Differentiation of Carbon Nanotube and Particulate Matter Contamination on Workplace Surfaces using microProbe Raman Spectroscopy

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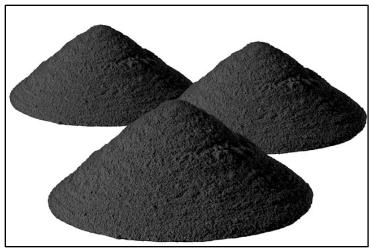
Bionanosciences Group





Carbon Nanotube (CNT) Production Facility

 CNT manufacturers produce CNTs at a capacity of 100 – 500 tons/year



Carbon Nanotubes Produced at Hythane



SouthWest Nanotechnologies Inc., Norman, OK



Applications of Carbon Nanotubes

Li-Ion Batteries

Sporting Goods

Electronics

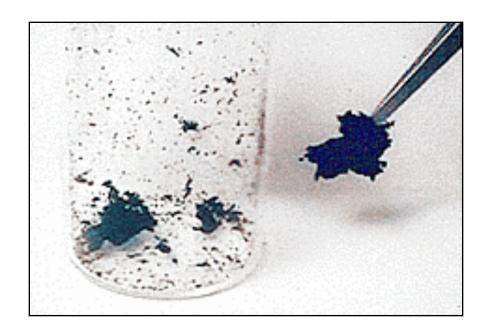


 CNTs may be used in advanced nanocomposites in packaging, as field-effect transistors, or as interconnect materials.



Potential Occupational Hazards of CNTs

- CNT exposure is not a major concern once
 CNTs are incorporated into a stable matrix.
- CNT exposure routes:
 - Inhalation
 - Ingestion
 - Absorption



Highest exposures are likely to occur during handling of the dry powder (collection, weighing, blending, and transferring to containers) and during maintenance of reactors, balances, and other equipment.

[C.M. Long et al., Environmental Pollution, vol. 181 (2013) 271-286]



UTD Concern: Weighing CNT Powders to Make CNT Solutions





12-Page Standard Protocol for Weighing CNTs and Carbon Nanoparticles

- I. Safe Handling Practices
- II. Decontamination of Work Areas
- III. Personnel Decontamination
- IV. Disposal of Waste

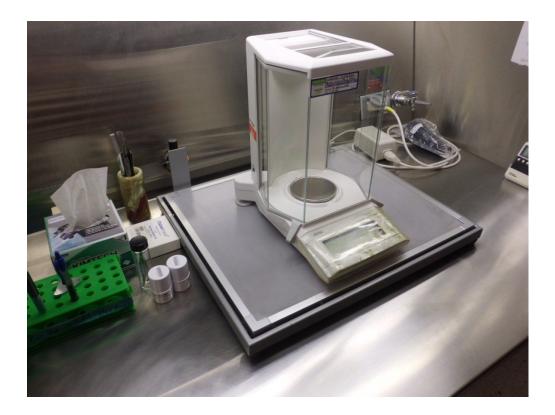


Project Goal

Design a rapid, sensitive, and selective method to sample and test for the presence of CNTs on workplace surfaces where raw materials are handled.

