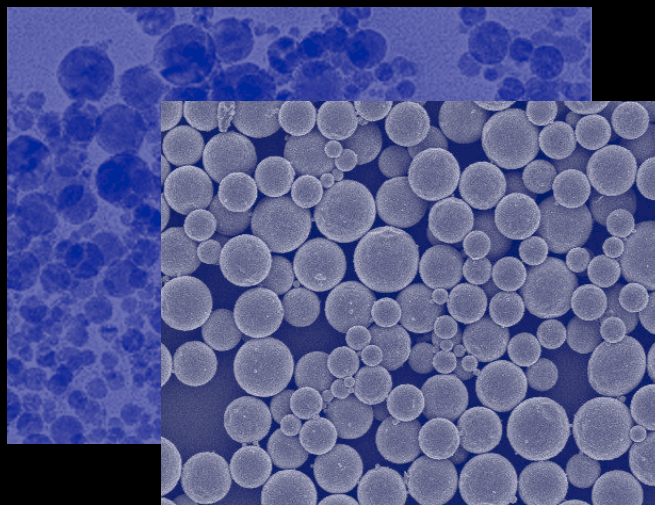


# Toxicity Evaluation of HfO<sub>2</sub> Nanoparticles

Reyes Sierra<sup>1</sup>, Jim Field<sup>1</sup>, Scott Boitano<sup>2</sup>, Buddy Ratner<sup>3</sup>, Farhang Shadman<sup>2</sup>,  
Antonia Luna<sup>1</sup>, Isabel Barbero<sup>1</sup>, Monica Rodriguez<sup>1</sup>



<sup>1</sup> Dept Chemical & Environmental Eng., and



<sup>2</sup> Arizona Respiratory Center & Dept. of Physiology, University of Arizona

<sup>3</sup> University of Washington Engineered Biomaterials (UWEB)

U W E B



# Engineered Nanomaterials (ENM)

Engineered structures with at least one dimension at 100 nm or less

Increasing industrial / commercial applications, e.g.

Catalysis

Medicine

Environmental technology

Cosmetics

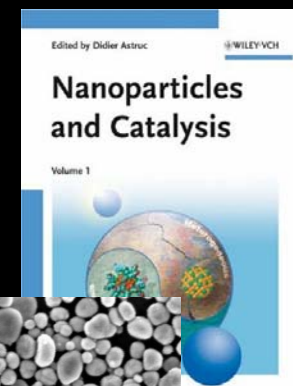
Semiconductors

Microelectronics

Nanotechnology projected to become a 1 trillion US \$ market by 2015.



<http://www.slashgear.com>



# Nanoparticles in Semiconductor Manufacturing

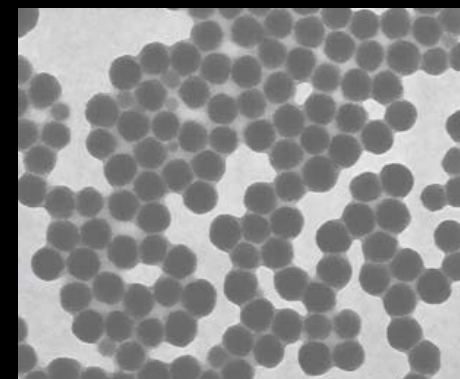
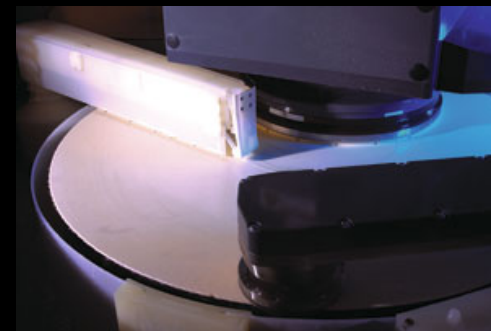
## CMP slurries

- $\text{SiO}_2$
- $\text{Al}_2\text{O}_3$
- $\text{CeO}_2$

●  $\text{HfO}_2$  (immersion photolithography)

● Quantum dots

● Carbon nanotubes



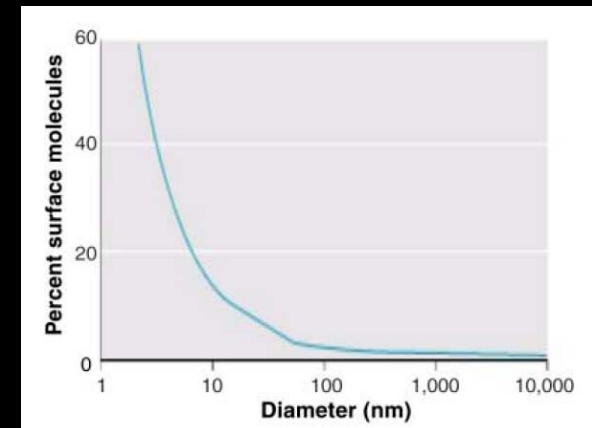
Colloidal silica (10-130 nm)

(Source: [www.bjgrish.com](http://www.bjgrish.com))

# Nanoparticles - ESH Concerns

## Concern about the adverse effects of nanomaterials on biological systems

- ENM: unusual properties due to their small size
- Increasing evidence that some ENM cause toxicity



Nel et al. Science, 2006, 311:622-627

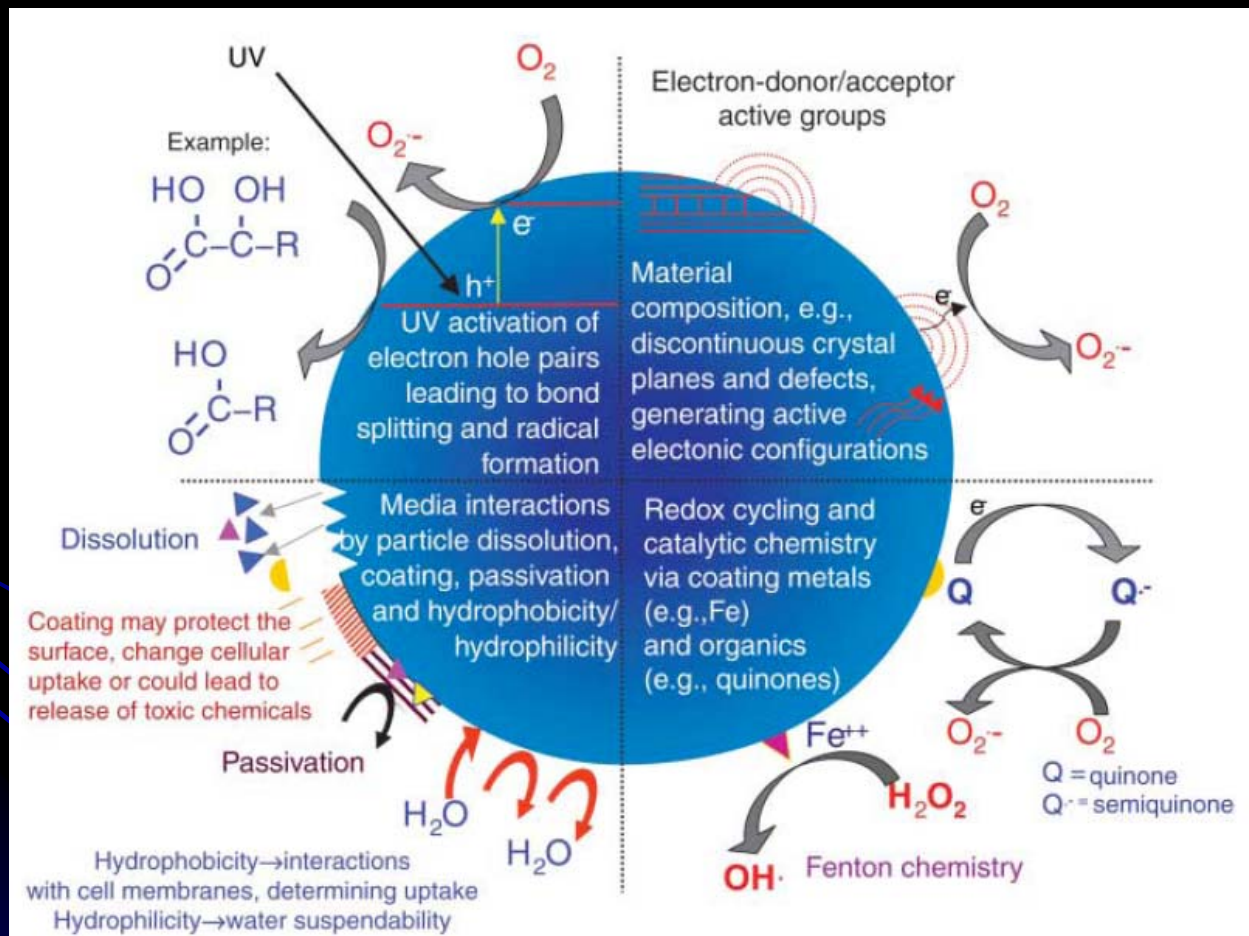
## Poor understanding of “nanotoxicity”

## Uncertainty about the real-life hazards of engineered nano-materials

Need for principles and procedures to ensure the safety of nanotechnology for workers, consumers, and the environment.



# Engineered Nanomaterials – Possible Interactions w. Biological Tissue



Nel et al. Science, 2006, 311:622-627

# Objectives

- Evaluate the toxicity of hafnium oxide,  $\text{HfO}_2$ , nanoparticles (NP).
- Physico-chemical characterization of the  $\text{HfO}_2$  samples

# Samples: Particles Tested

- **Reference micron-sized HfO<sub>2</sub> particles**  
Reported particle size: < 44 μm
- **Batch 1 nano-sized HfO<sub>2</sub> particles: “Batch-1 NP”**  
Reported average particle size: approx. 20 nm
- **Batch 2 nano-sized HfO<sub>2</sub> particles: “Batch-2 NP”**  
Reported average particle size: approx. 1-2 nm
- **Batch 3 nano-sized HfO<sub>2</sub> particles: “Batch-3 NP”**  
Reported average particle size: approx. 100 nm

# Particle Size Distribution (PSD) & Zeta Potential

## Particle size distribution (PSD)

Electron microscopy

Dynamic light scattering (Malvern Zeta Sizer Nano ZS)

Laser diffraction (micron-sized  $\text{HfO}_2$ )

## Zeta potential

Electrophoretic mobility (Malvern Zeta Sizer Nano ZS)

## Preparation of dispersions

$\text{HfO}_2$  dispersed in 100 mg/L Acetic Acid (pH 4)

