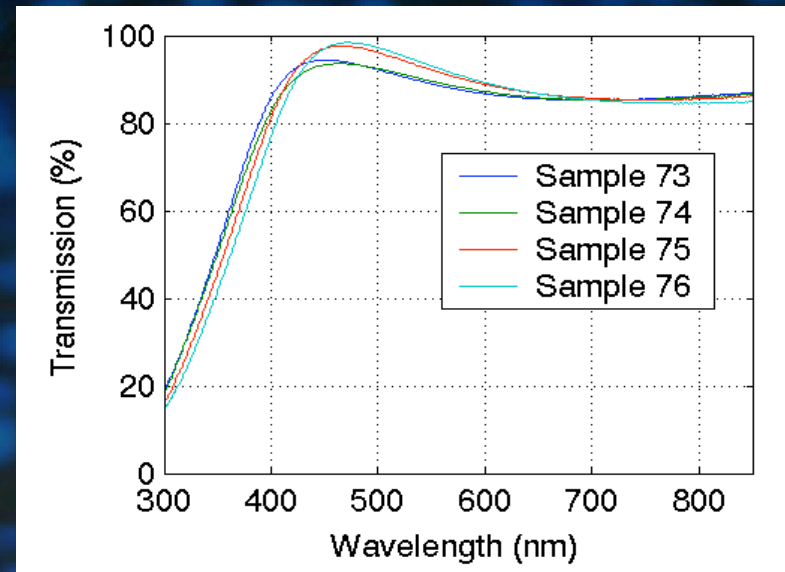


# Indium Tin Oxide Fabrication

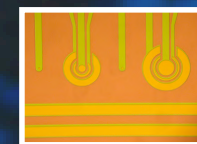
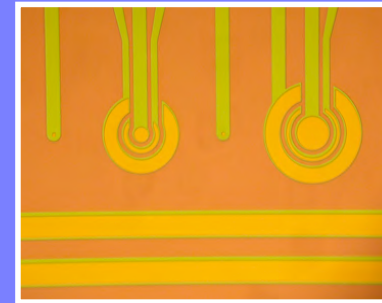
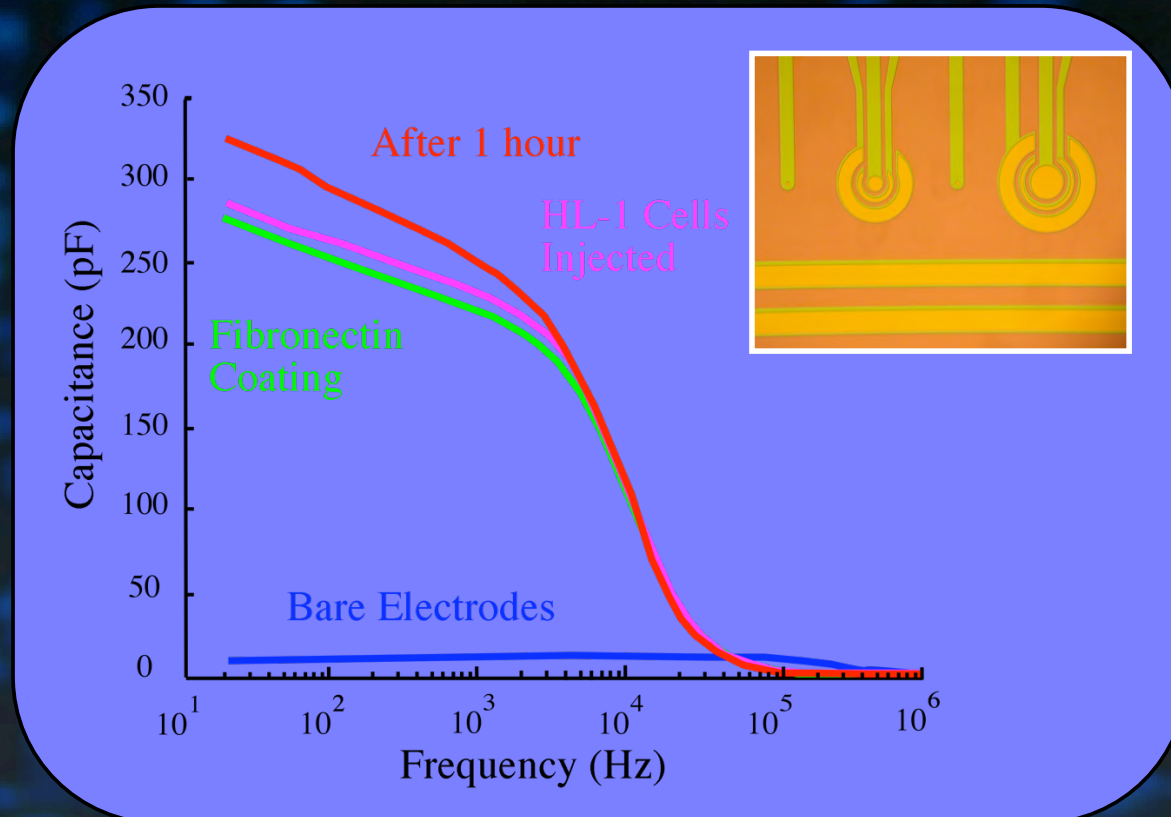
Indium Tin Oxide (ITO)  
Fabrication



Optical Transmission

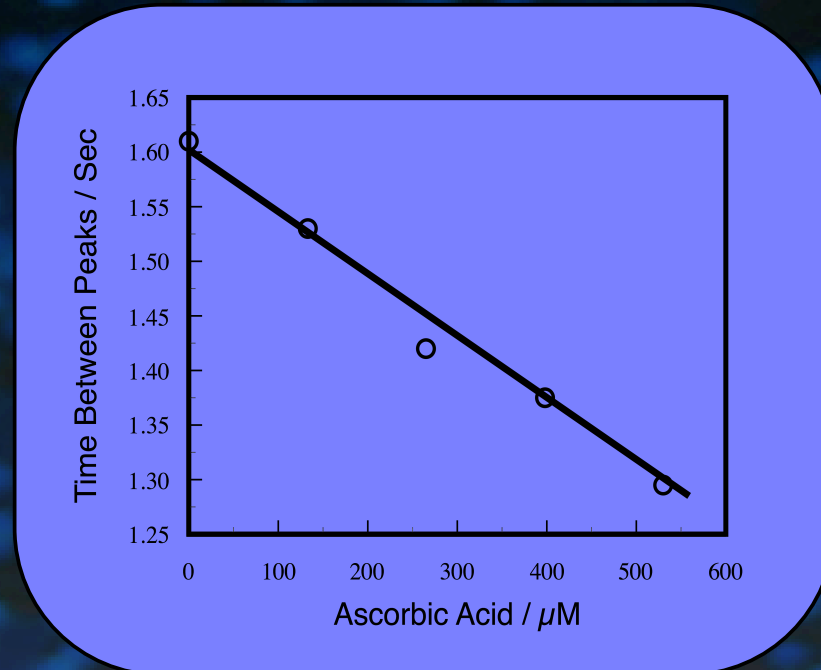


# Electrical Measurements



# Chemical Measurements

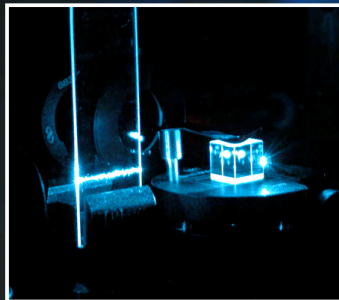
- Measured Acetic Acid in PBS
- Electrochemical Sensor
- First Step Toward Cell Culture Media