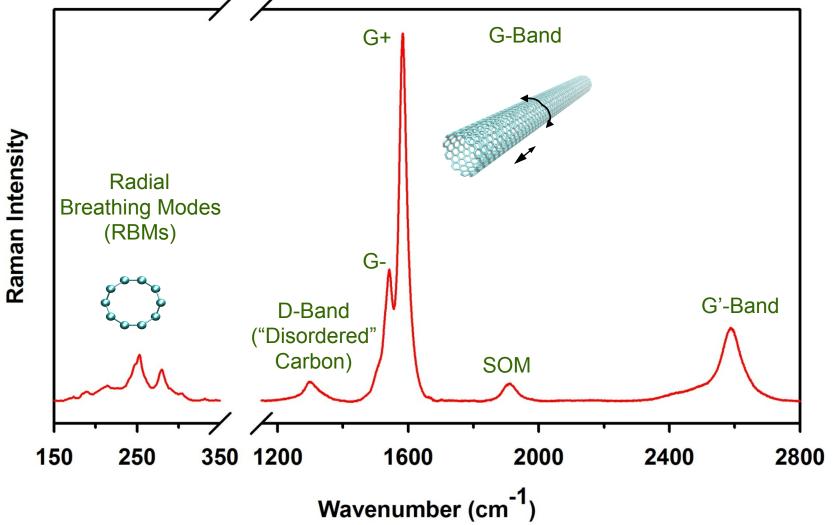
Factors to Consider

- 1. Choice of instrument
- 2. Selection of a technique to sample surfaces





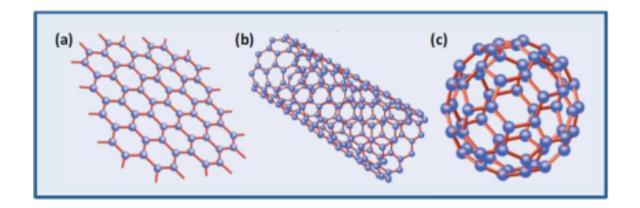
Single-Walled Carbon Nanotubes (SWNTs) Have a Number of Unique Raman Signals





Advantages of Raman Spectroscopy

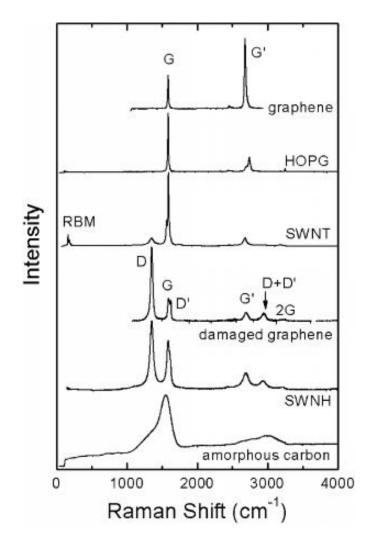
There are a number of resonances common to all sp² carbon systems that can be used to unambiguously confirm the presence of sp² nanocarbons (i.e., CNTs, graphene oxide, graphene, graphite, and most amorphous carbon materials) in a sample.





Advantages of Raman Spectroscopy

The second advantage is that the spectral features of these resonances, in particular, the G- and G'-bands at ~1582 cm⁻¹ and ~2600 cm⁻¹ respectively, can be used to distinguish one CNP from another.

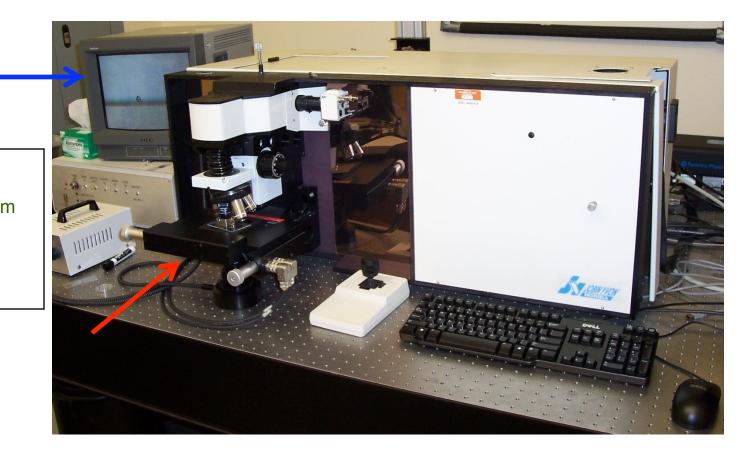


[MS Dresselhaus et al., Nano Letters. vol. 10, issue 3 (2010) 751-758]