Ultrasonic treatment (130 W, 20 KHz, 60% amplitude) for 5 min



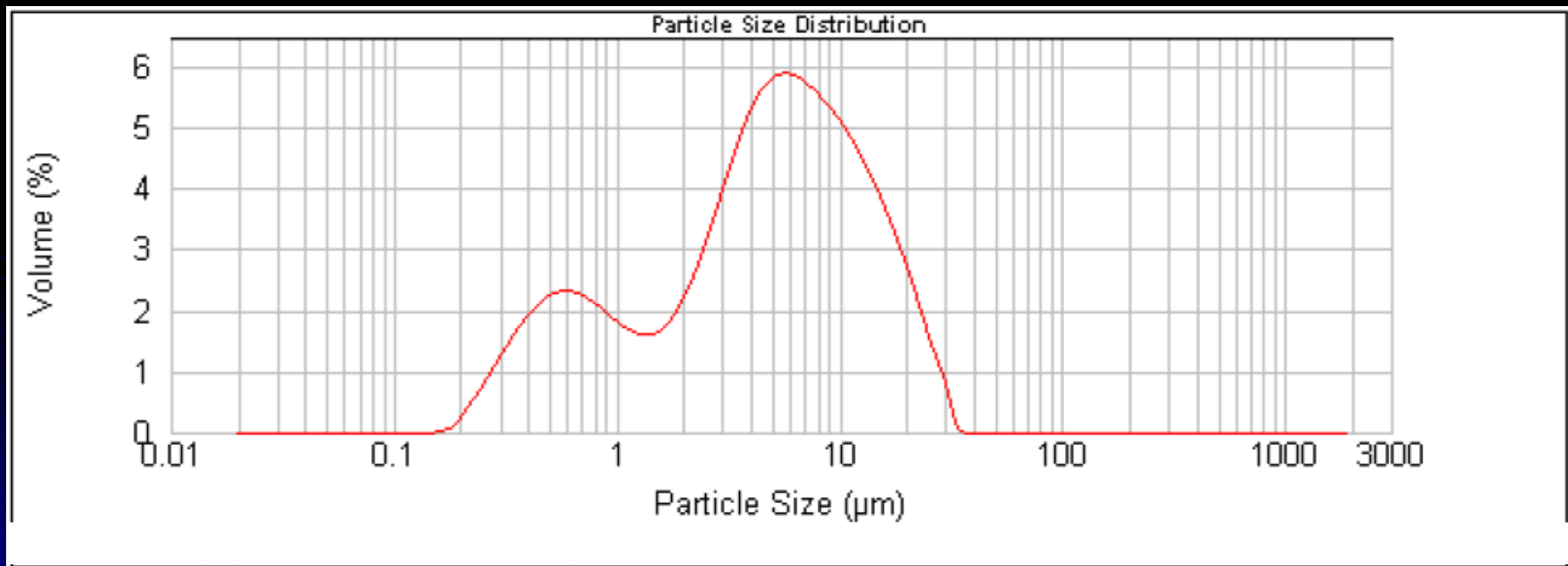


# Particle Size Distribution

Reference micron-sized particles

## PSD - Laser Diffraction

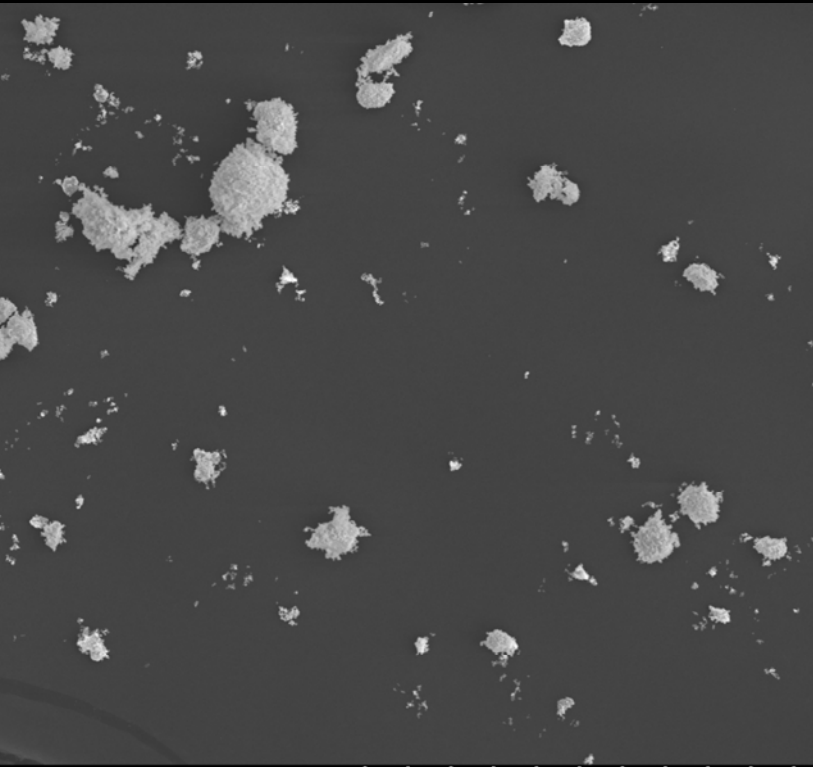
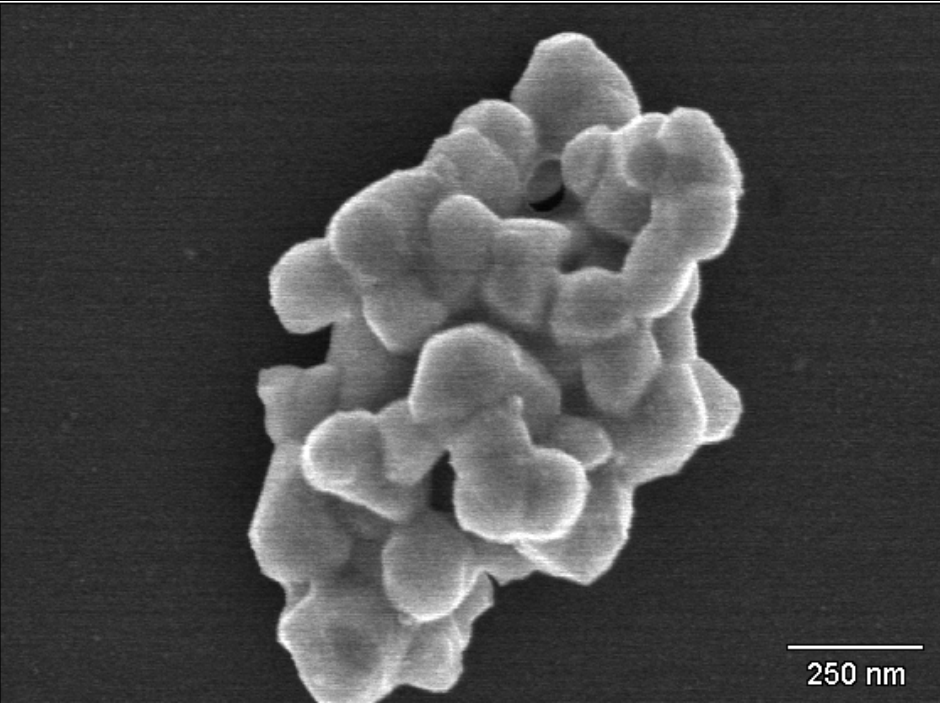
Alfa Aesar #35666



← 0.2 to 30 microns →

SEM

HfO<sub>2</sub> "micron sized"