# Optical Measurements

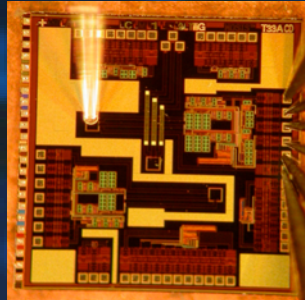
## Flourescent

- YFP
- GFP
- FRET



## Autoflourescent

- Luciferase
- Acquarin



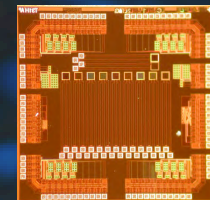
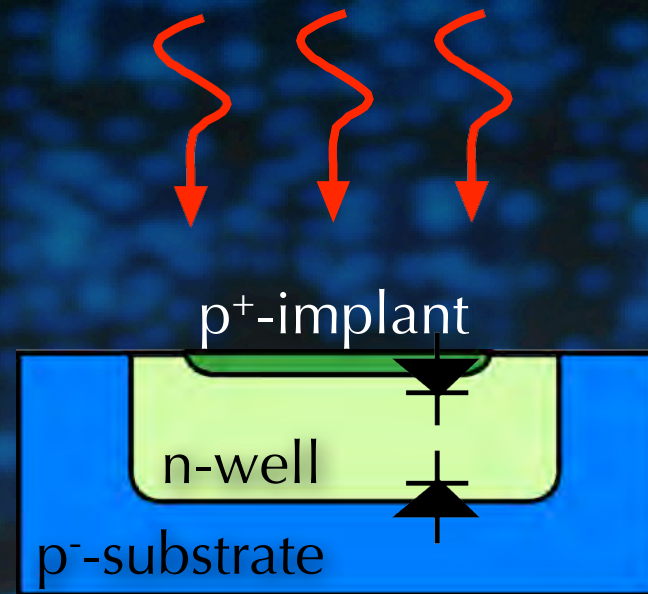
## Absorbance



# CMOS Photodetectors

Photo-generation of Electron-Hole Pairs

$$G_p(\lambda, x) = \alpha(\lambda)(1 - R(\lambda))\Phi(\lambda)e^{-\alpha(\lambda)x}$$



# CMOS Photodetectors

Minority Carrier Diffusion Equation

$$\frac{\partial \Delta p_n}{\partial t} = D_p \frac{\partial^2 \Delta p_n}{\partial x^2} - \frac{\Delta p_n}{\tau_p} + G_L$$

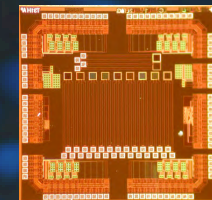
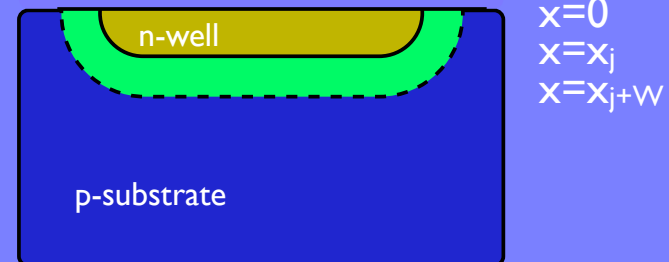
Photo-generation of Electron-Hole Pairs

$$G_p(\lambda, x) = \alpha(\lambda)(1 - R(\lambda))\Phi(\lambda)e^{-\alpha(\lambda)x}$$

Boundary Condition

$$D_p \left. \frac{\partial \Delta p_n}{\partial x} \right|_{x=0} = S_p \Delta p_n(0)$$

Photodetector



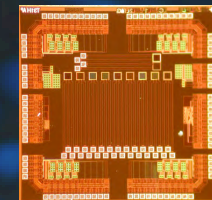
# CMOS Photodetectors

Change in Minority Carrier Concentration

$$\Delta p_n = \frac{\alpha \Phi (1-R) \tau_p}{\alpha^2 L_p^2 - 1} \left[ \frac{\left( \frac{S_p L_p}{D_p} + \alpha L_p \right) \sinh\left(\frac{x_j - x}{L_p}\right) + e^{-\alpha x_j} \left( \frac{S_p L_p}{D_p} \sinh\left(\frac{x}{L_p}\right) + \cosh\left(\frac{x}{L_p}\right) \right)}{\frac{S_p L_p}{D_p} \sinh\left(\frac{x_j}{L_p}\right) + \cosh\left(\frac{x_j}{L_p}\right)} - e^{-\alpha x} \right]$$

Hole Current Density

$$J_p = -q D_p \left( \frac{\partial p_n}{\partial x} \right) \Big|_{x_j}$$



# CMOS Photodetectors

Photocurrent Generation in the Depletion Region

$$J_{dr} = q\Phi(1 - R)e^{\alpha x_j} (1 - e^{-\alpha W})$$

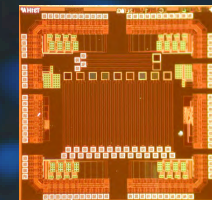
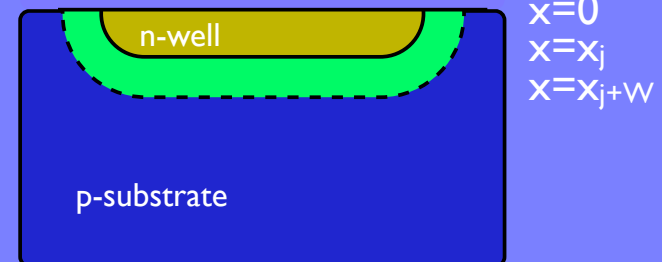
Total Photocurrent Density

$$J(\lambda) = J_p(\lambda) + J_n(\lambda) + J_{dr}(\lambda)$$

Internal Spectral Response

$$SR(\lambda) = \frac{J_p(\lambda) + J_n(\lambda) + J_{dr}(\lambda)}{q\Phi(\lambda)(1 - R(\lambda))}$$