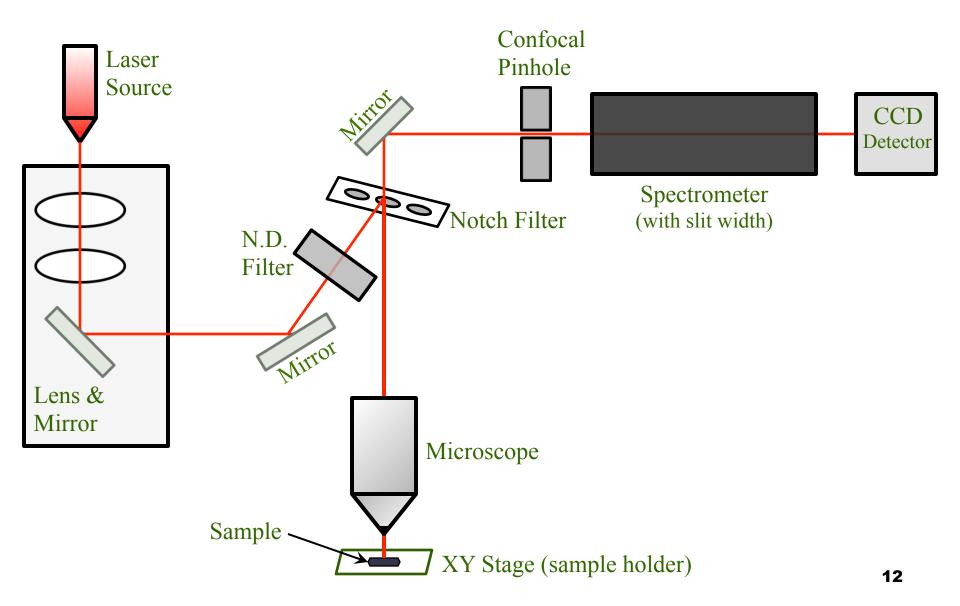
Confocal microProbe Raman Spectrometer Direct, Label-Free Detection of CNTs

- Horiba Jobin Yvon
 632.8 nm Laser
 □ Spot size < 2 µm
 Confocal Pinhole
 - □ Size = 400 μm
- 50x objective
 - □ NA = 0.75