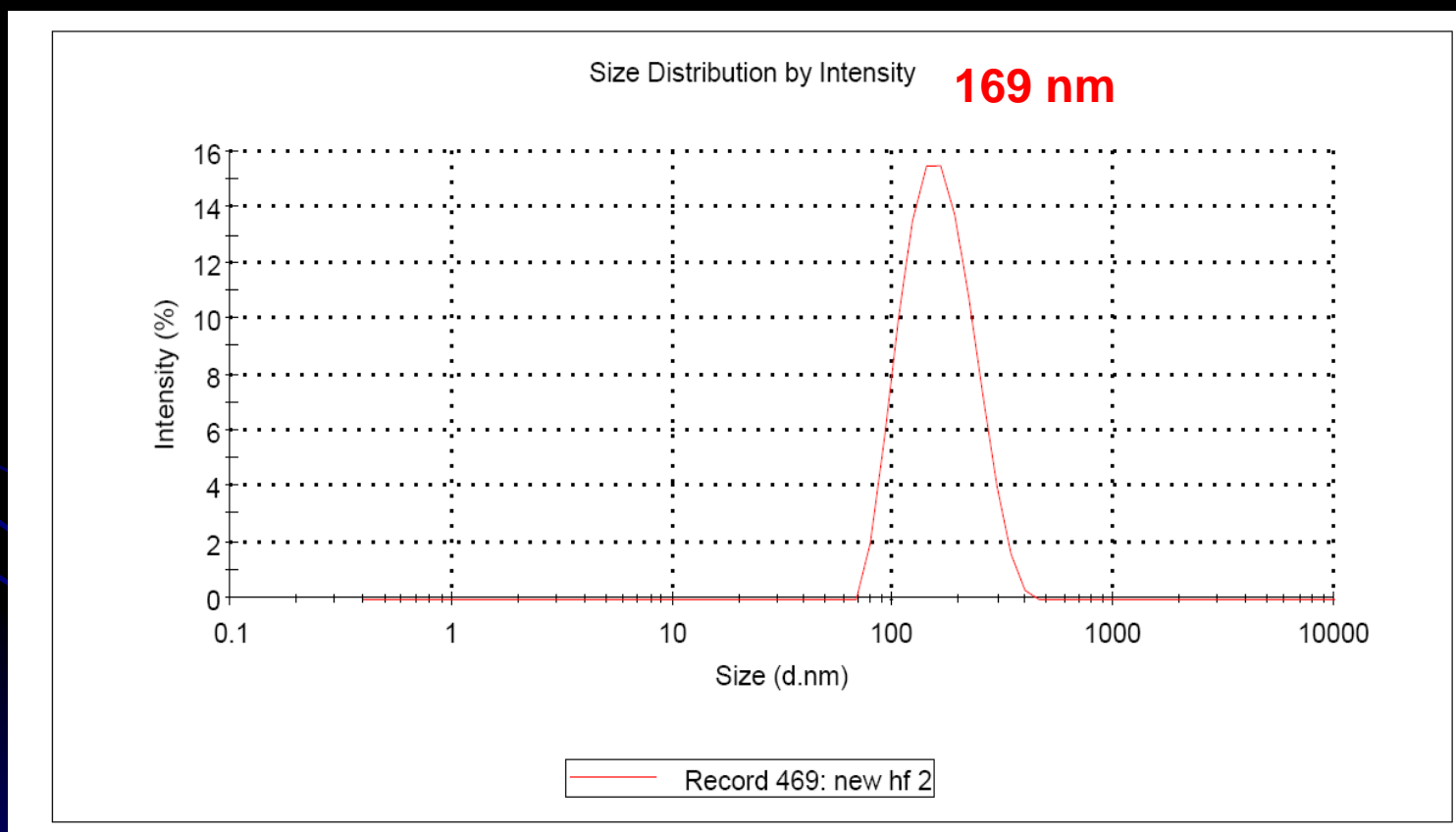


S3400 15.0kV 15.2mm x500 SE

100um

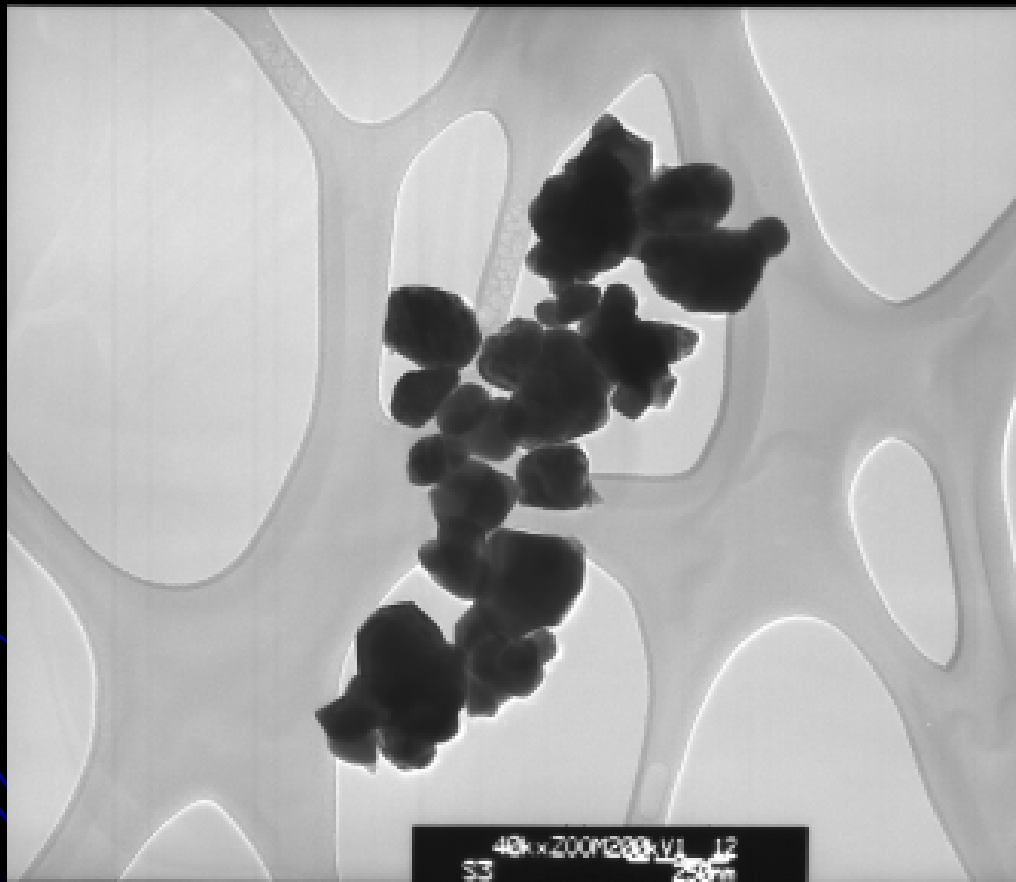
# Particle Size Distribution

## HfO<sub>2</sub> Batch 3 “100 nm”



# TEM

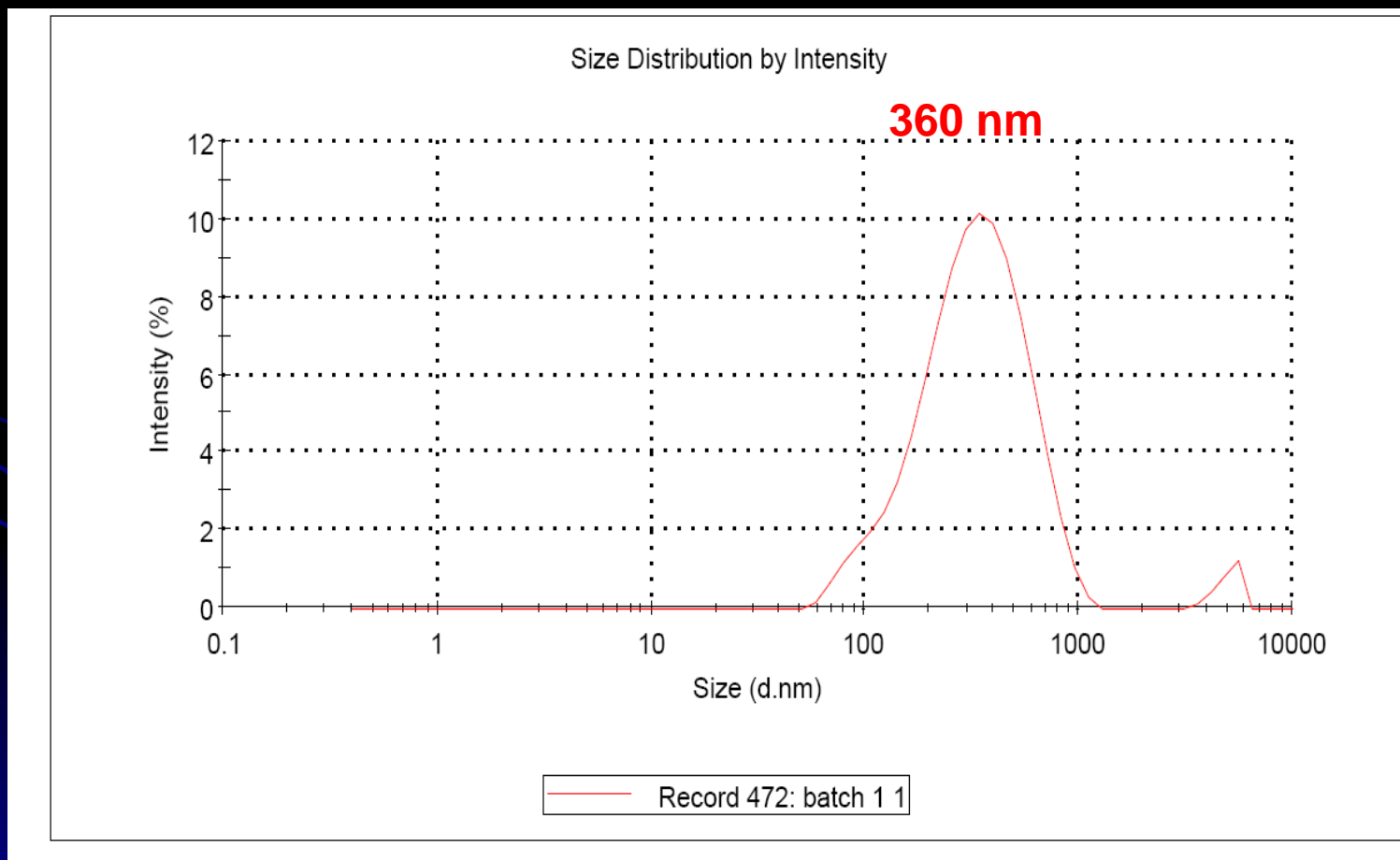
## HfO<sub>2</sub> Batch 3 “100 nm”