Photodetector



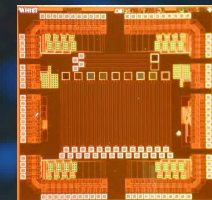
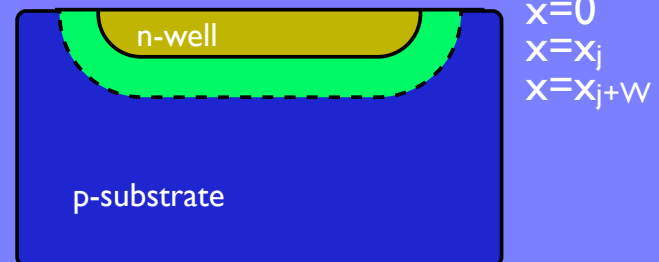


# CMOS Photodetectors

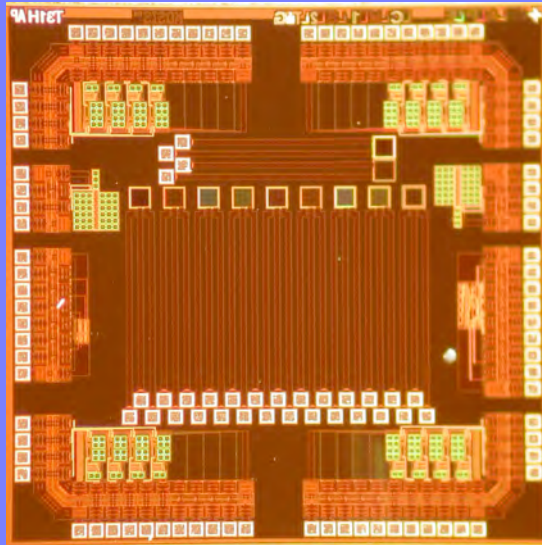
Spectral Response

$$SR(\lambda) \approx \frac{1 + \frac{S_p}{\alpha D_p}}{\frac{S_p L_p}{D_p} \sinh\left(\frac{x_j}{L_p}\right) + \cosh\left(\frac{x_j}{L_p}\right)}$$

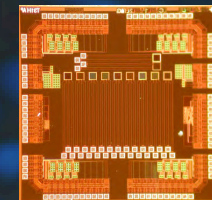
Photodetector



# CMOS Photodetectors

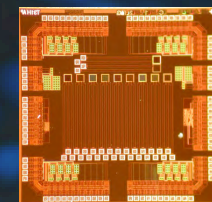
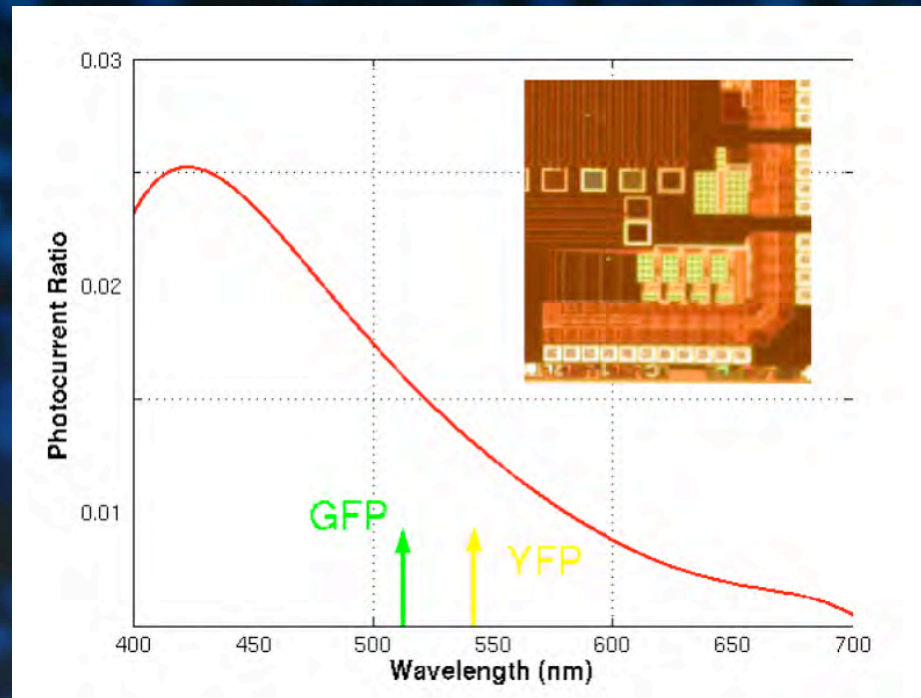


	Photodiode								
	#1	#2	#3	#4	#5	#6	#7	#8	#9
Glass	Red	Blue	Red	Blue	Red	Blue	Red	Blue	Red
Metal #3	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Red
Poly 2	Blue	Blue	Blue	Blue	Red	Red	Red	Red	Blue
Poly 1	Blue	Blue	Red	Red	Blue	Blue	Red	Red	Blue