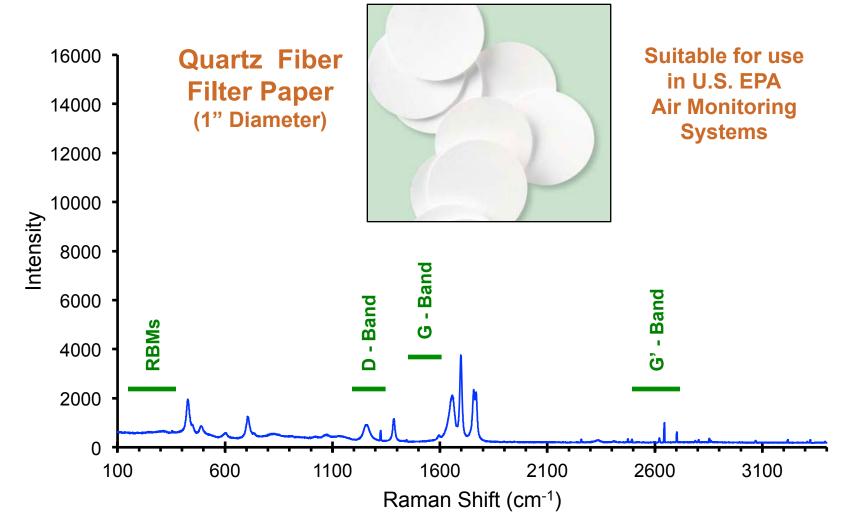


Confocal microProbe Raman Spectrometer





Selection of Surface Sampling Technique



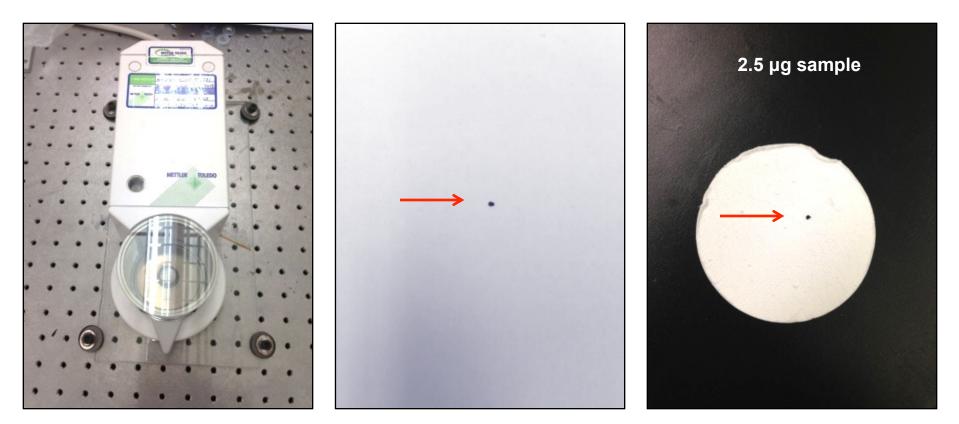


National Institute for Occupational Safety and Health (NIOSH) Recommendations

- NIOSH recommends that exposures to CNTs be kept below the recommended exposure limit of 1 µg/m³ elemental carbon as a respirable mass 8-hour time weighted average concentration.
- To put this in perspective, the permissible exposure limit for graphite is 5,000 µg/m³, and that for carbon black is 3,500 µg/m³
- Last year, the recommended exposure limit for CNTs was decreased from 7 µg/m³ to 1 µg/m³ of air.



Limit of Detection Experiment Is this Method Sensitive Enough?



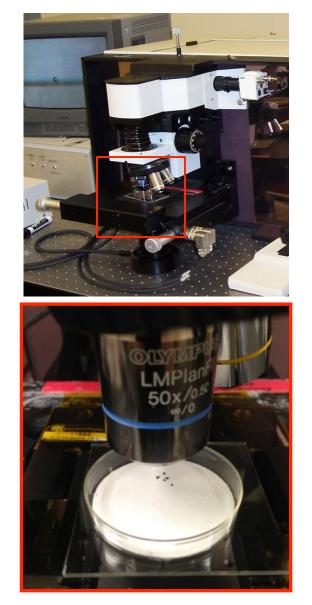
Known amounts of SWNTs were weighed out on a nanobalance.

Placed on a white surface.

Collected with quartz fiber filter paper.



Dry Particle Analysis of SWNTs





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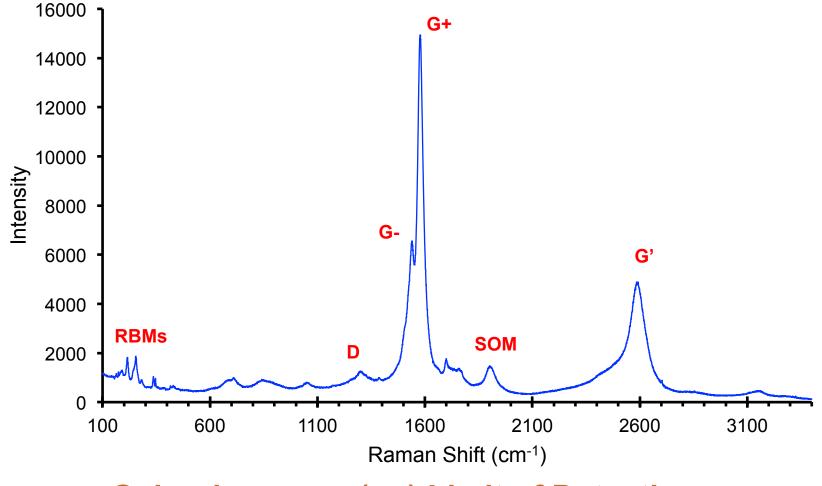