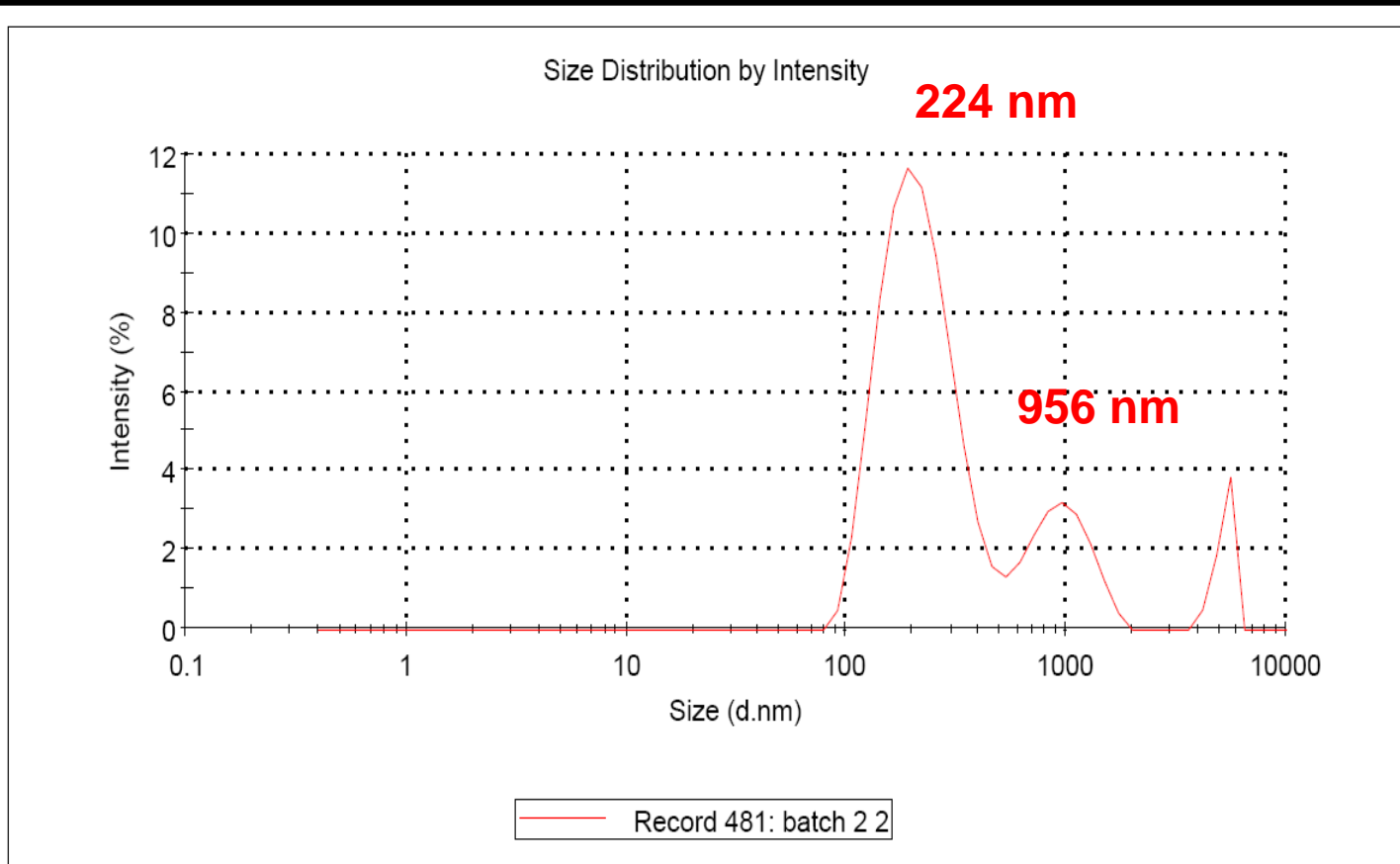
# Particle Size Distribution

## Batch 1- HfO<sub>2</sub> (“20 nm”)



# Particle Size Distribution

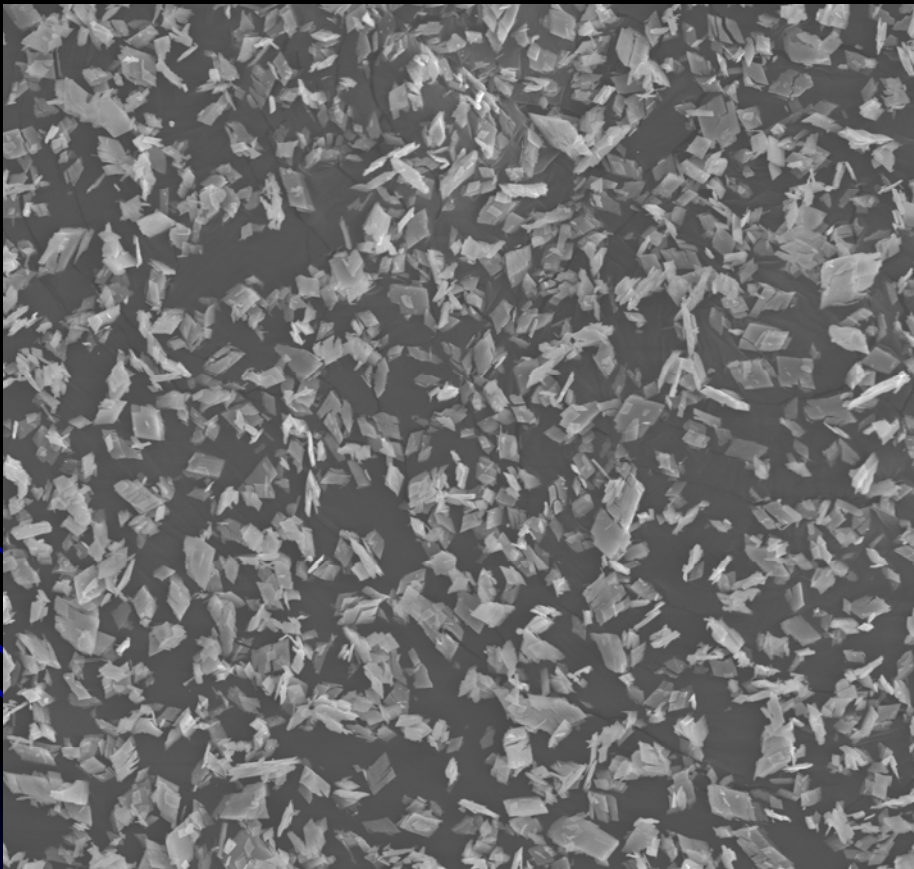
## HfO<sub>2</sub> batch 2 (“2 nm”)





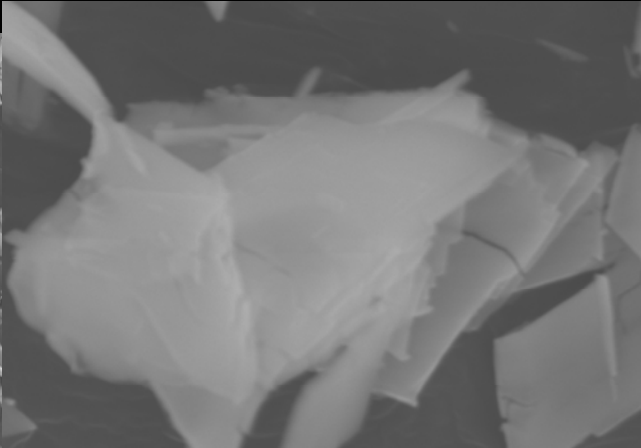
SEM

**HfO<sub>2</sub> batch 2 (“2 nm”)**



S3400 15.0kV 15.3mm x500 SE

100um

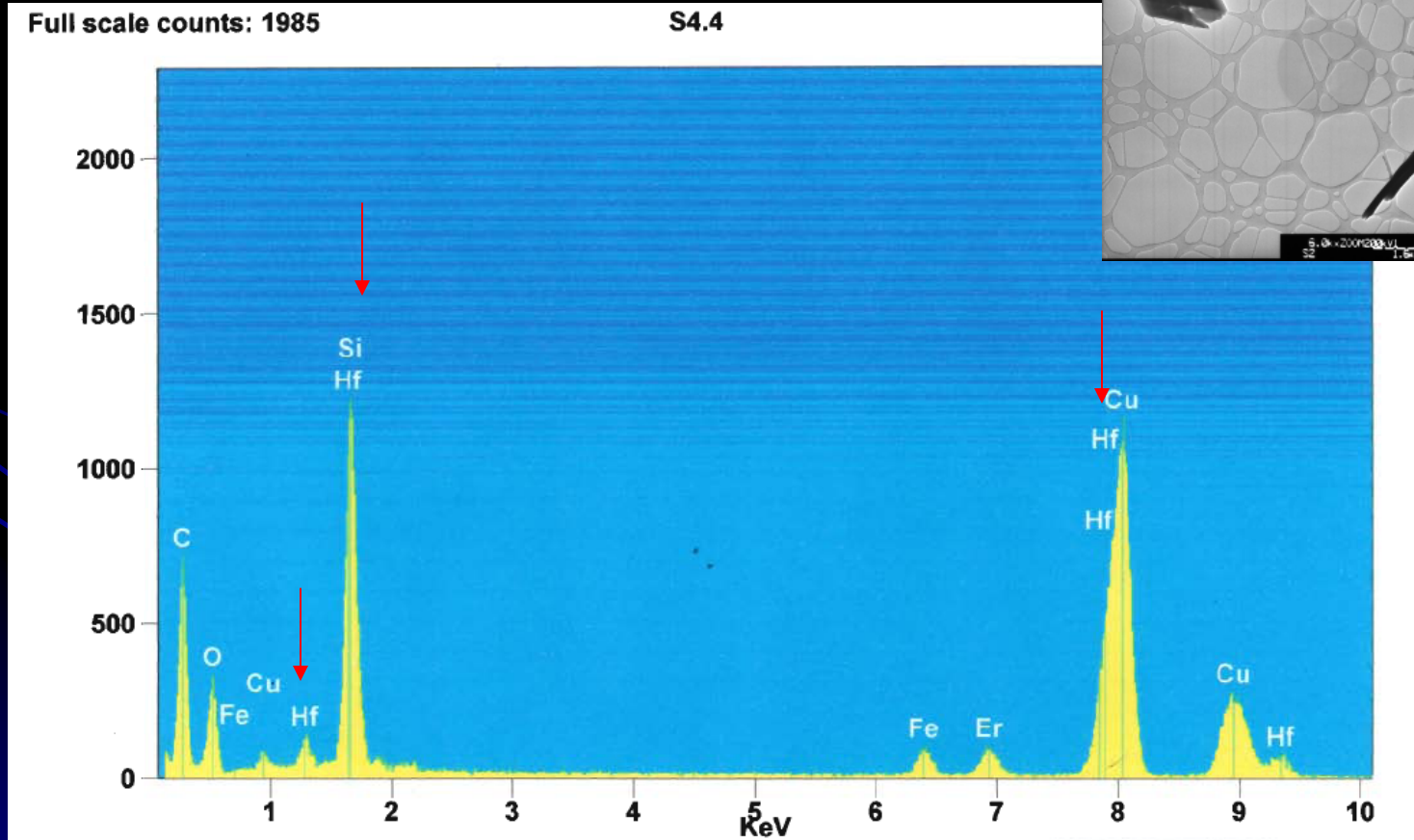


S3400 15.0kV 15.3mm x10.0k SE

5.00um

# Element Microanalysis (EDS)

## HfO<sub>2</sub> - Batch 2 ("2 nm")





# Particle Size Distribution (PSD) & Zeta Potential

	Ref. Micro-sized	Batch 1	Batch 2	Batch 3
<b>Average size (nm)</b>				
- Expected	< 44,000	20	2	100
- DLS/Diffraction	500 / <u>6,000</u>	<u>360</u>	<u>224</u> / 952	<u>169</u>
- TEM/SEM ( <u>range</u> )	300-1,000	ND*	2,000-8,000	150-260
- Filtration/ICP ( <u>range</u> )			78% <b>20-200</b>	
<b>Zeta</b>	52	44	66	64

\* Agglomerates: 1,000-5,000 nm

**Average particle size of some HfO<sub>2</sub> appears to be different than reported by supplier!!**

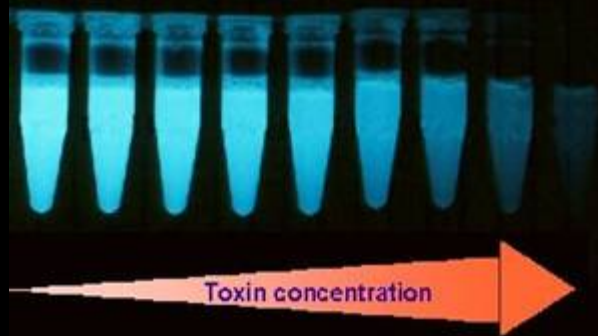
# Toxicity Evaluation

## ● Evaluate the potential toxicity of HfO<sub>2</sub> nanoparticles

- **Microtox** (bacterium, *Vibrio fischeri*)
- **Methanogenic Toxicity** (anaerobic microbial consortium)
- **Mitochondrion Toxicity Test or MTT** (ureter epithelium cells)
- **Live-Dead Assay** (skin epithelium cells)

# Microbial Toxicity Tests

**Microtox Test:** Monitoring of bioluminescence vs. toxicant concentration



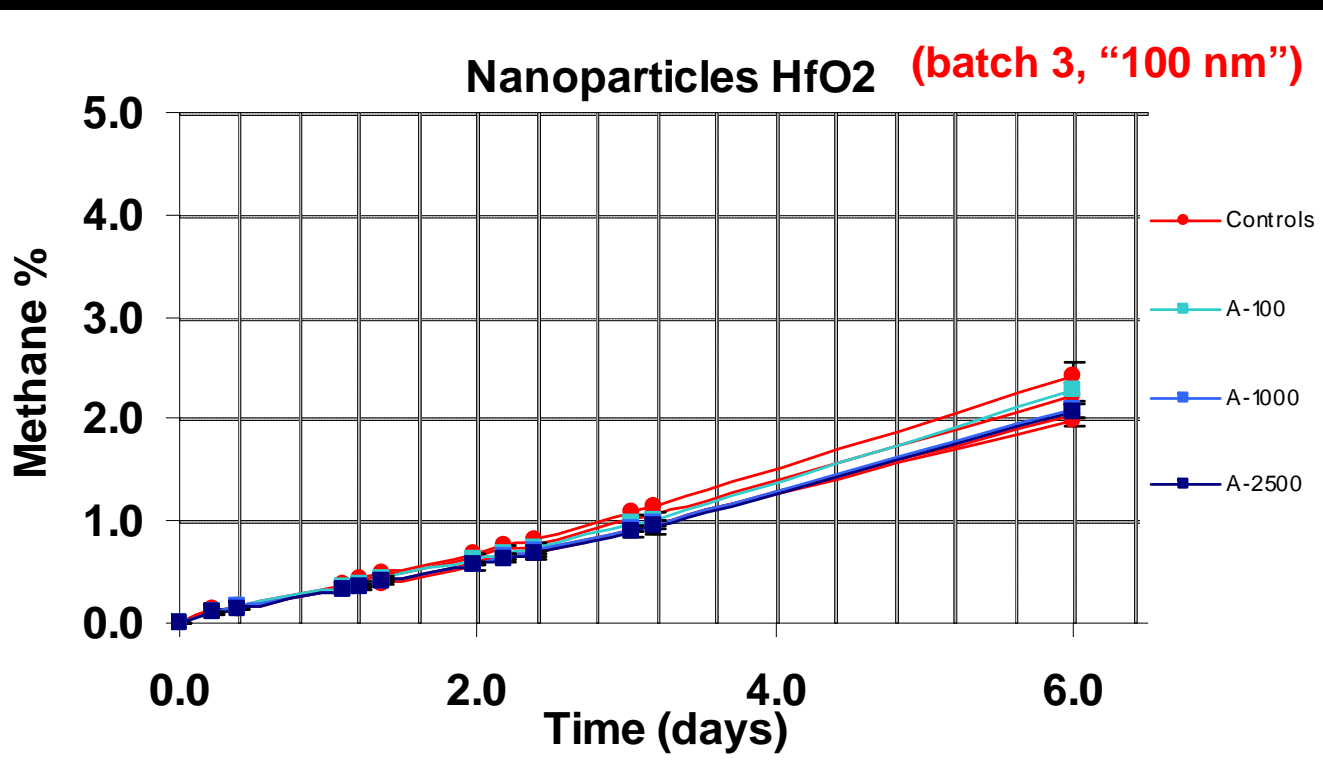
Uses the bacterium, *Vibrio fischeri*

## Methanogenic Toxicity Tests:

Monitoring of CH<sub>4</sub> production rate at different toxicant concentrations.