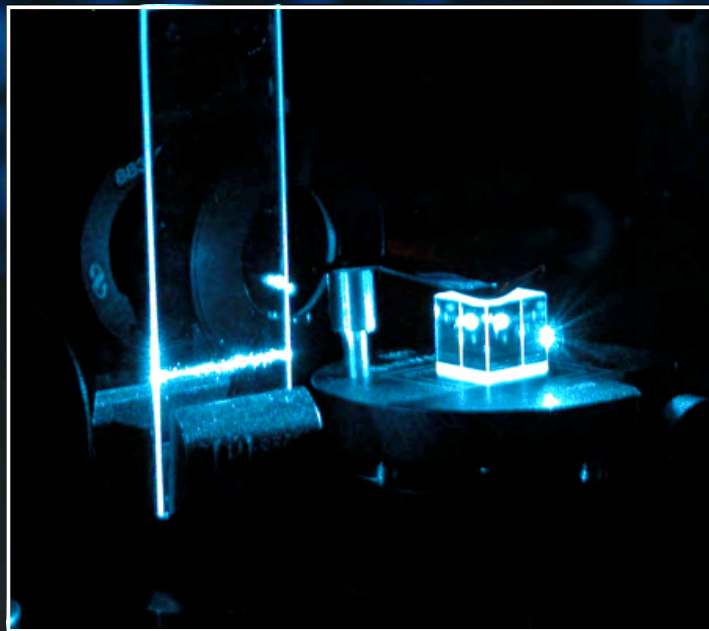


# Optical Measurements

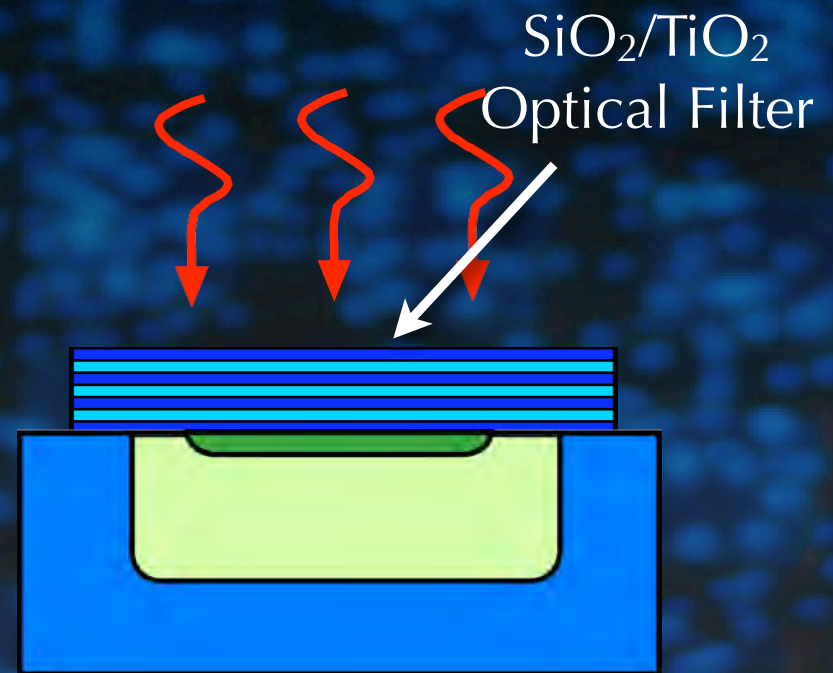
Experimental Characterization of Spectroscopic Detectors



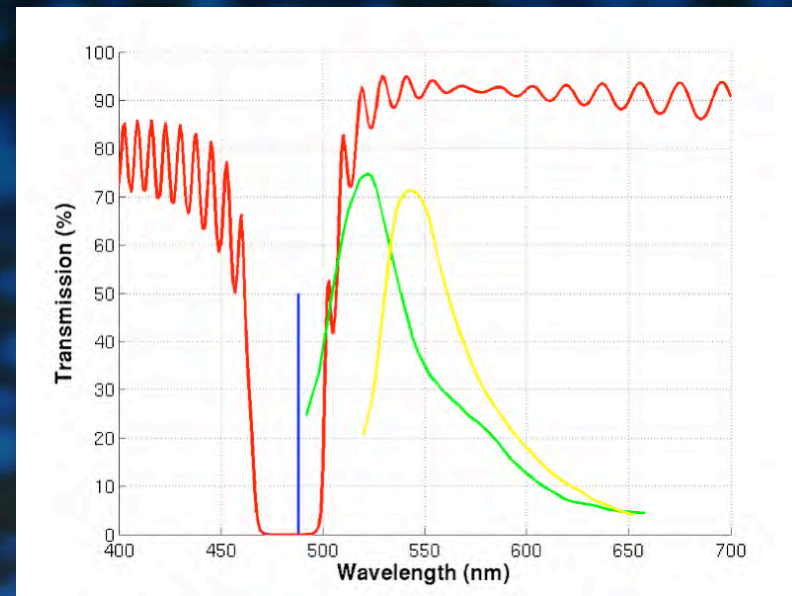
# Optical Filter



Less Than 0.1% of light  
at 488nm transmits



# Optical Filter Measurement



# Absorption Measurements

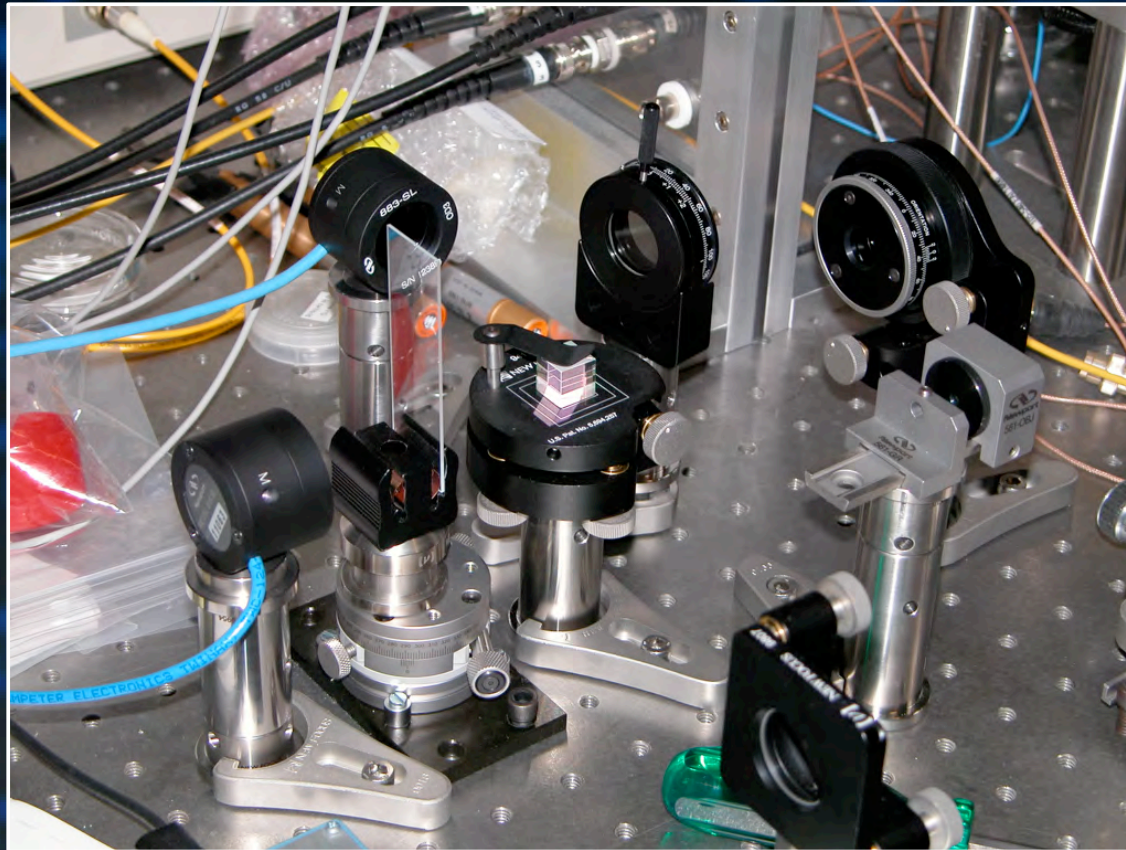


Phenol red is a common additive to cell culture media and is used to qualitatively determine pH changes based on color change on the cell culture media.