Dry Particle Analysis of SWNTs

633-nm Raman Laser Beam



Representative 633-nm Raman Spectrum from a 2.5-µg Dry SWNT Particle



Sub-microgram (µg) Limit of Detection

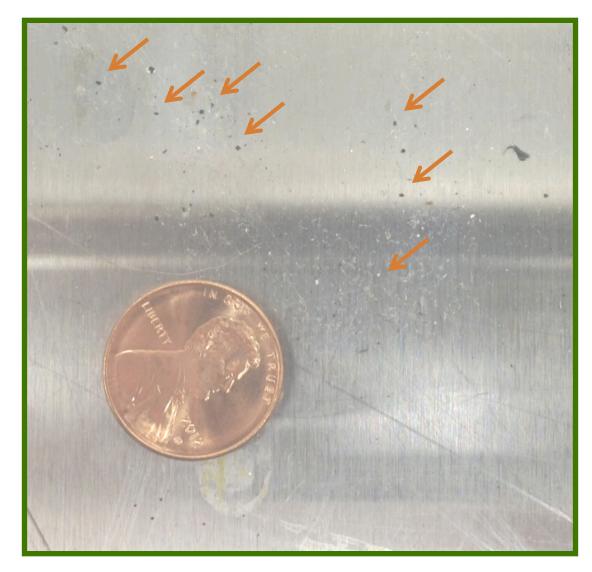






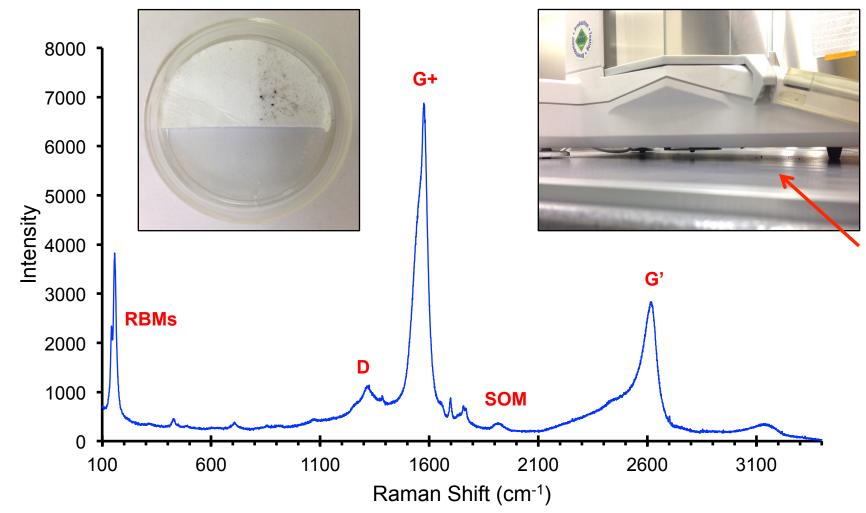
Carbon Nanotubes or Particulate Matter?

Is this Method Selective Enough?