# Methanogenic Toxicity

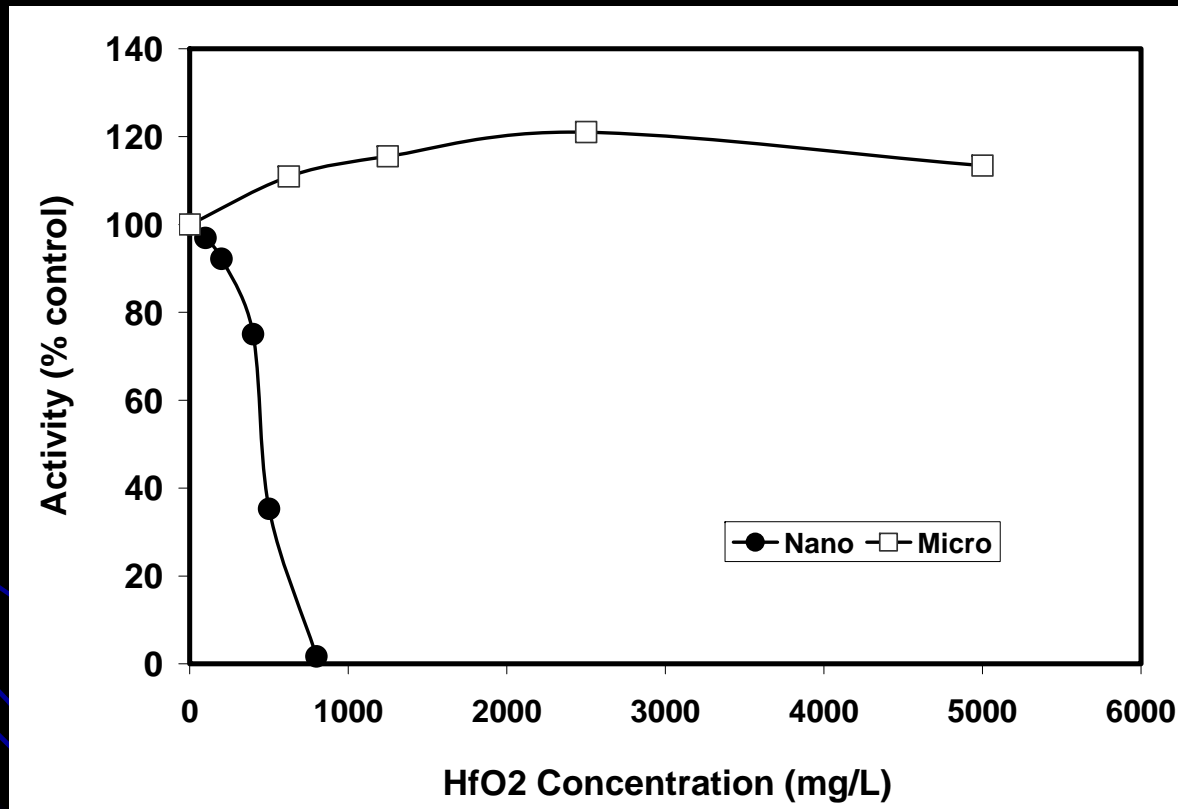


$$\% \text{ Activity} = 100 \frac{\text{Activity of Treatment}}{\text{Activity of Control (toxicant free)}}$$
$$\% \text{ Inhibition} = 100 - \% \text{ Activity}$$



# Microtox Results

## HfO<sub>2</sub> micron-sized vs. HfO<sub>2</sub> nano Batch 1 “20 nm”



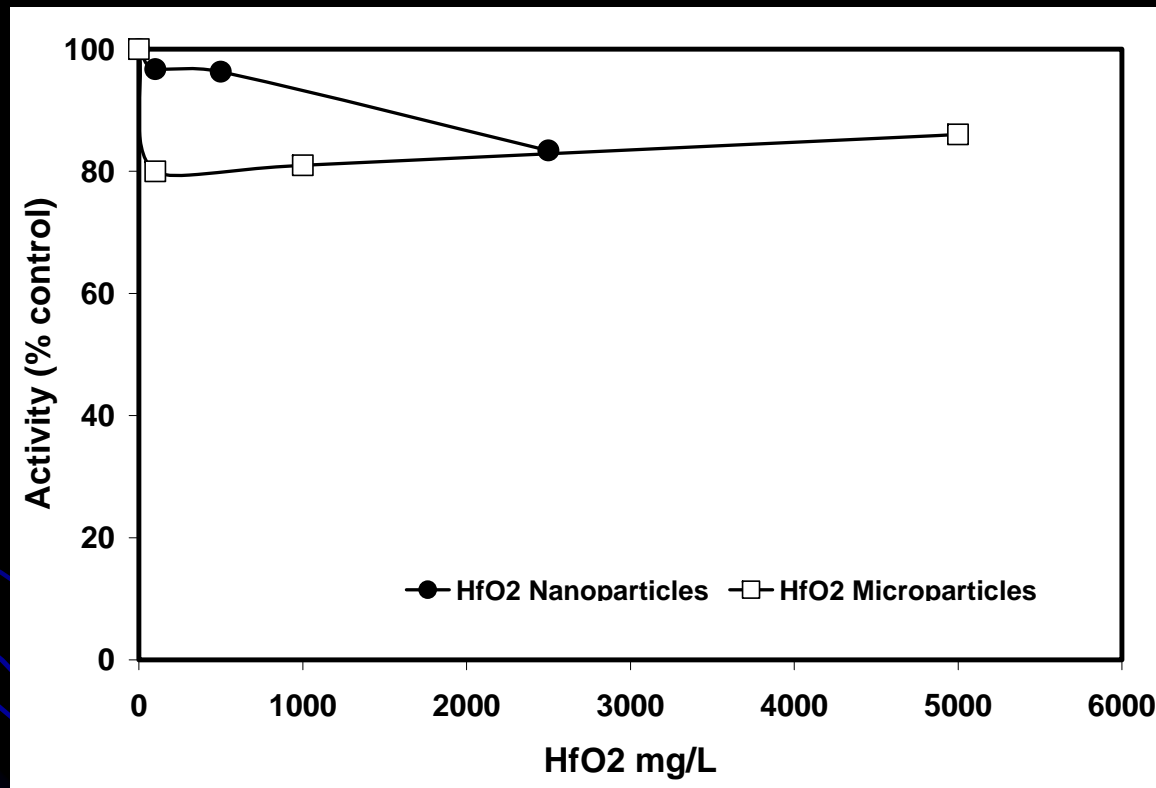
Toxicity

HfO<sub>2</sub> Batch 1 toxic to the bioluminescent bacterium used in the Microtox assay

# Methanogenic Toxicity

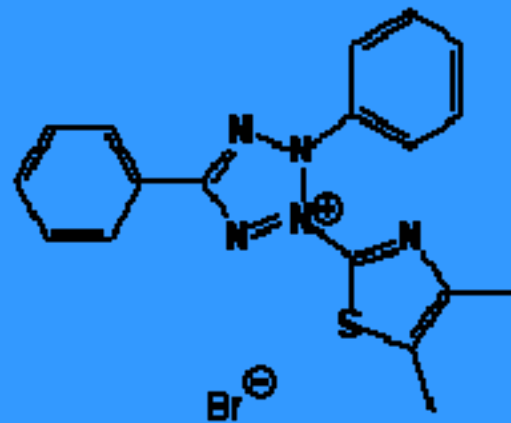
HfO<sub>2</sub> micron-sized vs. HfO<sub>2</sub> nano Batch 1 “20 nm”

Toxicity

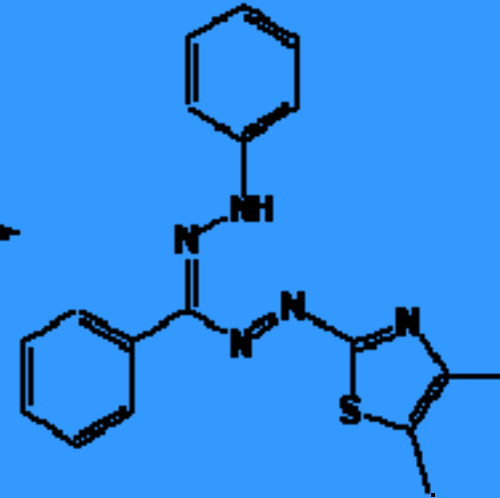
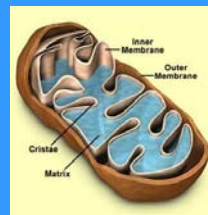


Nano-HfO<sub>2</sub> Batch 1 not toxic to methanogens in wastewater treatment sludge