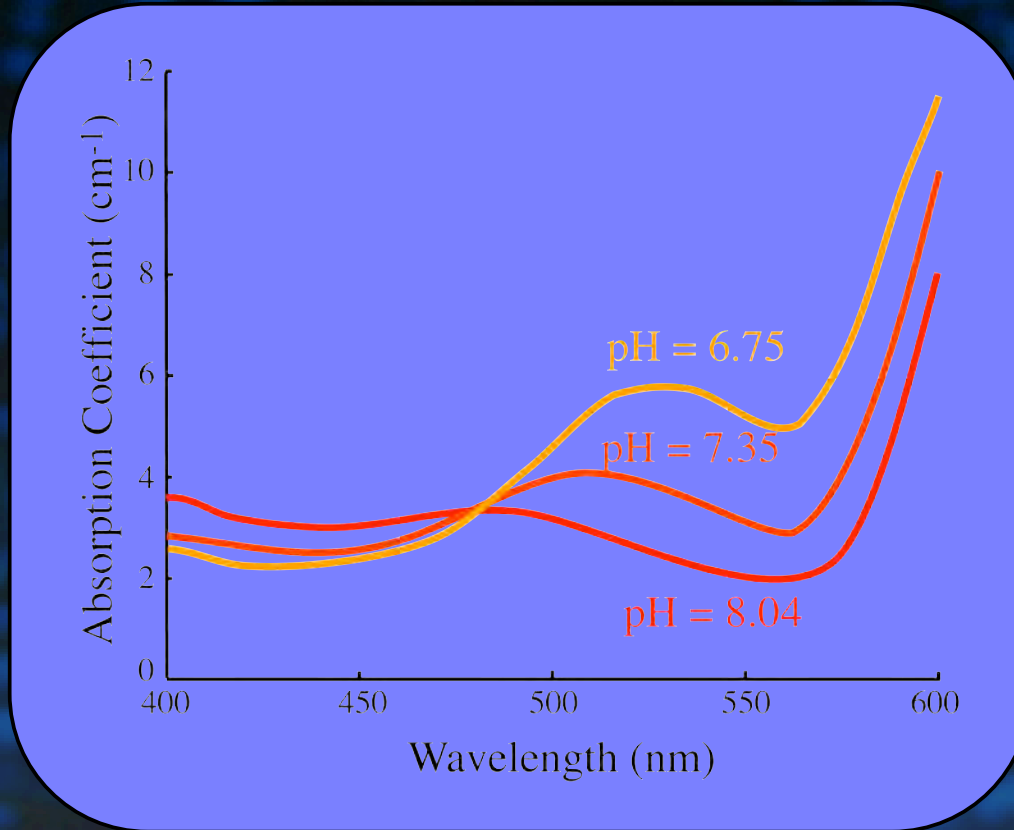
Spectroscopic photodetectors fabricated in a standard CMOS technology can be used to monitor this color change. The spectroscopic photodetectors also have applications in distinguishing fluorescent markers.



# Optical Measurements

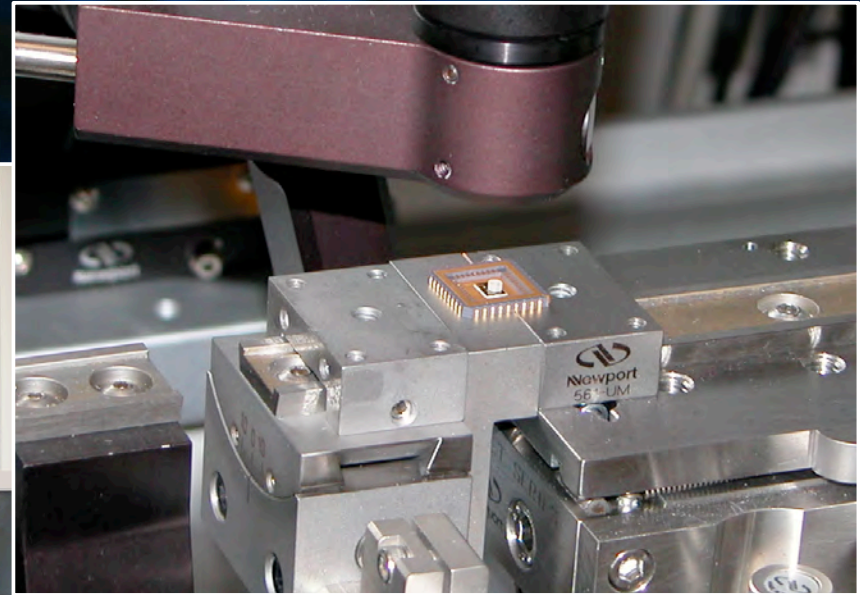
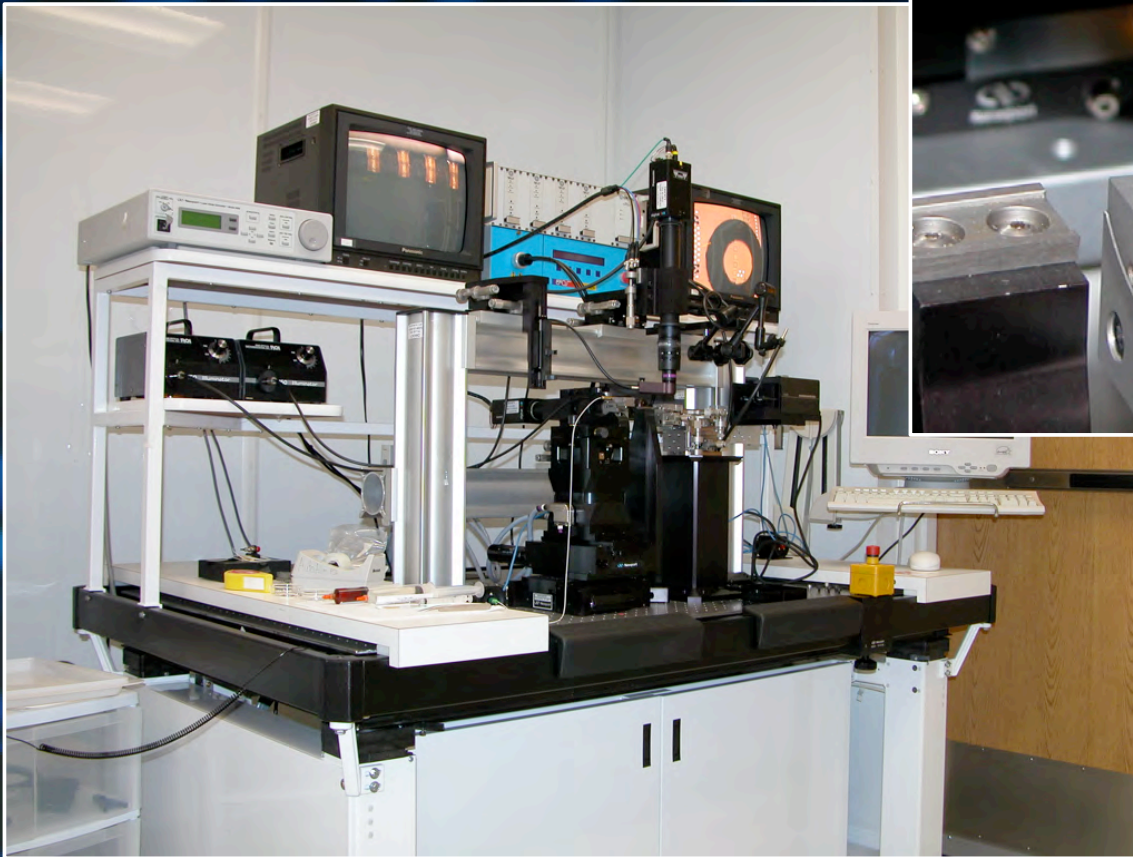