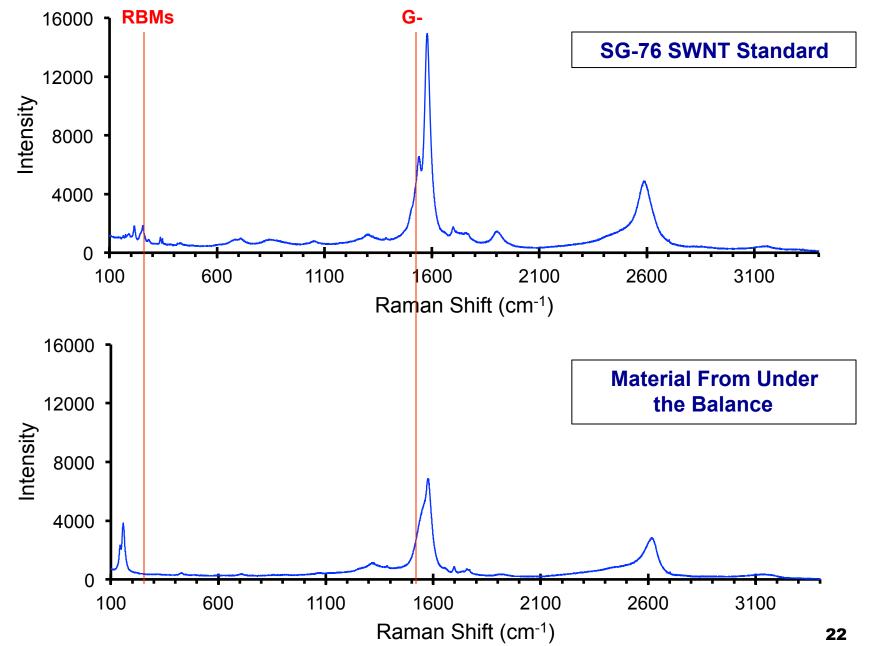




633-nm Raman Spectrum of Dark Material from Under the Balance

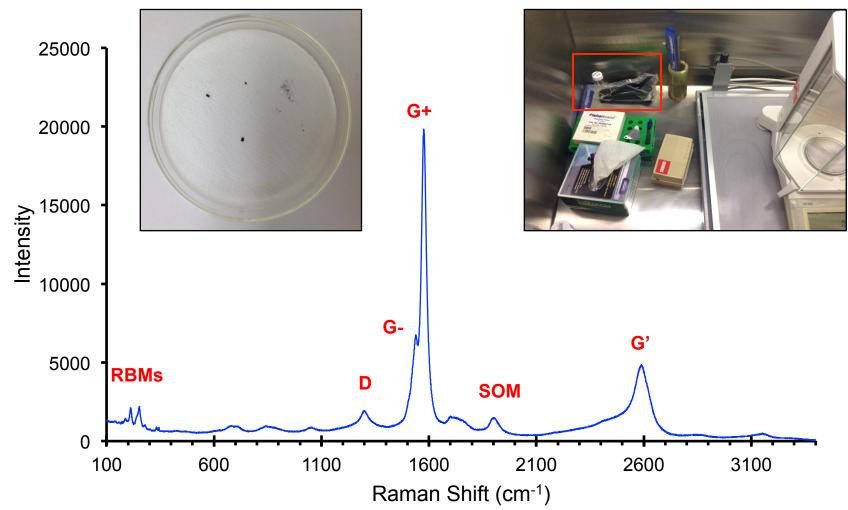




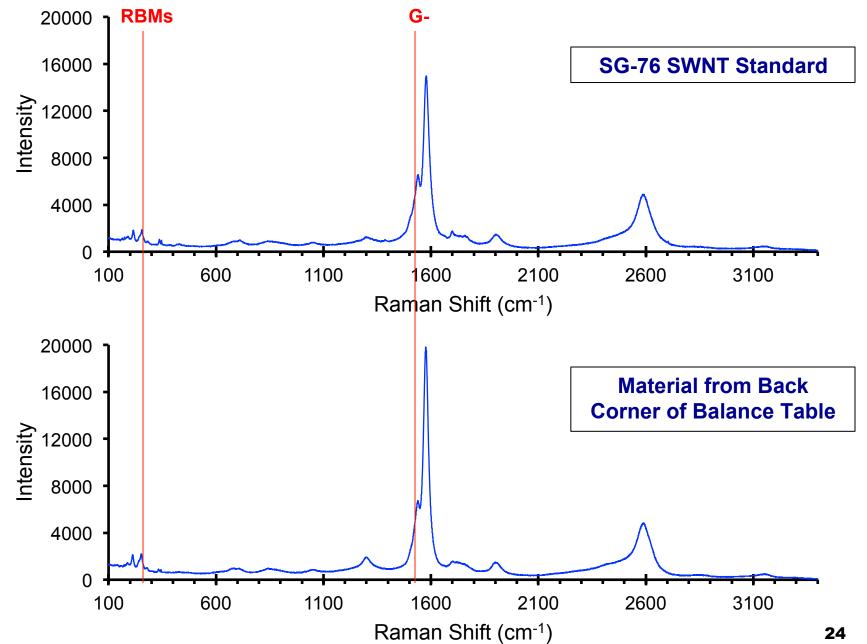




633-nm Raman Spectrum of Dark Material from Back Corner of Balance Table

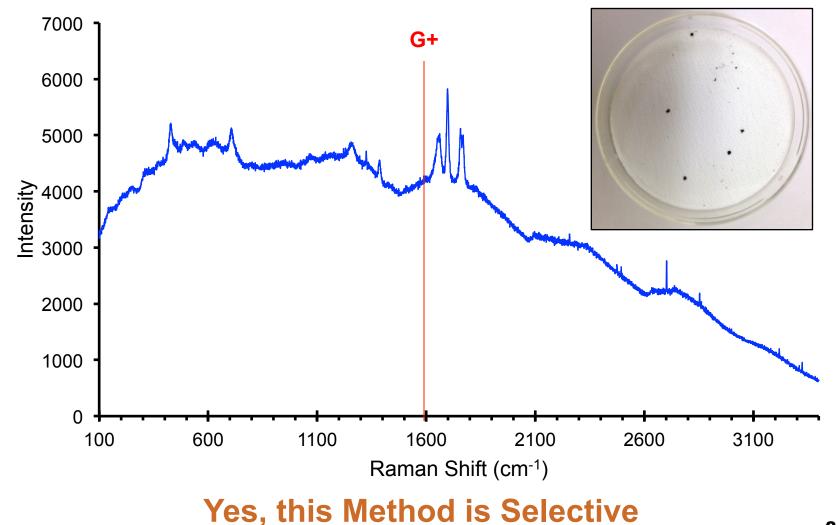






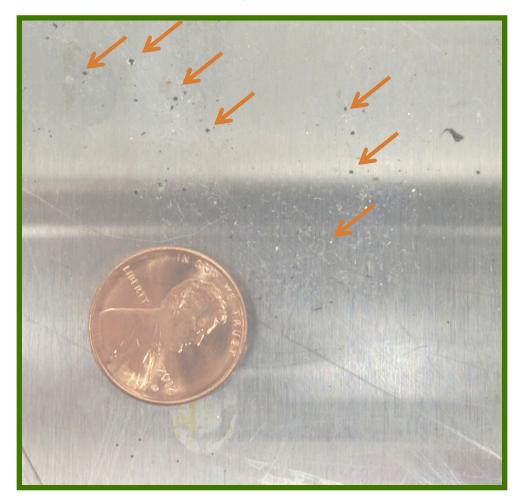


633-nm Raman Spectrum of Dark Material from a Table Across the Room





CNT Contamination Cannot be Visually Detected!





National Institute for Occupational Safety and Health (NIOSH) Recommendation