# Mitochondrial Toxicity Test (MTT)



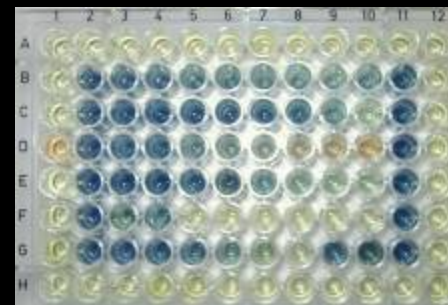
mitochondrial reductase



**Yellow MTT** (3-(4,5-Dimethylthiazol-2-yl)-2,5-diphenyltetrazolium bromide)

**Purple Formazan**

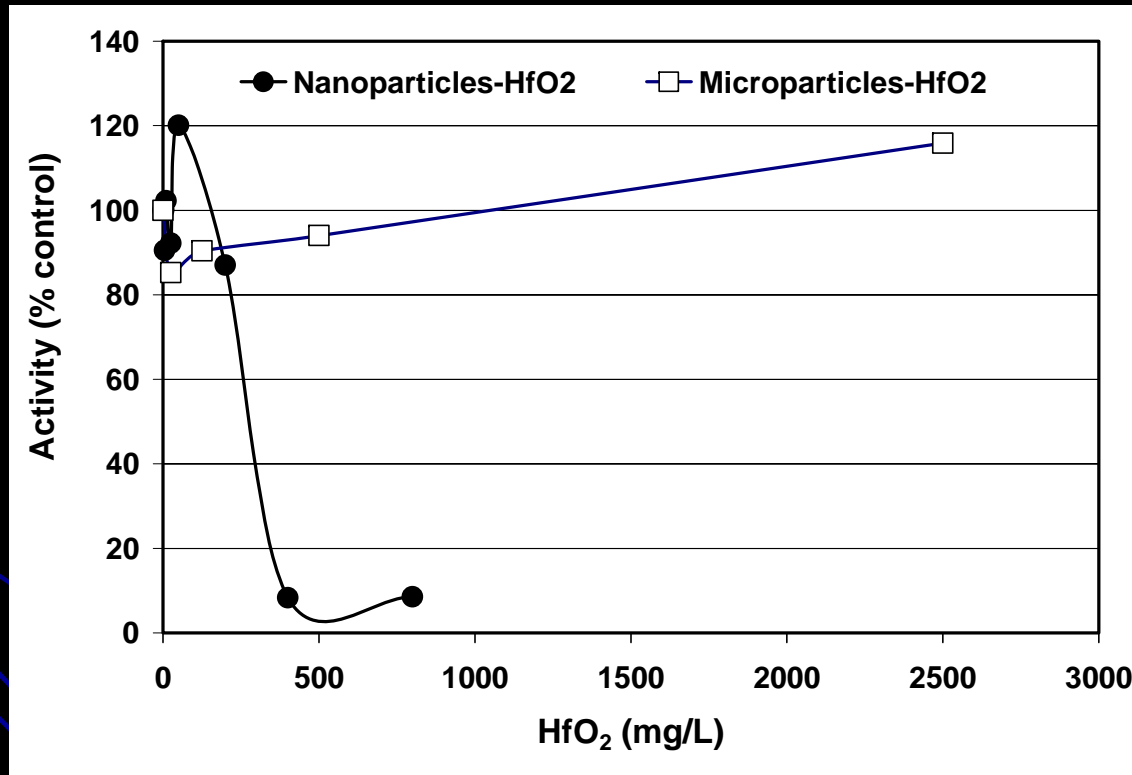
Live cells are blue colored



# MTT Results

## HfO<sub>2</sub> micron-sized vs. HfO<sub>2</sub> nano Batch 1 “20 nm”

Toxicity



HfO<sub>2</sub> Batch 1 nanoparticles toxic to mitochondria in eukariotic (human) cells



# Microbial & Mitochondrial Assays

	← 50% Inhibiting Concentrations →		
	Methanogenic	Microtox	MTT
Ref. micron	NT*	NT*	NT**
Batch 1	NT**	463	294
Batch 2	NT**	330	NT**
Batch 3	NT**	3,000	180

NT\* = Not toxic at conc < 5,000 mg/L

NT\*\* = Not toxic at conc < 2,500 mg/L

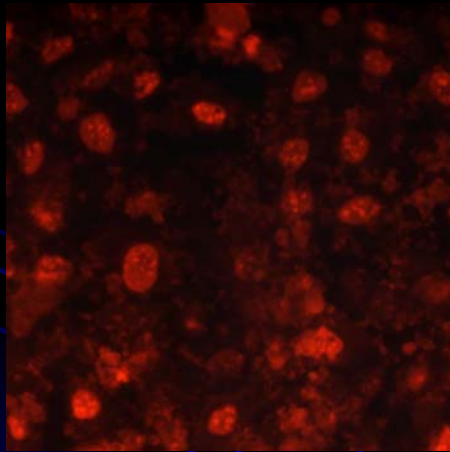
- Micron-sized HfO<sub>2</sub> shows low toxicity
- Toxicity of nano-sized HfO<sub>2</sub> varies depending on 1) the batch, no correlation with particle size; 2) cell type.

# Live - Dead Result

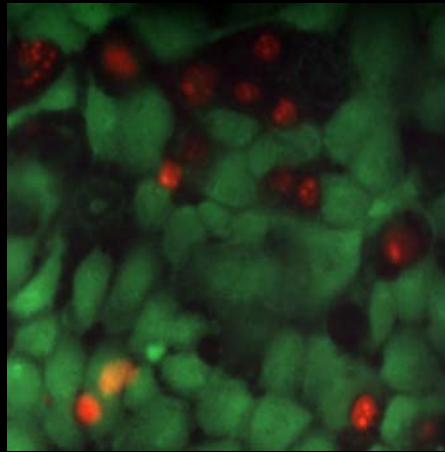
(Skin epithelium cells, HaCat)

Nano-HfO<sub>2</sub> (Batch 1 “20 nm”)

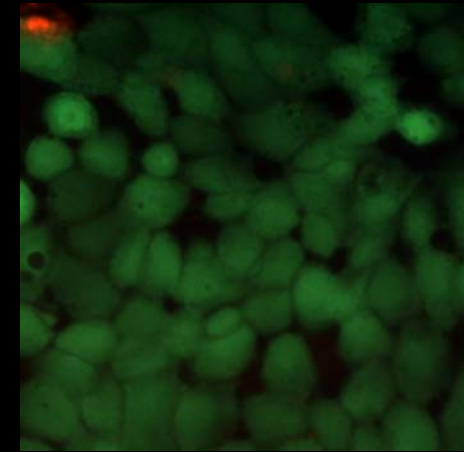
HaCat, 3000 ppm



HaCat, 300 ppm



HaCat, 3 ppm



**Green:** Live cell

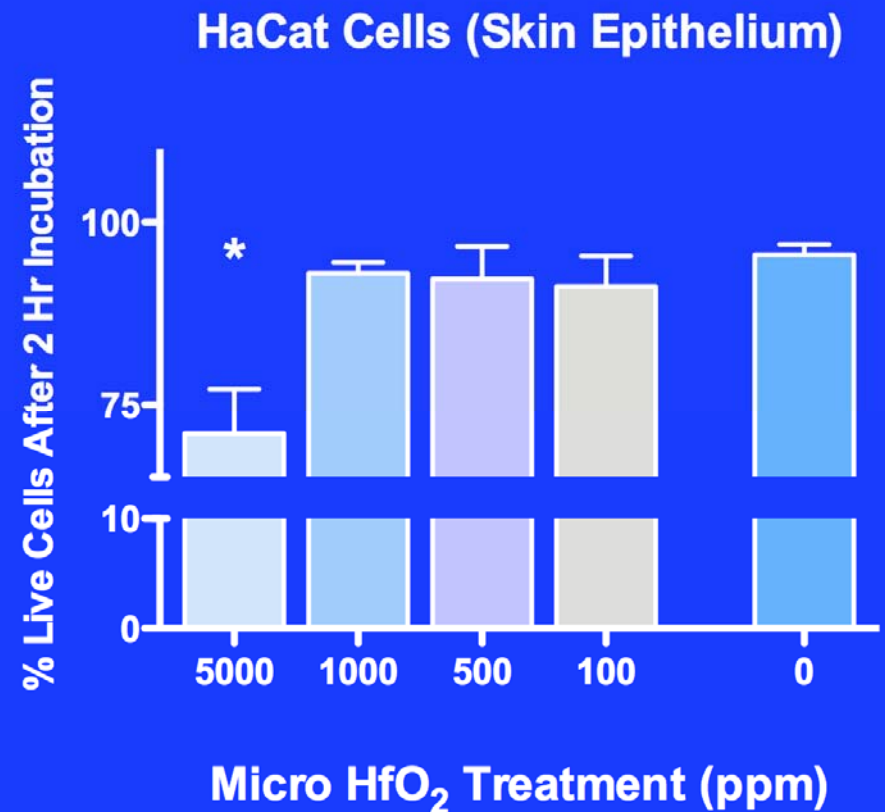
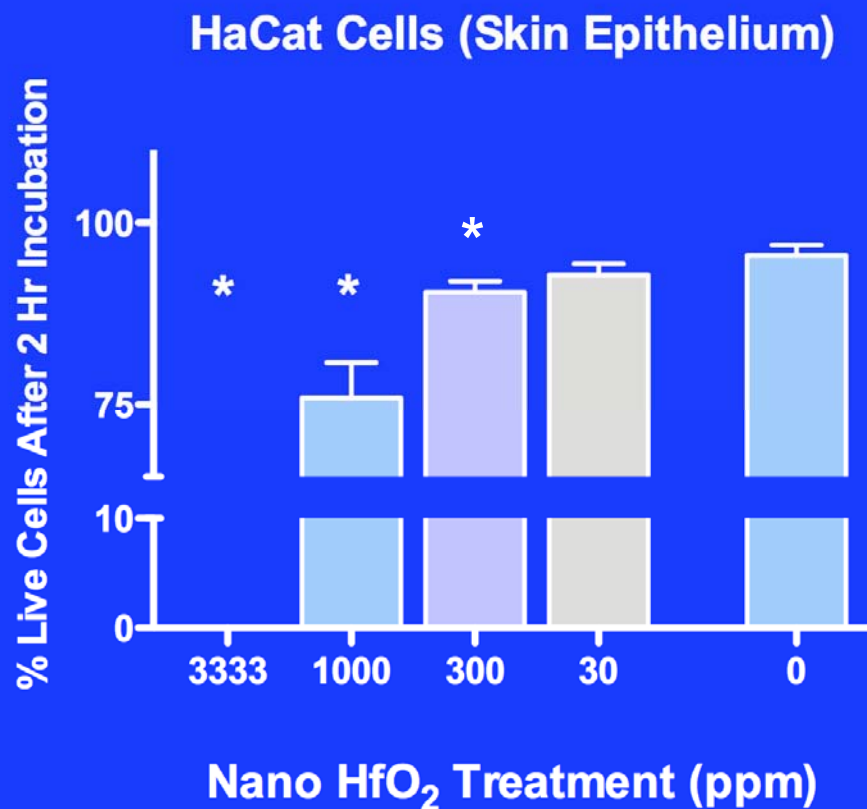
**Red:** Dead cell

# Live Dead Result

(Skin epithelium cells, HaCat)

Nano-HfO<sub>2</sub> (batch 1, "20 nm")