# Optical Measurements



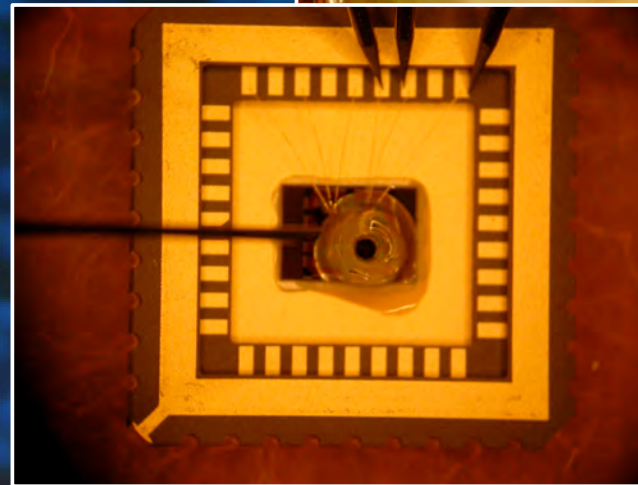


# CMOS Packaging

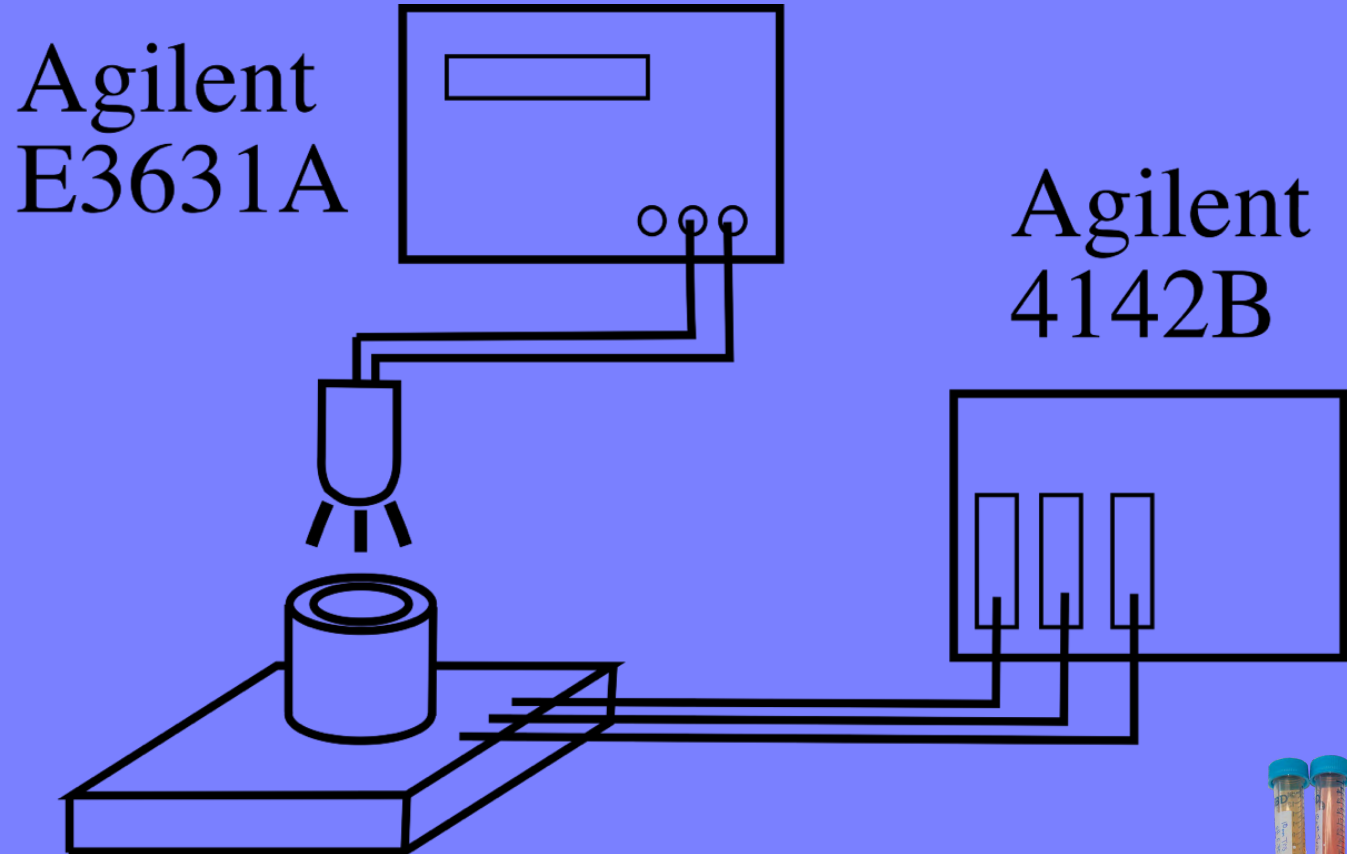


# CMOS Packaging

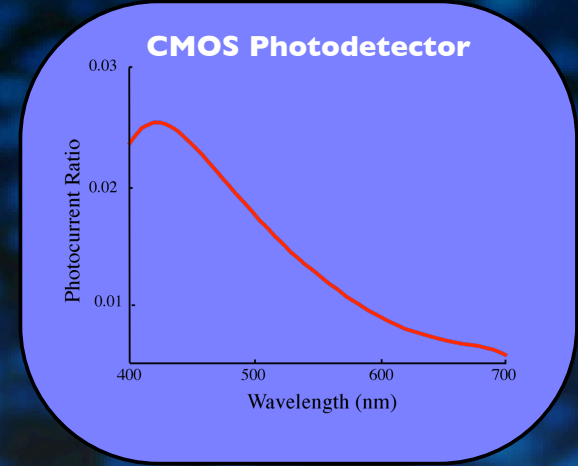
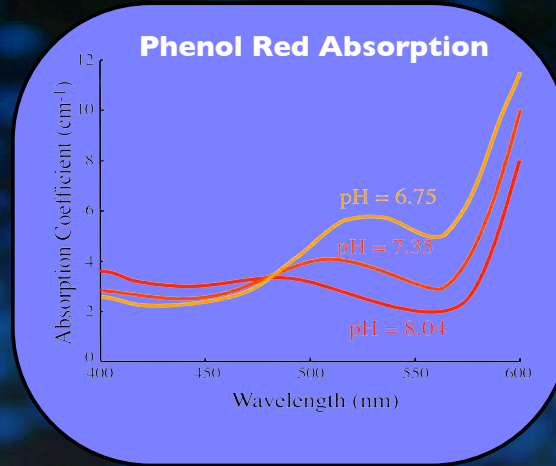
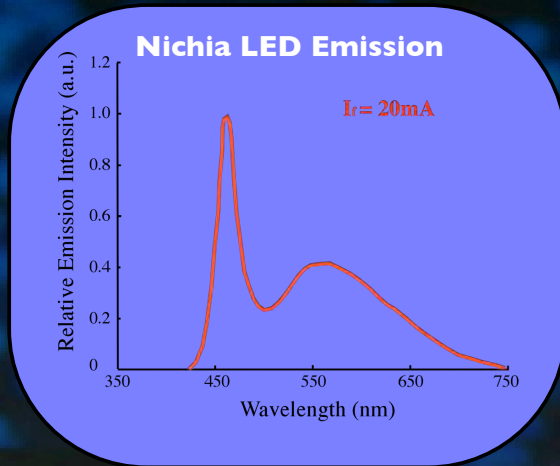
- Optical Measurements