1 μg/m³ elemental carbon as a respirable mass 8-hour time weighted average concentration

[Occupational Exposure to Carbon Nanotubes and Nanofibers: NIOSH, 2013].

Why is this a recommendation and not a regulation?

- Conflicting reports in literature about CNT toxicity.
 - [Warheit DB, Toxicol Sci. vol. 77, issue 1 (2004) 117-125]
 - [Lam CW, Toxicol Sci. vol. 77, issue 1 (2004) 126-134]
- There is a lack of contamination data from laboratories or worksites in which nanomaterials are handled.



How Widespread is the CNT Contamination?





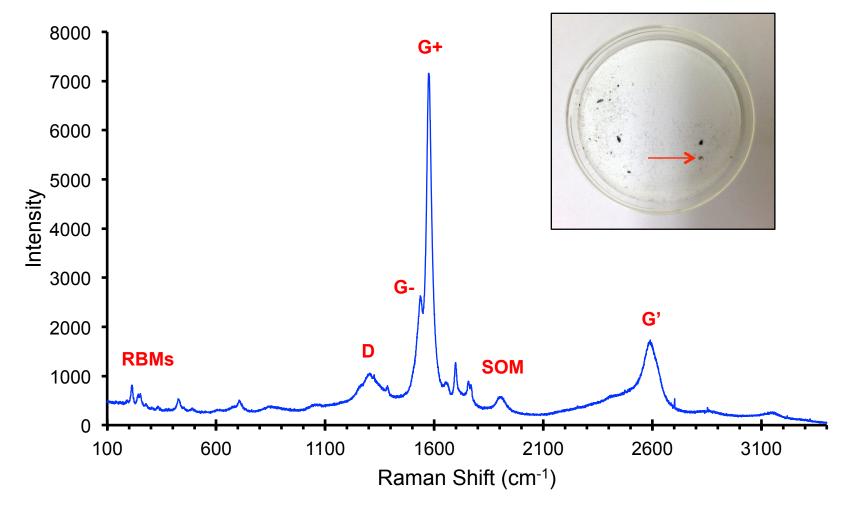
How Widespread is the CNT Contamination?