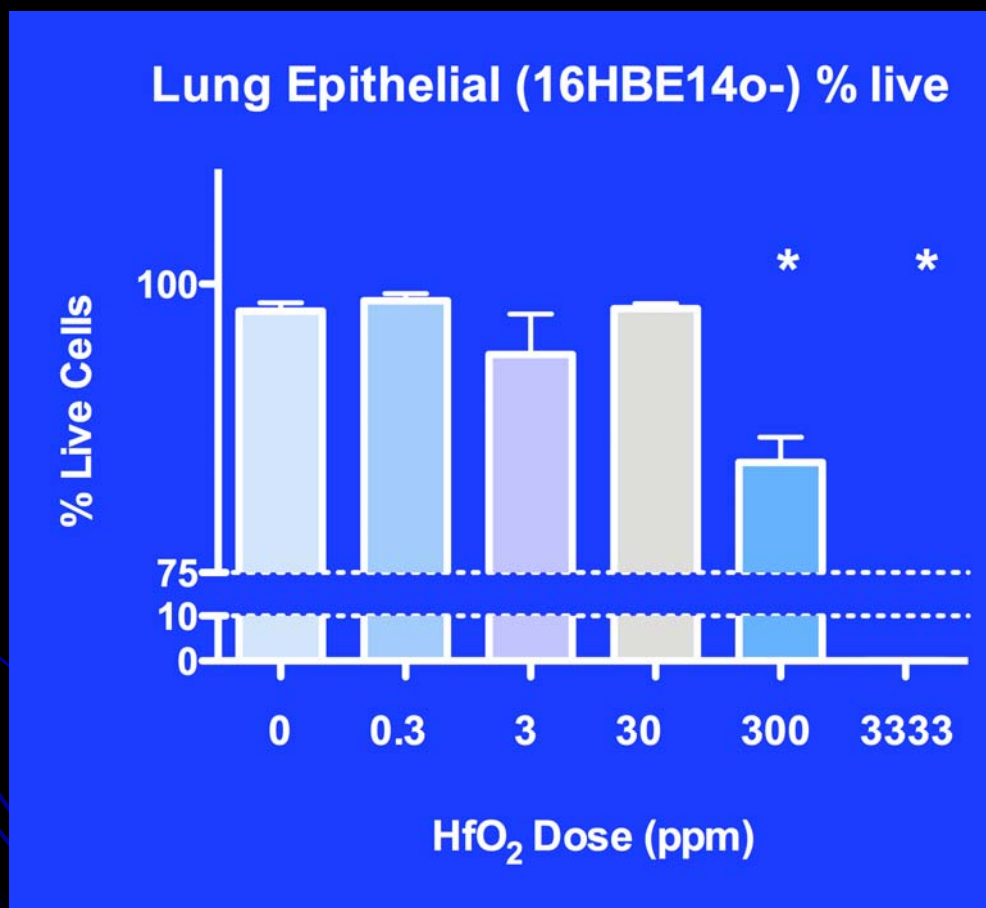
Micron-HfO<sub>2</sub>



# Live Dead Result

(Lung epithelium cells, 16HBE14o-)

Nano-HfO<sub>2</sub> (batch 1, "20 nm")



# Dead-Live Assays

		Inhibitory Concentrations (mg/L)	
		IC25	IC100
<b>Ref. micron</b>	skin cells	NT	NT
<b>Batch 1</b>	skin cells	1,000	3,333
	lung e. cells	> 300	3,333
<b>Batch 2</b>	skin cells	NT*	NT*
<b>Batch 3</b>	skin cells	NA	NA

NT = not toxic (~ 20% inhibition at 5,000 mg/L)

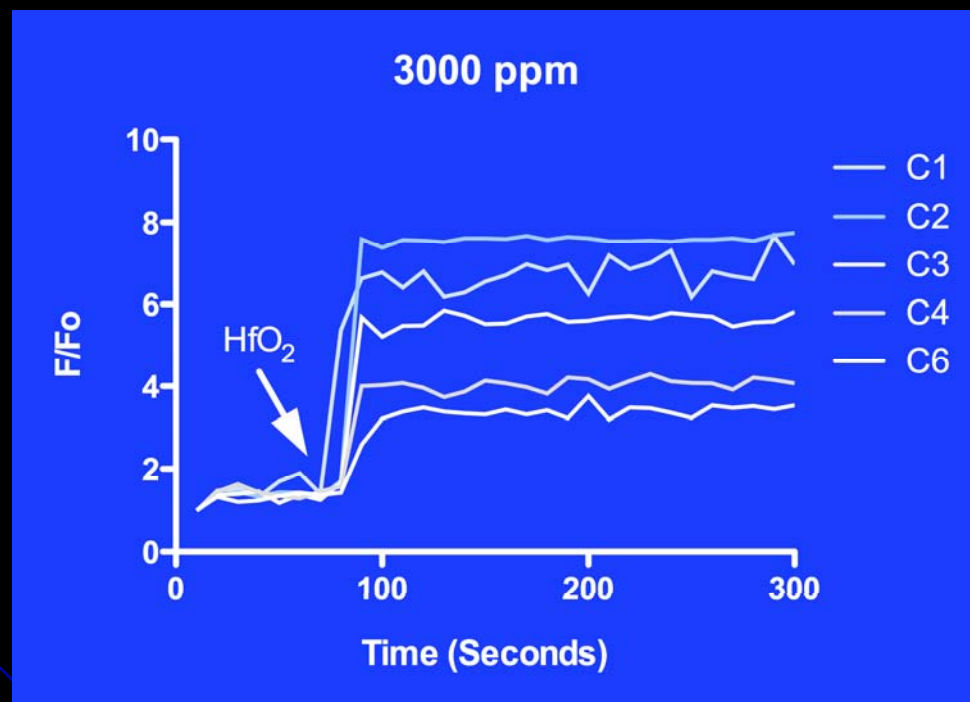
NT\* = not toxic (~ 10% inhibition at 2,000 mg/L)

- Micron-sized HfO<sub>2</sub> shows low toxicity
- Toxicity of nano-sized HfO<sub>2</sub> varies depending on the batch, no correlation with particle size



# ROS Dye (HaCat)

## Nano-HfO<sub>2</sub> (Batch 1 “20 nm”)

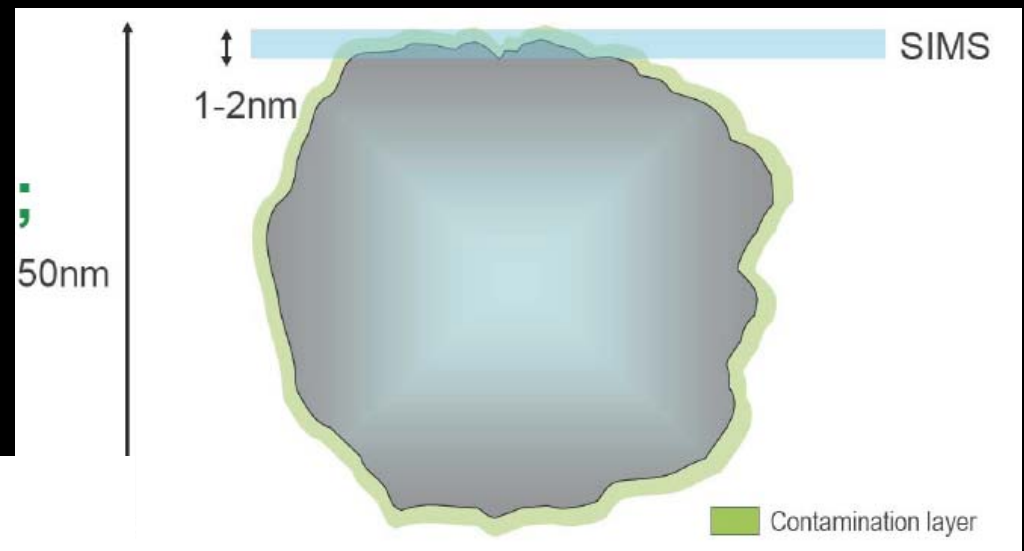


HfO<sub>2</sub> nanoparticles (Batch 1) elicit the formation of reactive oxygen species (ROS) in lung epithelium cells (Hacat)

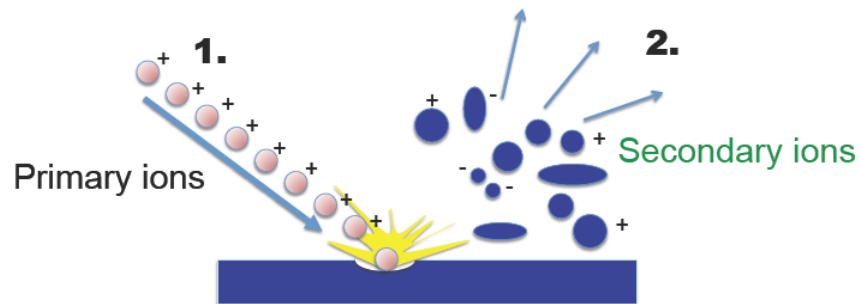
# Surface Chemistry – Secondary Ion Mass Spectrometry (SIMS)

SIMS looks at a 1 nm surface zone

Very high sensitivity!!

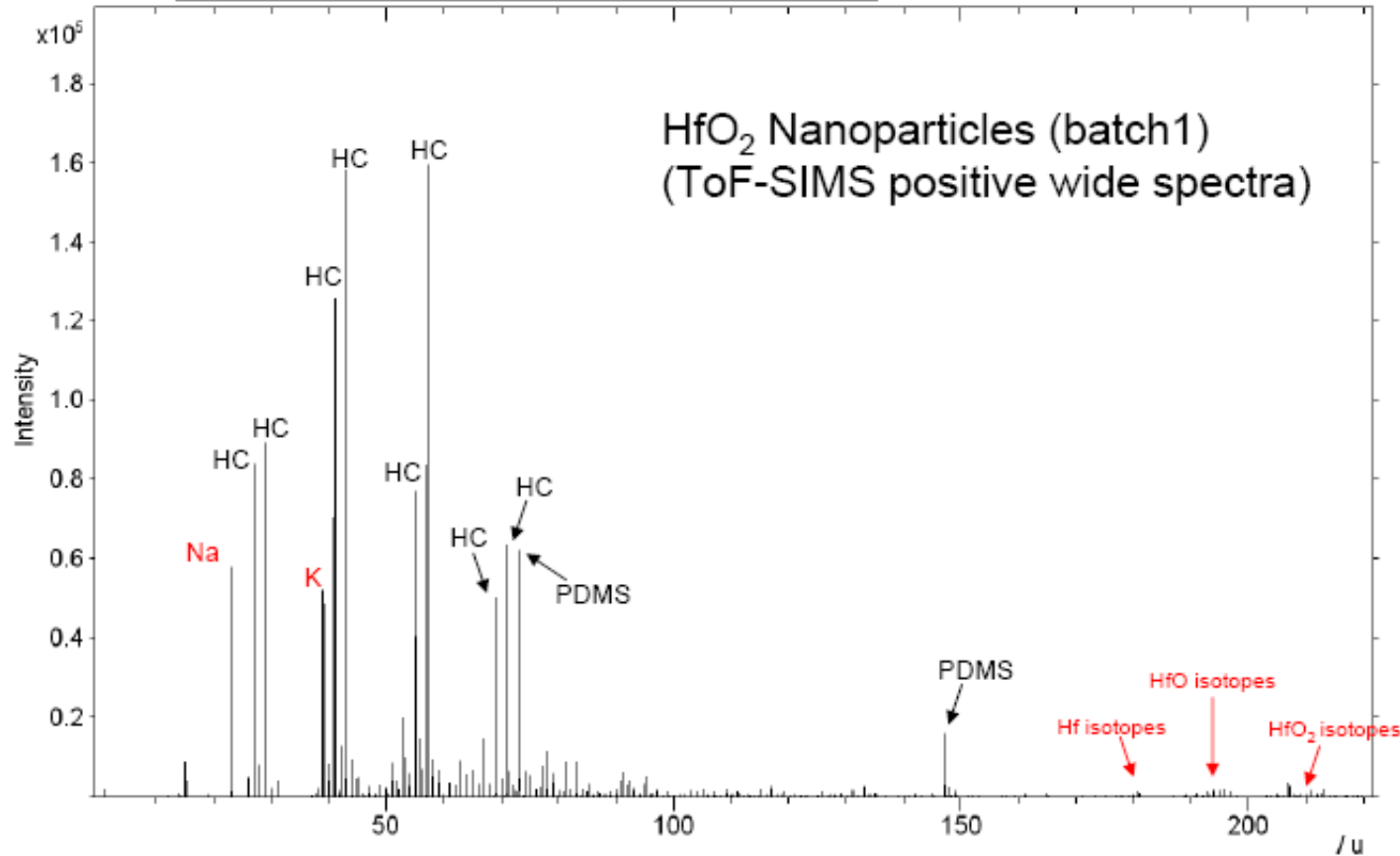


secondary ion mass spectrometry



Ratner et al.