- Easy fluid injection
- Reservoir for quick evaluation



# CMOS Photodetectors



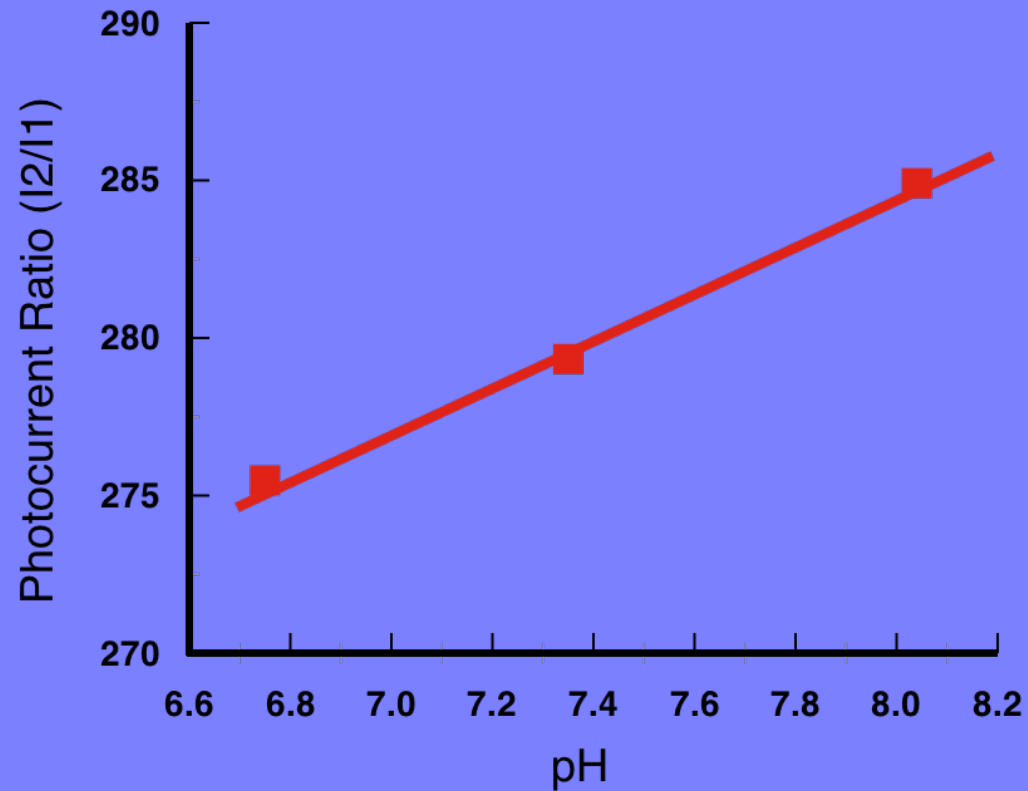
# CMOS Photodetectors



$$S = \frac{\int E(\lambda) e^{-\alpha(\lambda)t} \frac{I_2(\lambda)}{I_1(\lambda)} d\lambda}{\int E(\lambda) e^{-\alpha(\lambda)t} d\lambda}$$