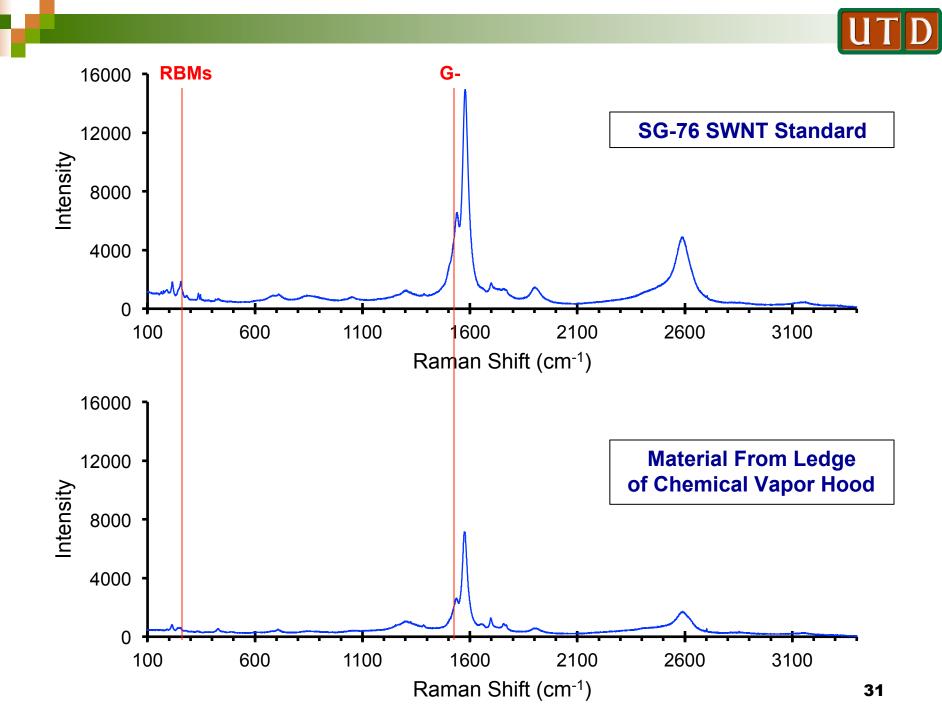






How Widespread is the CNT Contamination?







Conclusions

µg amounts of SWNTs were detected on workplace surfaces

(Note: Air sampling tests have not been performed.)



Graphene, Graphene Oxide, and MWNT Users



What's Next?

- Improve user safety training
- Periodically monitor user safety compliance
- Periodically analyze workplace surfaces, as well as, neighboring surfaces, walls, etc.
- Develop new instrumentation for the automated, unattended analysis of multiple quartz filter papers





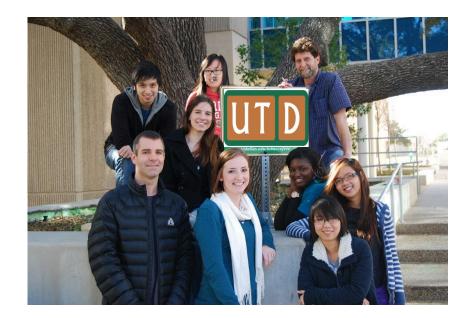
VITec focus innovations *Raman Spectral Imaging*



alpha 300R scanning confocal Raman microscope with 532-nm and 785-nm laser excitation



Paul Pantano Elizabeth Braun Winston Layne



ERC Task 425-042



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