# Surface Characterization by ToF SIMS

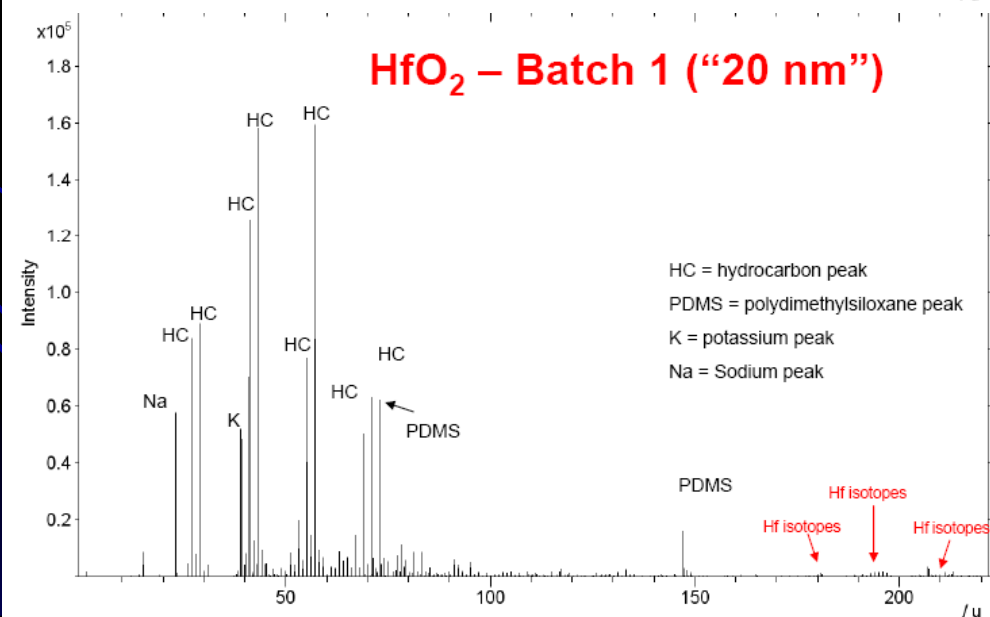
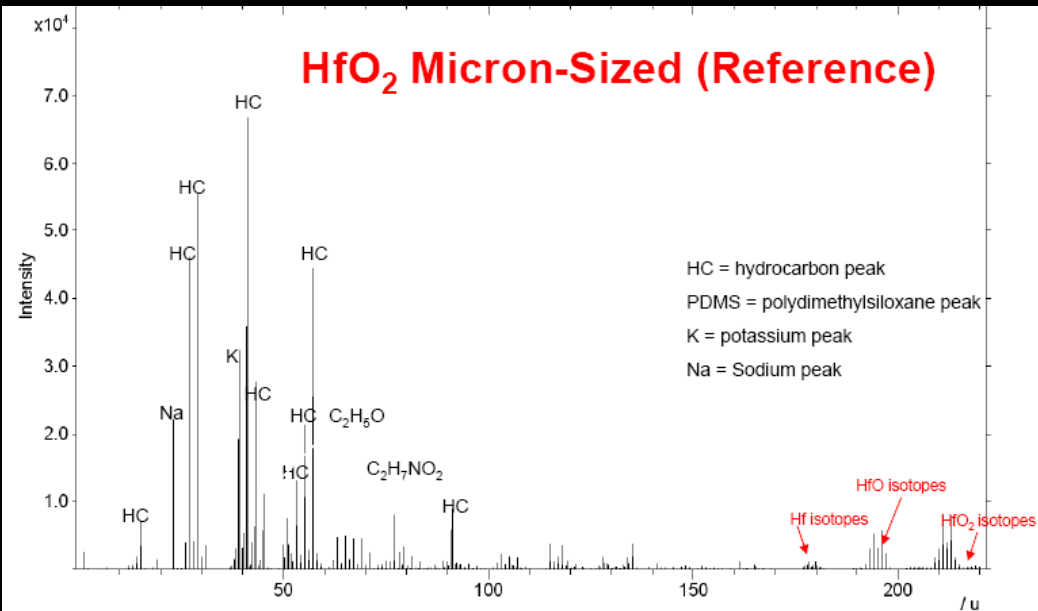


HC = hydrocarbon peak  
PDMS = polydimethylsiloxane peak  
K = potassium peak  
Na = Sodium peak

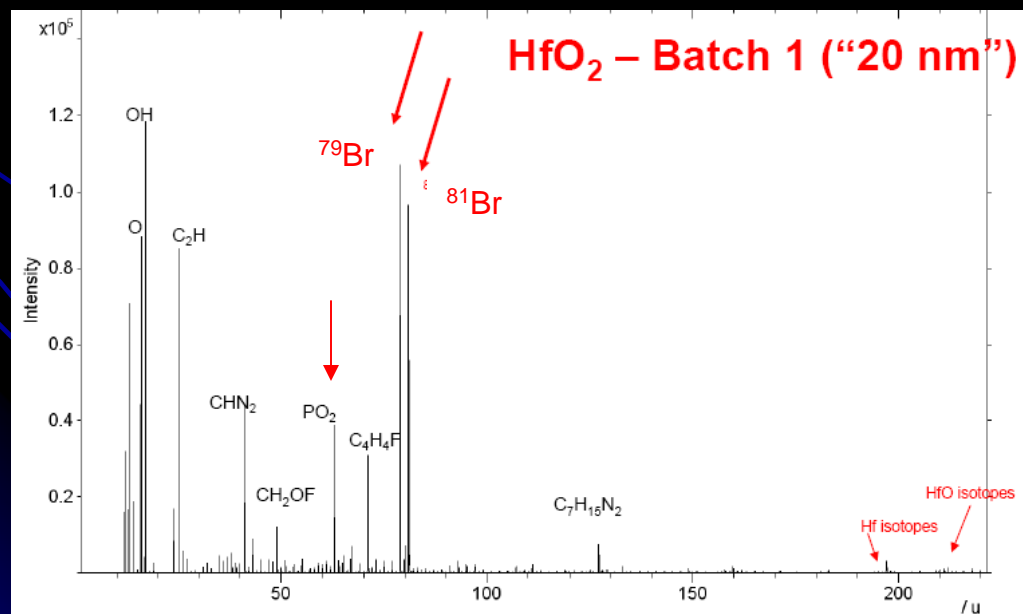
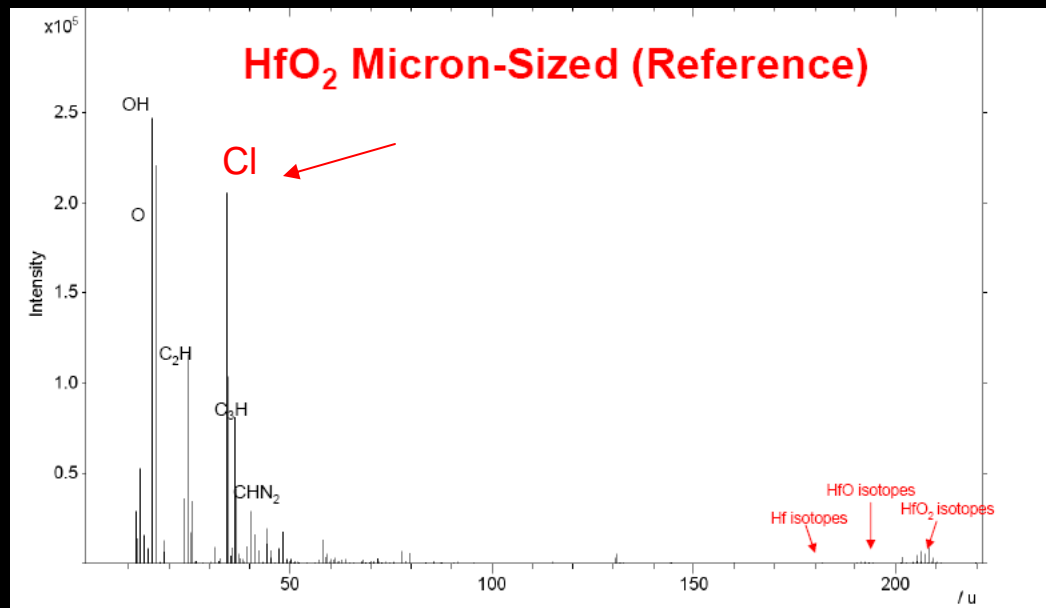
- Various organic/inorganic contaminants detected on the surface of HfO<sub>2</sub> NPs
- The nature of the impurities varied depending on the source of the NPs

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# Surface Characterization by ToF SIMS (positive spectra)



# Surface Characterization by ToF SIMS (negative spectra)





# Surface Characterization Summary/ Preliminary Conclusions

SIMS Analysis

Impurity	Ref Micro	NP1 20 nm	NP2 1-2 nm
Light Organics (<100 MW)	+	+	+
Heavy Organics (>100 MW)			+
Silicon	+		+
Chlorine	+	+	
Bromine		+	
Rare Earth Metals	+	+	+

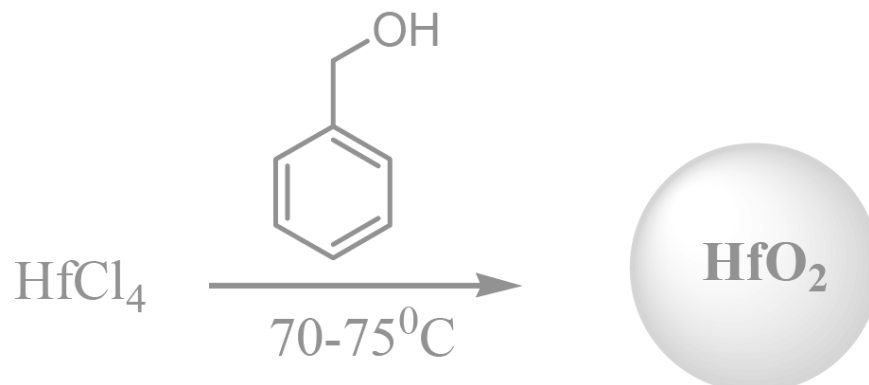
- The nature of the impurities varied depending on the source of the NPs

Ratner et al.

# Synthesis of HfO<sub>2</sub> Nanoparticles



TOPO= Tri-n-octylphosphine oxide



Zimmerman et al. 2008. J Photopolym Sci Technol. 21(5):621-629

# Conclusions

- Reference micron-sized  $\text{HfO}_2$  was not toxic in various assays with microbial and mammalian cells.
- The toxicity of  $\text{HfO}_2$  nanoparticles varied depending on the batch and cell type used.  $\text{HfO}_2$  “Batch 1” was moderately toxic in most bioassays.
- The differences observed in the toxicity of  $\text{HfO}_2$  nanoparticles do not appear to be correlated with particle size, they are most likely related to their specific surface chemistry.