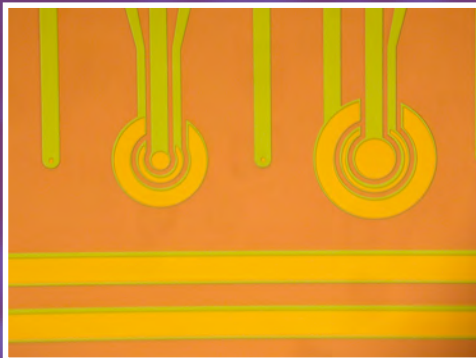


# Optical Measurements

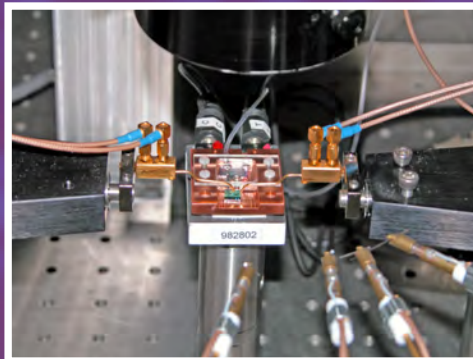


# Cell Attachment

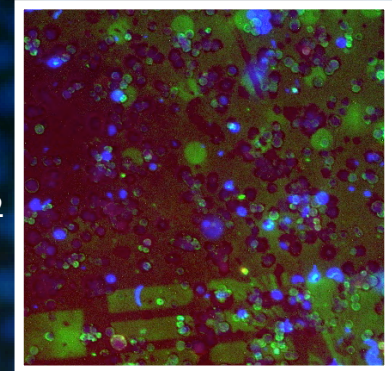
ITO Electrodes



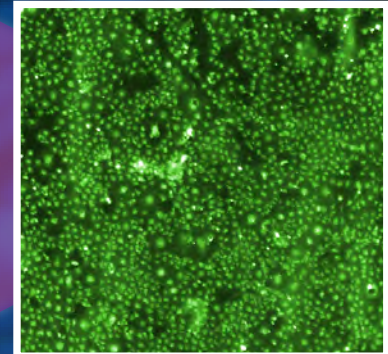
Biochamber



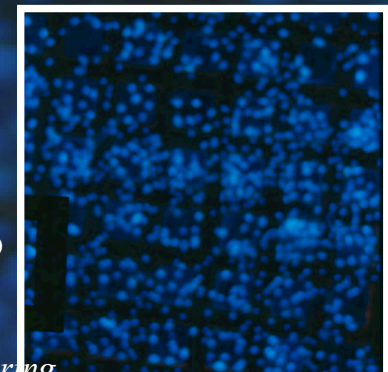
DUI45 on  
Poly-L-lysine  
Patterned SiO<sub>2</sub>



COS-7 on  
ITO Coated  
Silicon

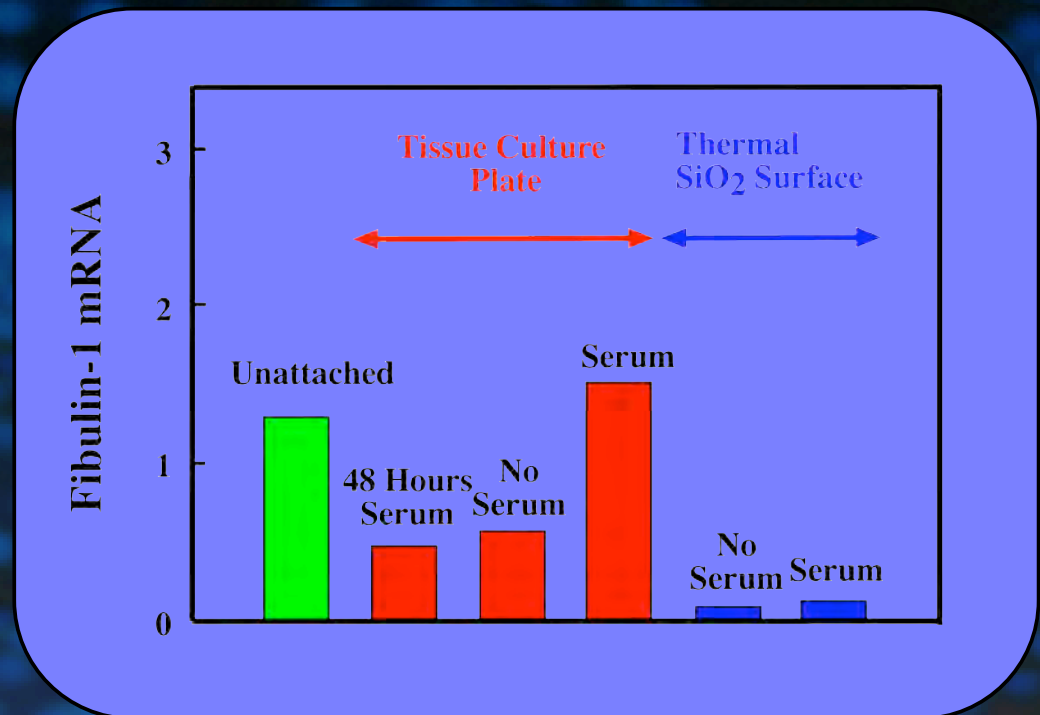


COS-7  
on CMOS Chip



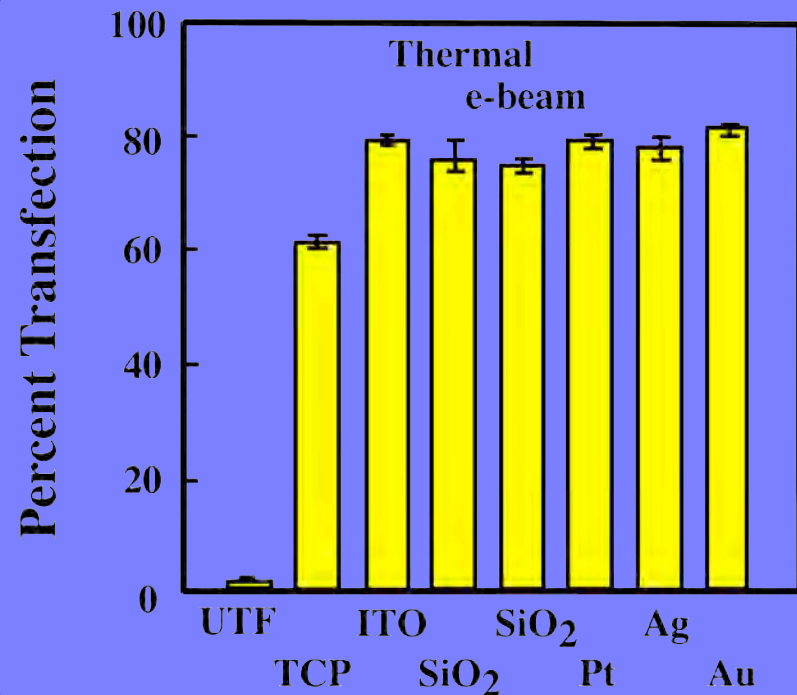
# Fibulin-1 Expression

- Fibulin-1 is an extracellular matrix produced by COS-7 cells.
- Provides a measure of the cellular response to the substrate.
- SiO<sub>2</sub> provides a smaller stimulus than tissue culture plate!



# Percent Transfection

- Transfection is the introduction of DNA into animal cells.
- Changes in gene expression can be readily evaluated.
- Designed for real time monitoring with the biochip.

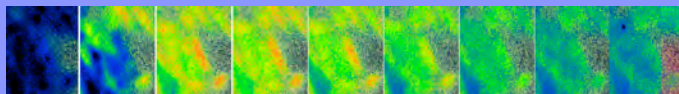




# Chemical Toxicity Measurement



Control for 10ppb/100ppb TCE cells @ 10nM VP



Treated: 10ppb TCE cells @ 10nM VP



Low Calcium flow    High Calcium flow

- Developed novel technique based on calcium handling in cells.
- P19 cells were exposed to low levels of TCE for 24 hours and then treated with vassopression to measure intracellular flux of calcium.
- Measured calcium flux by changes in fluorescence.

# Summary

- Photodetector and optical characterization
- Developed techniques for cell attachment to semiconductor and insulator surfaces
- Demonstrated calcium measurement for toxicity.

